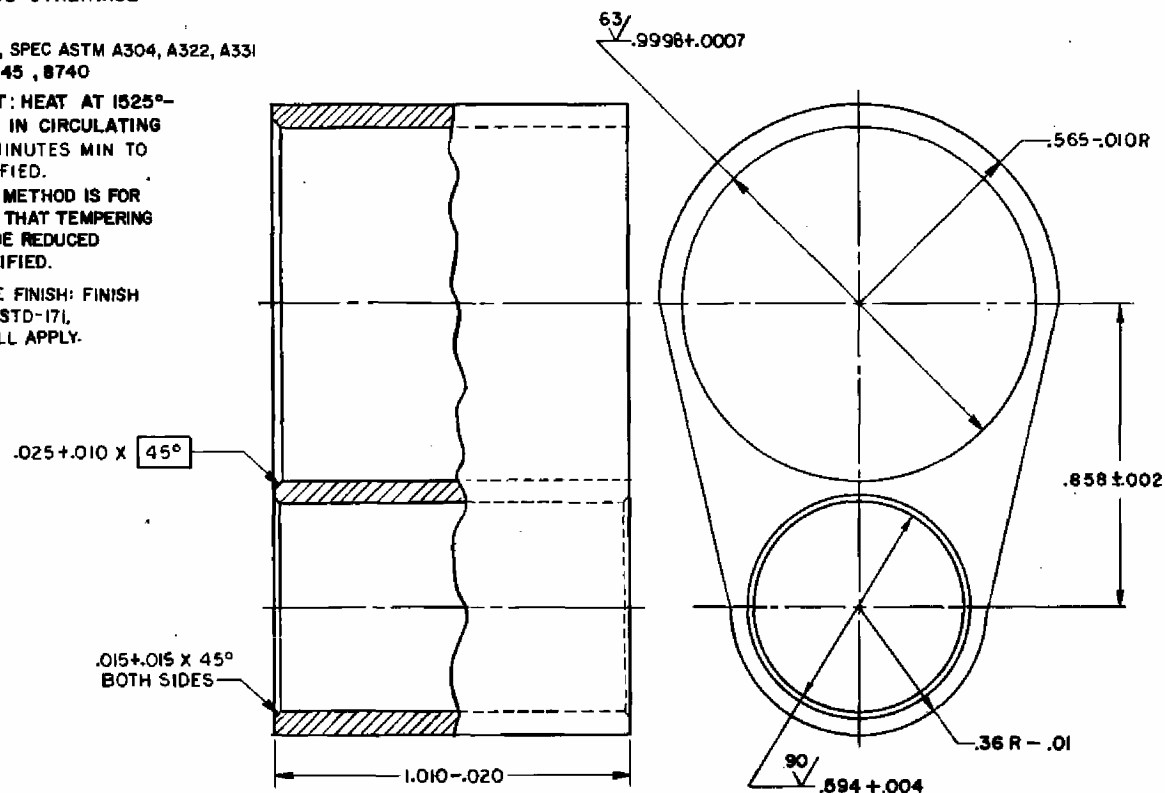


NOTES

1. FINISH 125/EXCEPT AS NOTED.
2. ALL EDGES SHALL BE BROKEN .005+.010 UNLESS OTHERWISE SPECIFIED.
3. MATERIAL: STEEL, SPEC ASTM A304, A322, A331 4140, 8640, 8645, 8740
4. HEAT TREATMENT: HEAT AT 1525°-1550° F. QUENCH IN CIRCULATING OIL. TEMPER 30 MINUTES MIN TO HARDNESS SPECIFIED. HEAT TREATMENT METHOD IS FOR GUIDANCE EXCEPT THAT TEMPERING TIME SHALL NOT BE REDUCED BELOW THAT SPECIFIED.
5. FINAL PROTECTIVE FINISH: FINISH 5.3.1.2 OF MIL-STD-171,
6. MIL-W-13855 SHALL APPLY.



PART NO. 9349846

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|--|--|-------------------------------------|--|---|--|
| PHYSICAL PROPERTIES TP TS EL 5 RA BH BH | | RIFLE, M14NM F9362529 C 32-40 | UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON DECIMALS ANGLES ±1° MATERIAL SEE NOTE 3 HEAT TREATMENT SEE NOTE 4 FINAL PROTECTIVE FINISH SEE NOTE 5 | ORIGINAL DATE OF DRAWING 82-03-02 DRAWN BY CHECKED ENGINEER SUBMITTED APPROVED S. C. Allen Richard R. Moll | U.S. ARMY ARMAMENT RESEARCH AND DEVELOPMENT CENTER BOVER, NEW JERSEY 07001 GUIDE, OPERATING ROD ESCM NO 19200 9349846 SCALE 4/1 UNIT WT C |
|--|--|-------------------------------------|--|---|--|

| | | | |
|-----|---------------------|--------|----------|
| A | ICPW552069 / 850823 | 850121 | 8/1 |
| - | NORW452051 / 840824 | 830610 | 8/1 |
| XO | PRODUCTION RELEASE | | |
| | ERR W352005 | | |
| REV | DESCRIPTION | DATE | APPROVAL |