

DRAWING SIZE C 4

3

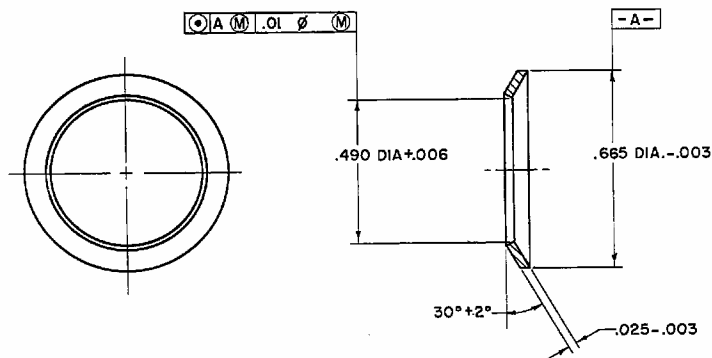
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## NOTES:

1. FINISH  $63\sqrt{\text{ALL OVER.}}$
2. ALL EDGES SHALL BE BROKEN .005 MAX AND SHALL BE FREE FROM BURRS.
3. OUTSIDE DIA TO BE CYLINDRICAL, WITHIN DIM.  $\boxed{-A-}$  LIMITS, AS WOULD RESULT FROM SHEARING AFTER RETAINER IS MADE CONICAL.
4. MATERIAL: STEEL, SPEC. QQ-S-698: CARBON .17 MIN. CR QUARTER HARD NO. 3 TEMPER, OR SPEC. ASTM A109: TEMPER NO. 3 (QUARTER HARD)
5. FINAL PROTECTIVE FINISH: FINISH 5.3.1.2 OR 5.3.2.2 OF MIL-STD-171

REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL
N	REDRAWN WITH CHANGE ERR Z9Z1172AY (ECP W6S0095/860915)	890915	<i>EJP</i> ORR-CHT



CURRENT DESIGN ACTIVITY CAGE CODE 19200  
U.S. ARMY  
ARMAMENT RESEARCH, DEVELOPMENT AND ENGINEERING CENTER  
PICATINNY ARSENAL, NEW JERSEY 07806-5000

PART NO. 7312727

		MECHANICAL PROPERTIES		DO NOT SCALE DRAWING		ORIGINAL DATE OF DRAWING		SPRINGFIELD ARMORY, SPRINGFIELD, MASS.	
				UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DECEMBER 09, 1944			
		YP		TOLERANCES ON DECIMALS *		DRAFTSMAN		CHECKER	
		TS		FRACTIONS * ANGLES *		A H G		E F K	
D11010363		RIFLE, M14NM				ENGR		ENGR	
A11010364		RIFLE, M14				D H		A C	
		30R - M1, M1C		THIRD ANGLE PROJECTION		ENGR		ENGR	
		6: MID							
NEXT ASSY		USED ON				SUBMITTED		SIZE/CODE/ENT NO.	
		RH				R. S. HENRY		C 19205	
APPLICATION						APPROVED		7312727	
						H. F. LYNCH		SCALE 4/1 UNIT WT. SHEET 1 OF 1	

SMCAR FORM 67, 1 MAR 87(TEMP). REPLACES SMCAR FORM 67, 1 JUN 86(TEMP),  
WHICH MAY BE USED UNTIL EXHAUSTED