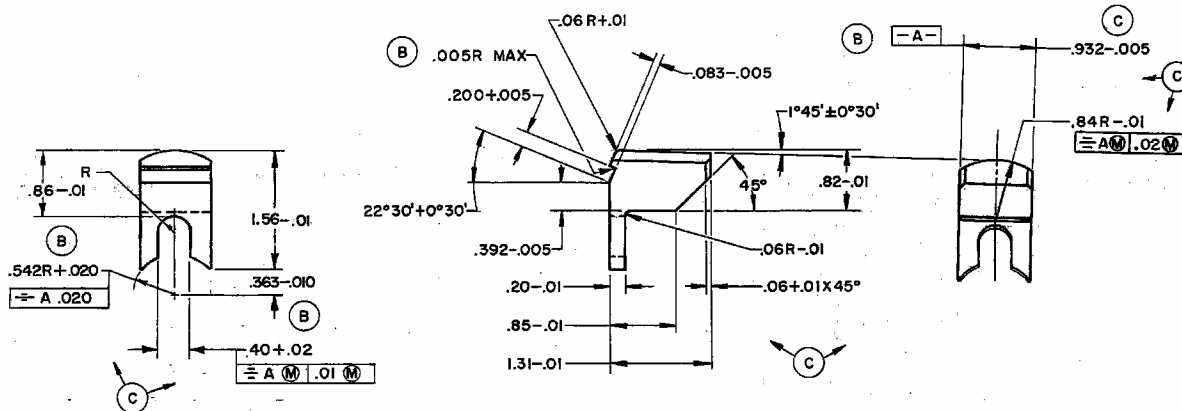


NOTES:

1. FINISH 125/
2. DIMENSIONS SHOWN ARE FINAL DIMENSIONS AFTER APPLICATION OF FINAL PROTECTIVE FINISH PER ASSEMBLY C7790700. APPROX 50% OF COATING THICKNESS IS PENETRATION INTO BASE METAL AND 50% IS SURFACE BUILD-UP.
3. FOR ALTERNATIVE ASSEMBLY (BRAZING) SEE PLATE ASSEMBLY, BUTT, C7790700
4. ALL EDGES SHALL BE BROKEN .005 ± .010 UNLESS OTHERWISE SPECIFIED.
5. MIL-W-13855 SHALL APPLY.



ORIGINAL FSCM NO. 19205

CURRENT DESIGN ACTIVITY FSCM NO. 19200  
U.S. ARMY ARMAMENT RESEARCH AND DEVELOPMENT CENTER  
DOVER, NEW JERSEY 07801

CODE IDENT NO. 19204  
PART NO. 7790691

K	ECPW5S2069 / 851223 NORW4S2051/840824	86012	SA
J	NOR W8S2022/79-03-26	790401	SA
H	SEE EO HRD 02138	71FEB82	SA
G	(I) SEE EO HRD 92078-2	25JUN83	SA
F	SEE EO 82048	11MAY83	SA
E	(I) SEE EO SA 29261	18MAY83	SA
D	SEE EO SA27502	8JAN83	SA
C	SEE EO SA 26825	8NOV83	SA
B	SEE EO SA 26151	20OCT83	SA
A	REDRAWN AND REVISED	28SEP80	SA
	SEE EO SA 25797		SA
SYN	DESCRIPTION	DATE	APPROVAL

PHYSICAL PROPERTIES	APPLICATION	HEAT TREATMENT	FINAL PROTECTIVE FINISH
SP			
T2			
EL 2	C7790700	RIFLE, M14	
RA			
BN			
BN			
DO NOT	APPLY PART NO.		
DO			

TOLERANCES ON DECIMALS	HEAT TREATMENT	FINAL PROTECTIVE FINISH
ANGLES ± 1°		
FRACTIONS		
MATERIAL		
ALUMINUM, FED. SPEC QQ-A-200/8,		
TEMPER. C.		
HEAT TREATMENT		
AT ASSEMBLY		
FINAL PROTECTIVE FINISH		
AT ASSEMBLY		

ORIGINAL DATE OF DRAWING	ENGINEER	CHECKER
1 SEP 59		
DRAFTSMAN J.P.		
TRACER		
ENGINEER		
SUBMITTED		
APPROVED BY ORDER OF THE CHIEF OF ORDNANCE		

REVISIONS	DATE	APPROVAL

DEPT OF THE ARMY	UNIT WT
US ARMY WEAPONS COMMAND	
ROCK ISLAND, ILL. 61201	
DWG NO.	
7790691	
SIZE	
C	
SHEET	
OF	

BLOCK, HINGE,  
SHOULDER REST

SCALE 1/1 UNIT WT