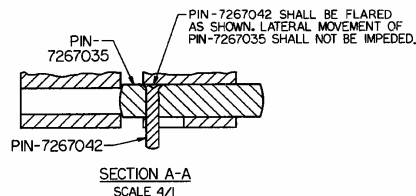
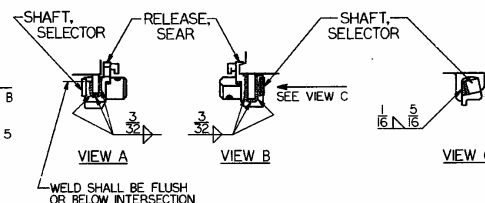
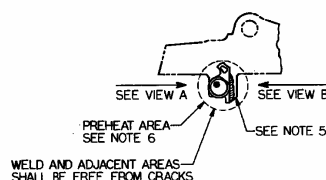
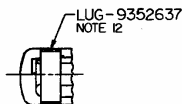


- 12-LUG MUST NOT EXTEND BEYOND RECEIVER SIDES AFTER WELDING.
- 13-SURFACES OF LUG WELDS SHALL BE SMOOTH AND FLAT TO A POSITIVE DRAFT ANGLE OF 15° MAX, TO ASSURE CAPABILITY OF DISASSEMBLING, WITHOUT DAMAGE TO THE BEDDING MATERIAL OF THE RECEIVER AND BARREL ASSEMBLY FROM THE BEDDING COMPOUND IN THE STOCK, SHOULDER.
-
- Technical drawing of a receiver and barrel assembly. The drawing shows a side view of the receiver and barrel. Key dimensions and part numbers are labeled:
- 16 ± 1/8 (Dimension for the receiver lug)
 - 3 5/8 ± 1 (Dimension for the receiver body)
 - PIN-MS 16562-120 OR MS 51923-107 (Pin part number)
 - GUIDE-7790184 (Guide part number)
 - RECEIVER (Label for the receiver body)
 - BAR (Label for the barrel)
 - NOTES 2 & 13 (Reference to notes)
 - .50 ± .01 (Dimension for the receiver lug)
 - LCCX-7267172 (Receiver lug part number)
 - RELEASE-7790192 (Release part number)
 - VISIBLE MARK RESULTING FROM REPLICATION OF PROTECTIVE FINISH (FINISH 5.3.1.2 OF MIL-STD-171) IS PERMISSIBLE. (Note about the finish)



		MECHANICAL PROPERTIES
	YP	
	TS	
	EL2	
	RA	
	BH	
J 9386974	RIFLE, M14NM	
NEXT ASSY	USED ON	FIN
APPLICATION		

DO NOT SCALE DRAWING
UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ON DECIMALS \pm
FRACTIONS \pm ANGLES \pm

ORIGINAL DATE OF DRAWING	
82-05-24	
DRAFTSMAN	CHECKER
ENGR <i>[Signature]</i>	ENGR <i>[Signature]</i>
ENGR <i>[Signature]</i>	ENGR

PART NO. 9352636		U S ARMY ARMAMENT RESEARCH AND DEVELOPMENT CENTER DOVER, NEW JERSEY 07801	
BARREL AND RECEIVER ASSEMBLY			
SIZE F	FSCM NO. 19200	9352636	