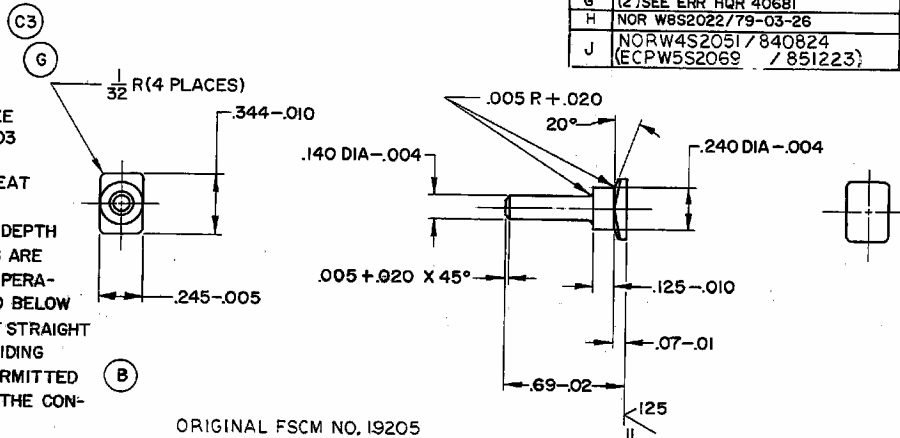


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NOTES:

1. FINISH 125 / EXCEPT AS NOTED.
2. ALL EDGES SHALL BE BROKEN .005 +.010 UNLESS OTHERWISE SPECIFIED.
3. MATERIAL: STEEL, ASTM A108/1020, 1022 OR SPEC QQ-S-637/1117
4. HEAT TREATMENT: CARBURIZE AT 1550° TO 1600°F FROM .003 TO .005 DEPTH. OIL QUENCH. TEMPER 20 MIN AT 350° F. HEAT TREATMENT METHOD IS FOR GUIDANCE EXCEPT THAT CASE DEPTH AND HARDNESS REQUIREMENTS ARE MANDATORY AND TIME AT TEMPERATURE SHALL NOT BE REDUCED BELOW THAT SPECIFIED. THE USE OF STRAIGHT CYANIDE BATH OR CARBO-NITRIDING PROCESSES SHALL NOT BE PERMITTED WITHOUT PRIOR APPROVAL OF THE CONTRACTING OFFICER.
5. MIL-W-13855 SHALL APPLY.



ORIGINAL FSCM NO. 19205

CURRENT DESIGN ACTIVITY FSCM NO 19200
U.S. ARMY ARMAMENT RESEARCH AND DEVELOPMENT CENTER
DOVER, NEW JERSEY 07801

~~CODE IDENT NO.~~ 19204
PART NO. 7790698

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