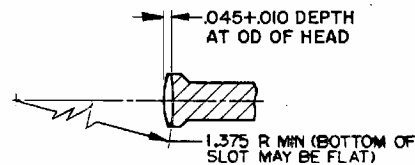
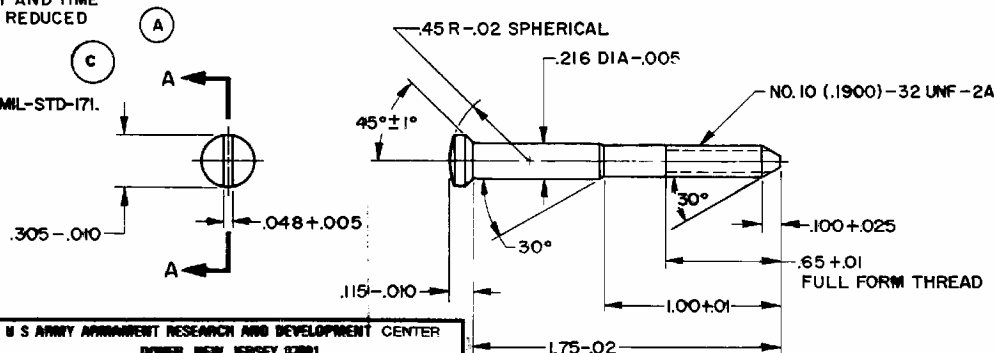


NOTES:

1. FINISH 125/
2. ALL EDGES SHALL BE BROKEN .005+.010 UNLESS OTHERWISE SPECIFIED.
3. HEAT TREATMENT: CARBURIZE AT 1550° TO 1600°F FROM .003 TO .005 DEPTH. OIL QUENCH. TEMPER 20 MIN AT 350°. HEAT TREATMENT METHOD IS FOR GUIDANCE EXCEPT THAT CASE DEPTH AND HARDNESS REQUIREMENTS ARE MANDATORY AND TIME AT TEMPERATURE SHALL NOT BE REDUCED BELOW THAT SPECIFIED.
4. MIL-W-13855 APPLIES.
5. FINISH 5.3.1.2. OR 5.3.2.2 OF MIL-STD-171.
6. ANSI Y14.5 APPLIES



SECTION A-A



U S ARMY ARMAMENT RESEARCH AND DEVELOPMENT CENTER
DOVER, NEW JERSEY 07801

CURRENT

FSCM NO.
19200

PART NO. 7791267

MECHANICAL PROPERTIES

YP

TS

EL2

RA

BH

FILED
SEE NOTE 4

APPLY PART NO.

NEXT ASSY

USED ON

APPLICATION

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

TOLERANCES ON DECIMALS ±

FRACTIONS ± ANGLES ± 5°

MATERIAL: STEEL SPEC ASTM-

A108: 1018, 1020 OR STEEL

COMP 1117, SPEC ASTM A108.

HEAT TREATMENT

SEE NOTE 3

FINAL PROTECTIVE FINISH

SEE NOTE 5

ORIGINAL DATE

OF DRAWING

16 JUL 65

DRAFTSMAN

TRACER

ENGINEER

SUBMITTED

APPROVED

CHECKER

CHECKER

ENGINEER

ENGINEER

ENGINEER

ENGINEER

ENGINEER

ENGINEER

ENGINEER

SPRINGFIELD ARMOY,
SPRINGFIELD, MA

SCREW, MACHINE, SLOTTED

DWG SIZE

CODE IDENT NO.

B

19205

7791267

SCALE

2/1

UNIT WT

SHEET

OF

REF SAB-27963

PDC