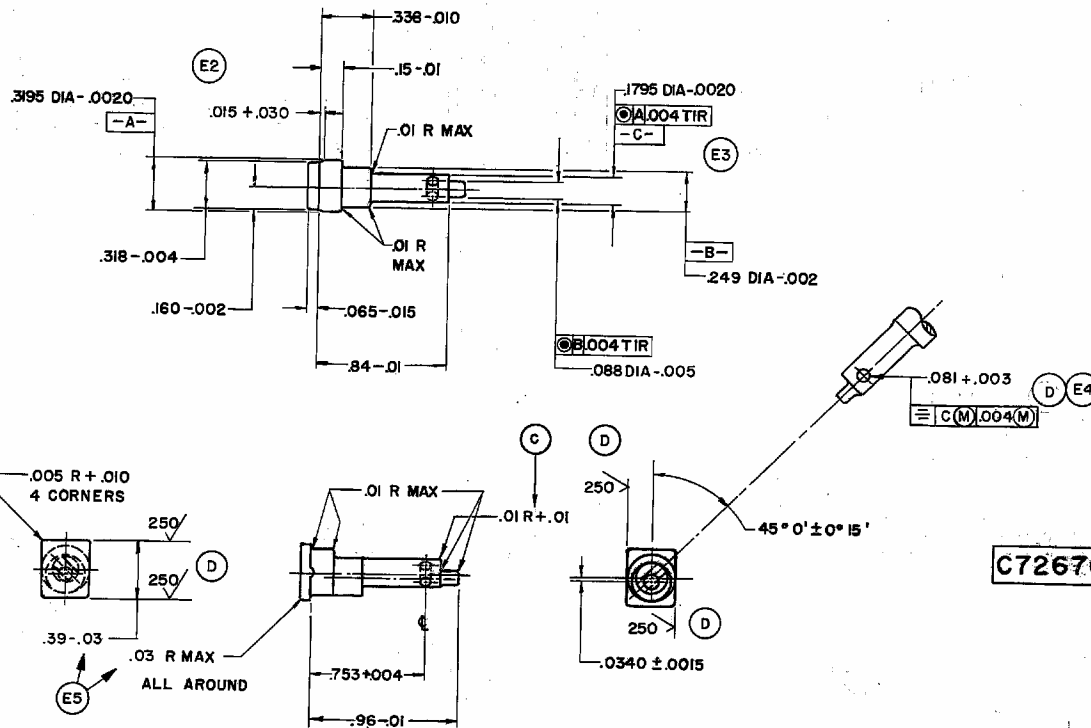


NOTES:

1. FINISH  $\sqrt{125}$  EXCEPT AS NOTED. (G2)
2. MATERIAL: STEEL, SAE 1141; ASTM A108 OR ASTM A304, A322, A331: 8645.
3. HEAT TREATMENT: HEAT TO 1525°-1550° F. OIL QUENCH, TEMPER 30 MINUTES TO HARDNESS SPECIFIED. HEAT TREATMENT METHOD IS FOR GUIDANCE EXCEPT THAT TEMPERING TIME SHALL NOT BE REDUCED BELOW THAT SPECIFIED. (D)
4. ALL EDGES SHALL BE FREE OF BURRS.
5. FINAL PROTECTIVE FINISH: 5.3.1.2 OF MIL-STD-171. (J) (G3)
6. MIL-W-13855 SHALL APPLY.



CURRENT DESIGN ACTIVITY FSCM NO. 19200  
U.S. ARMY ARMAMENT RESEARCH AND DEVELOPMENT CENTER  
DOVER, NEW JERSEY 07801

ORIGINAL FSCM NO. 19205

L	ECPW552069 / 851223	860121	
K	NORW4S2051 / 840824	790401	SAF
J	(1) SEE ERR HQR 40681	10 FEB 75	
H	SEE EO HRD 02138	17 FEB 75	
G	(1-3) SEE EO HRD 92078-2	25 JUN 75	
F	SEE EO 82048	11 MAR 68	
E	(1-7) SEE EO SA 29262	10 MAY 68	
D	SEE EO SA 26208	1 NOV 61	
C	SEE EO SA 24785	12 SEP 61	
B	REDRAWN AND REVISED	10 JUL 58	
A	SEE EO SA 24529	1 MAR 55	
SYN	DESCRIPTION	DATE	APPROVAL

ALTERNATIVE DESIGN  
SCALE: 4/1

PHYSICAL PROPERTIES	APPLICATION	HEAT TREATMENT	FINAL PROTECTIVE FINISH
TP			
YS	F7791363	RFLC M14NM	
EL 2	F7267000	RIFLE, M14	
RA			
BN			
RM	C42-47		
DO NOT	APPLY PART NO.		
NO			

CODE IDENT NO. 19204  
PART NO. 7267072

SHAFT,  
SELECTOR

DEPT OF THE ARMY  
ROCK ISLAND ARSENAL  
ROCK ISLAND, ILL. 61201

DWG NO. 7267072  
C

SCALE 2/1 UNIT WT

RMH