

4

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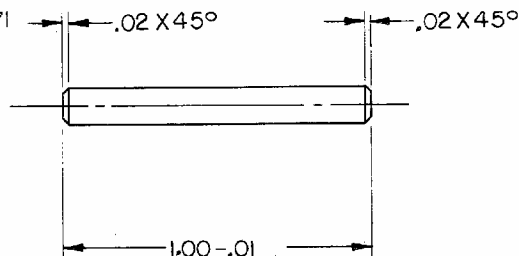
## NOTES:

1. STEEL, CMPSN 1050 THRU  
1095, SPEC ASTM A108.

2. FINISH  $\sqrt[125]{}$  ALL OVER.

3. HEAT TREAT AT 1500°F TO  
1550°F. OIL QUENCH. TEMPER  
20 MINUTES AT NOT LESS THAN  
700°F. DECARBURIZATION NOT TO  
EXCEED .001. HEAT TREATMENT  
METHOD IS FOR GUIDANCE, EXCEPT  
THAT TEMPERING TIME, TEMPERATURE  
AND DECARBURIZATION REQUIREMENTS  
ARE MANDATORY.

4. FINISH 5.3.1.2 OR 5.3.2.2 OF MIL-STD-171  
5. MIL-W-13855 APPLIES.



REVISIONS				
MF	ZONE	LTR	DESCRIPTION	DATE
		M	REPLACES REV L W/CHNG	
			SEE ERR HQR 40681	10 FEB 75
		N	NOR W852022/79-03-26	79-04-01
		P	NORW452051/840824	860121
			ECPW552069/851223	

ORIGINAL FSCM NO. 19205

CURRENT DESIGN ACTIVITY FSCM NO. 19200  
U.S. ARMY ARMAMENT RESEARCH AND DEVELOPMENT CENTER  
DOVER, NEW JERSEY 07801

PART NO. 5152865

MECHANICAL PROPERTIES		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		ORIGINAL DATE OF DRAWING 15 MAR 40		DEPT. OF THE ARMY ROCK ISLAND ARSENAL ROCK ISLAND, ILL 61201	
YS MIN		TOLERANCES ON	DECIMALS .XX ± .01	DRAFTSMAN Charles R. Hurd	CHECKER P. J. Jensen	PIN, BUTT PLATE CAP	
YS MAX		ANGLES ± 2°	.XX ±	TRACER	CHECKER		
EL 2		MATERIAL	SEE NOTE 1	ENGINEER David W. Johnson	ENGINEER		
RA	D7790686	RIFLE, M14 NM	SEE NOTE 3	SUBMITTED			
BH		£ MID	SEE NOTE 4	APPROVED D. A. R. R.		DWG SIZE C 19204	
RH	D 50-58	NEXT ASSY.	USED ON	FINAL PROTECTIVE FINISH		5152865	
APPLICATION		SEE NOTE 4		SCALE 4/1		UNIT WT SHEET 1 OF 1	