

B77791367

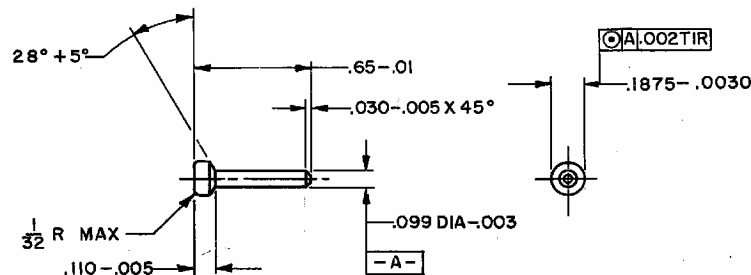
REVISIONS				DATE	APPROVAL
S/F#	DESCRIPTION				
A	(1-3) SEE EO SA 29252			ISMAYGE	<i>[Signature]</i>
B	SEE EO 82048			11 MAR 82	<i>[Signature]</i>
C	(1) SEE EO HRD 92078-2			25 JUN 82	<i>[Signature]</i>
D	SEE EO HRD 02138			71 FEB 25	<i>[Signature]</i>
E	(3) SEE ERR HQR 40681			10 FEB 75	<i>[Signature]</i>
F	NOR WBS2022/79-03-26			79-04-01	<i>[Signature]</i>
G	NORW432051/840624 (ECPW5S2069 / 851223)			860121	<i>[Signature]</i>

1. MATERIAL: SPEC ASTM A108 :1060,
AUSTENITIC GRAIN SIZE 7 OR FINER.

2. FINISH ¹²⁵✓

3. HEAT TREATMENT : HEAT AT 1500° TO 1550°F. OIL QUENCH. TEMPER 20 MIN AT HEAT NOT LESS THAN 700°F. DECARBURIZATION NOT TO EXCEED .001. HEAT TREATMENT METHOD IS FOR GUIDANCE EXCEPT THAT TEMPERING TIME SHALL NOT BE REDUCED BELOW THAT SPECIFIED.

4. MIL-W-13855 APPLIES.



CURRENT DESIGN ACTIVITY FSCM NO 19200
U.S. ARMY ARMAMENT RESEARCH AND DEVELOPMENT CENTER
DOVER, NEW JERSEY 07801

~~CODE IDENT NO. 19204~~

ORIGINAL FSCM NO. 19205 PART NO. 7791367

		(A3)		(E)		ORIGINAL FSCM NO. 19205		PART NO. 7791367				(E)	
RIFLE, M14 NM		PHYSICAL PROPERTIES		UNLESS OTHERWISE SPECIFIED		ORIGINAL DATE OF DRAWING		19 APR 62		DEPT OF THE ARMY			
D7790195 RIFLE, M14		YP		DIMENSIONS ARE IN INCHES		DRAWN BY <i>EPS</i>		CHECKER <i>EPS</i>		ROCK ISLAND ARSENAL			
D6528297 30R-M1, MIC		TS		TOLERANCES ON FRACTIONS DECIMALS ANGLES ± 5°		TRACER <i>EPS</i>		CHECKER <i>EPS</i>		ROCK ISLAND, ILL. 6120			
8 MID		EL2		MATERIAL		ENGR <i>DOUGLAS</i>		SUBMITTED <i>DOUGLAS</i>		PIN, TRIGGER			
		RA		SEE NOTE 1									
		BH		HEAT TREATMENT									
NEXT ASSY		USED ON		SEE NOTE 3		OHD COMPS							
APPLICATION		D51		FINAL PROTECTIVE FINISH		APPROVED BY ORDER OF THE CHIEF OF THE				OHD SIZE		7791367	
DO NOT APPLY PART NO. AS SPECIFIED		RH TO 56		LUB OIL, SPEC VV-L-800		<i>W. J. H. H. H.</i>		OHD COMPS		SCALE 2/1		UNIT WT	
										B		SHEET 1 OF 1	

PIN, TRIGGER

~~DEPT OF THE ARMY~~
~~ROCK ISLAND ARSENAL~~
~~ROCK ISLAND, ILL. 61201~~

DWG SIZE	779 367
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B SHEET 1 OF