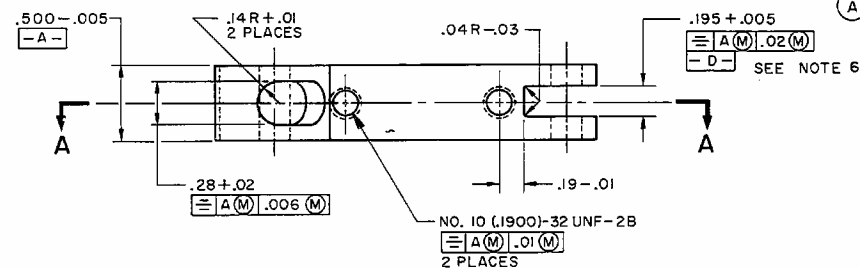
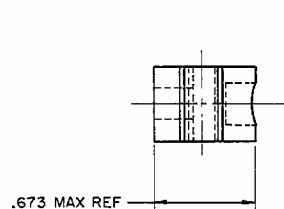
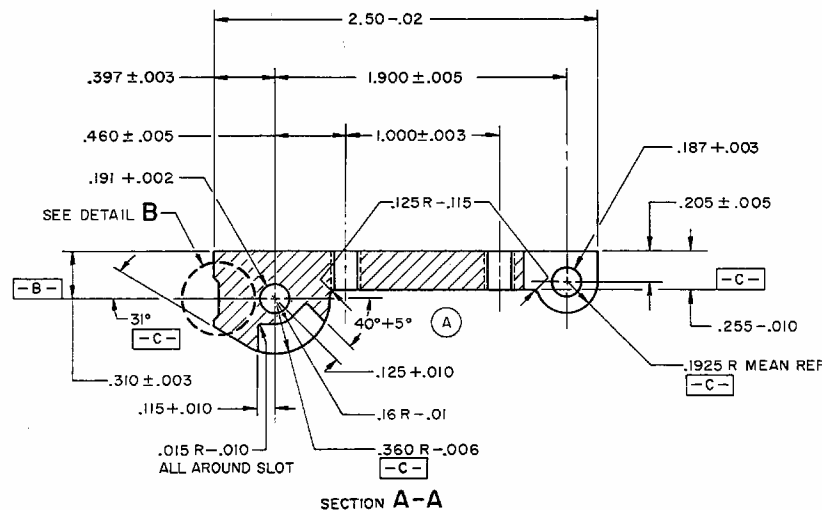
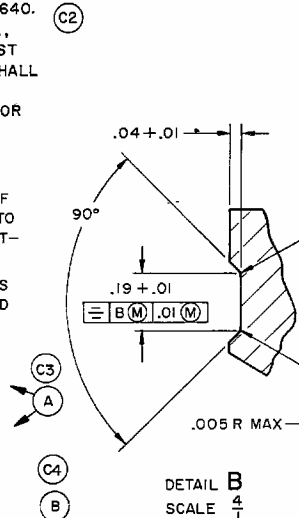


NOTES:

1. FINISH $\sqrt{125}$.
2. ALL EDGES AND CORNERS SHALL BE BROKEN .005 + .010 UNLESS OTHERWISE SPECIFIED.
3. MATERIAL: STEEL, FED. STD 66-8640. FOR INVESTMENT CASTING: STEEL, MIL-S-22141:IC-8640. TENSILE TEST SHALL NOT APPLY. INSPECTION SHALL BE IN ACCORDANCE WITH SPEC MIL-C-6021. SEE DWG B11010087 FOR RADIOGRAPHIC POSITION CHART.
4. HEAT TREATMENT: HEAT AT 1540°F TO 1580°F. OIL QUENCH. TEMPER TO SPECIFIED HARDNESS. HEAT TREATMENT METHOD IS FOR GUIDANCE.
5. EXTERIOR EDGES ALONG SURFACES LABELED $\boxed{-C-}$ SHALL BE ROUNDED TO .03R + .03.
6. $\boxed{-D-}$ MAY BE ADJUSTED TO MEET ASSEMBLY REQUIREMENTS SPECIFIED ON DWG B11010044.



REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL
A4	SEE EO SA 27239	21 NOV 63	
B2	SEE EO SA 27239	6 NOV 64	
C	(1-4) SEE EO SA 29262	18 MAY 66	

MECHANICAL PROPERTIES		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		ORIGINAL DATE OF DRAWING 23 OCT 63	PART NO. 11010004	
VP	B11010044 RIFLE, M14E2	TOLERANCES ON DIMENSIONS	± .005	DRAFTSMAN	CHECKER	SPRINGFIELD ARMOY U. S. ARMY WEAPONS COMMAND
TS		FRACTIONS	±	TRACER	CHECKER	SPRINGFIELD 1. MASS. U. S. ARMY MATERIEL COMMAND
EL 2	SEE ENGINEERING RECORDS	ANGLES	± 1°	ENGINEER	CHECKER	
RA	SEE ENGINEERING RECORDS	MATERIAL	SEE NOTE 3	SUBMITTER		
BH	APPLICATION	HEAT TREATMENT	SEE NOTE 4	APPROVER		
RH	C44 TO 49	DO NOT APPLY PART NO.				
		FINAL PROTECTIVE FINISH 5.3.1.2 OR 5.3.2.2 OF MIL-STD-171.		BLOCK, HANDGRIP		
				ODE IDENT NO 19205 C DWG SIZE 11010004		
				SCALE 2/1 UNIT IN SHEET 1 OF 1		