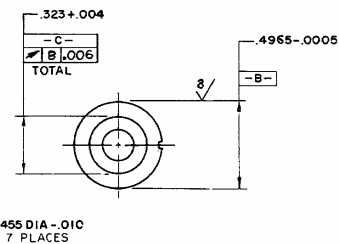


1- SPEC MIL-W-13855 AND ANSI Y14.5-1973 APPLY.
2-FINISH 120/ EXCEPT AS NOTED.
3-ALL EDGES SHALL BE BROKEN 0.10
MAX UNLESS OTHERWISE SPECIFIED.
4-MATERIAL: STEEL, CORROSION RESISTING
FED SPEC QQ-S-763: CLASS 420,
CONDITION A EXCEPT: COPPER 0.50% MAX.
5-HEAT TREATMENT: HEAT AT 1800° TO 1850° F.
AIR QUENCH, TEMPER 30 MINUTES AT
A MINIMUM TEMPERATURE OF 850° F.
TO HARDNESS SPECIFIED.
HEAT TREATMENT METHOD IS FOR
GUIDANCE EXCEPT THAT TEMPERING
TIME SHALL NOT BE REDUCED BELOW
THAT SPECIFIED.



-	PRODUCTION RELEASE ERR W2S 2025
A	NOR W4S2051/840824 (ECP W5S2069 /85122
B	ERR Z9Z1200 M (ECP G9S2024/8905

		MECHANICAL PROPERTIES	DO NOT SCALE DRAWING		ORIGINAL DATE OF DRAWING 82-05-01		U S ARMY ARMAMENT RESEARCH AND DEVELOPMENT CENTER DOVER, NEW JERSEY 07801	
			UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAFTSMAN <i>W</i>	CHECKER	PISTON	
			TOLERANCES ON DECIMALS $\pm .01$		ENGR	ENGR		
			FRACTIONS $\pm 1/64$ ANGLES $\pm 1^\circ$		ENGR	ENGR		
			TY					
		TS						
		EL						
		RA						
		BH			<i>W</i>	SIZE	FSCM NO.	
J9386974	RIFLE, M14 NM	RH	A74.5-77		<i>Edwards</i>	D	19200	9352724
	NEXT ASSY					SCALE 3/1	UNIT WT.	SHEET
APPLICATION								