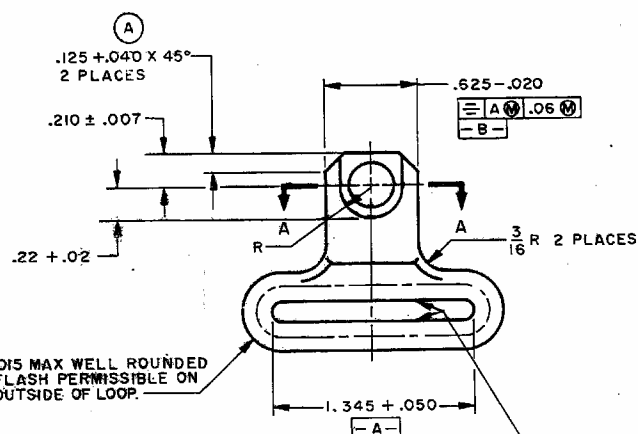


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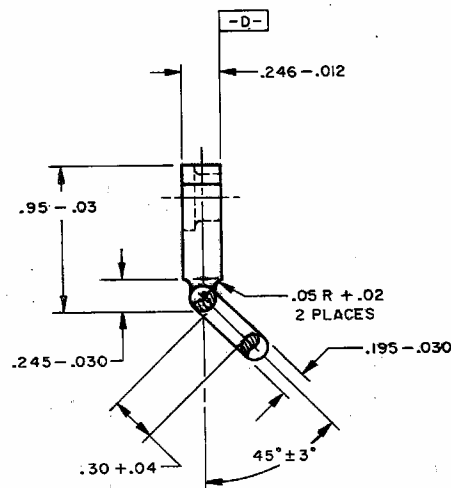
1. FINISH <sup>250</sup>✓ EXCEPT AS NOTED.

2. ALL EDGES SHALL BE BROKEN  
 .01+.02 UNLESS OTHERWISE  
 SPECIFIED.
3. MATERIAL: STEEL, CARBON, 1018  
 SAE 1022, 1141, ASTM A108.



4. ANY COMBINATION OF BASIC AND ALTERNATIVE DESIGNS MAY BE USED. DIMENSIONS  AND  APPLY TO ONE DESIGN.

INSIDE OF LOOP SHALL BE  
FREE OF FLASH AND SHARP  
EDGES. .06 MAX FLAT  
PERMISSIBLE INSIDE OF LOOP.



CURRENT DESIGN ACTIVITY FSC# NO. 19200  
U.S. ARMY ARMAMENT RESEARCH AND DEVELOPMENT CENTER  
DOVER, NEW JERSEY 07801

SWESP 1177-1  
28 AUG 62