

8

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1. ALL SCREWS SHALL BE TIGHTENED SECURELY.
2. PAD SHALL BE LOCATED CENTRAL WITH SIDES OF STOCK.

REVISIONS			
LYR	DESCRIPTION	DATE	APPROVED
	REPLACES WITH CHANGE DWG #779167, DTD: 8 APR 66, DES: 100 58 58942		<i>R. H. H.</i>

REST ASSEMBLY - 7791678

2 - SCREW - 6146873

SCREW - 7791677

2 - SCREW - 11686523

2 - WASHER - MS 35336 - 21

PLATE - 11686522
ASSEMBLE WITH CHAMFER
TOWARD FERRULE END

4 - GROMMET - 11686524

STOCK SUBASSEMBLY - 11686527

HANDGRIP ASSEMBLY - 11010044

BUSHING - 11010047

SWIVEL - 11010046

SCREW - 7791676

PAD - 7791673

SEE NOTE 2

2 - PLUG - 7791674

ASSEMBLE FLUSH OR BELOW
TOP SURFACE OF PAD

FOR LIST OF PARTS, SEE ENGINEERING PARTS LIST 11686528

PART NO. 11686528

MECHANICAL PROPERTIES		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		ORIGINAL DATE OF DRAWING 8 APR 66		U.S. ARMY SPRINGFIELD ARMOY SPRINGFIELD, MASS. 01101	
YP		TOLERANCES ON DECIMALS - FRACTIONS - ANGLES		DRAFTSMAN	CHECKER	STOCK ASSEMBLY, GUN, SHOULDER	
TS		MATERIAL		TRACER	CHECKER		
EL 2		F11010000 RIFLE M14E2		ENGINEER	CHECKER		
RA		SEE ENGINEERING RECORDS		SUBMITTED			
BH		NEXT ASSY USED ON		HEAT TREATMENT			
RH		APPLICATION		FINAL PROTECTIVE FINISH			
		APPROVED		APPROVED		200 1001 19205 11686528	
						SCALE 1/2" = 1" UNIT WT SHEET 1 OF 1	