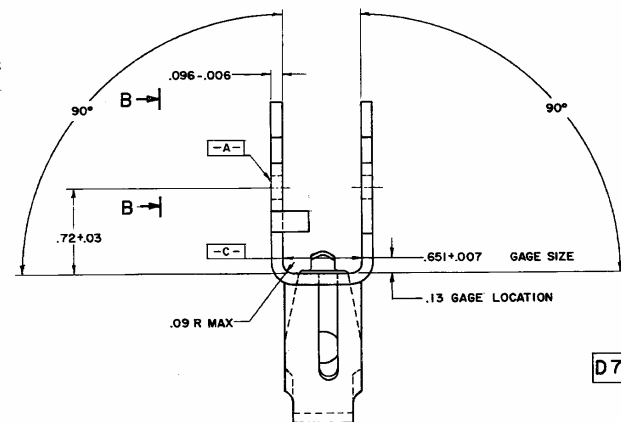
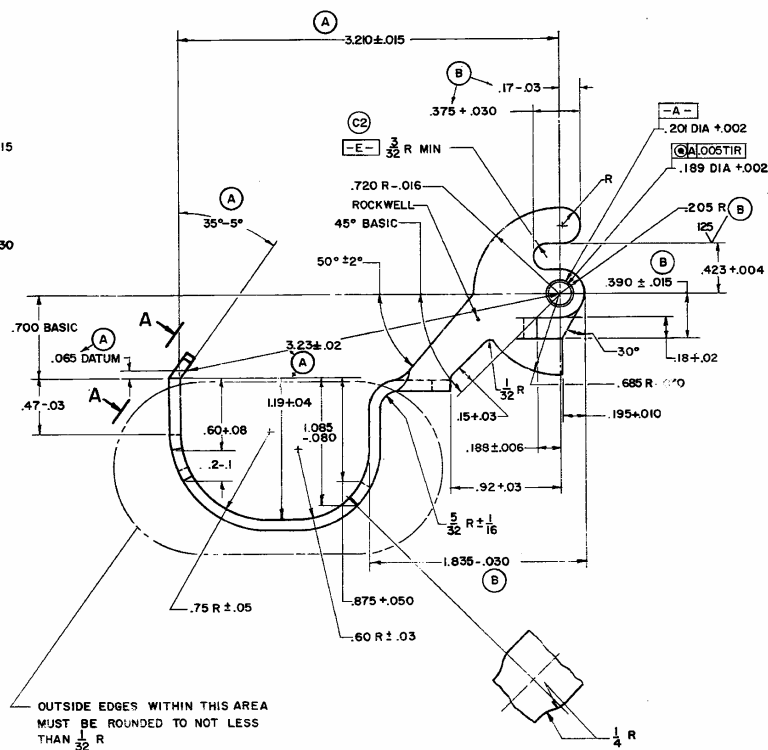
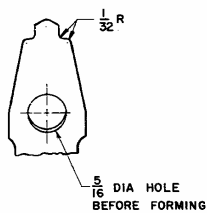
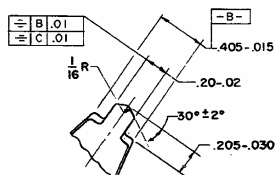
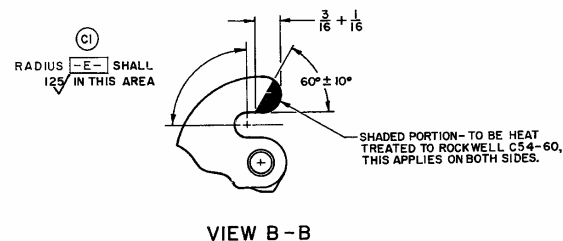


1. FINISH 125. SHEARED SURFACES 250 EXCEPT AS NOTED.
2. ALL BURRS SHALL BE REMOVED AND ALL EDGES SHALL BE ROUNDED TO 1/64 R MAX EXCEPT WHERE OTHERWISE SPECIFIED.
3. HEAT TREATMENT: HEAT AT 1525° TO 1550°F OIL QUENCH. TEMPER 30 MINUTES AT HEAT TO ROCKWELL SPECIFIED. HEAT TREATMENT IS FOR GUIDANCE EXCEPT THAT TEMPERING TIME SHALL NOT BE REDUCED BELOW THAT SPECIFIED.
4. FINISH 5.3.1.2 OR 5.3.2.2 OF MIL-STD-171.
5. MIL-W-13855 APPLIES.





CURRENT DESIGN ACTIVITY FSCM NO. 19200  
U.S. ARMY ARMAMENT RESEARCH AND DEVELOPMENT CENTER  
DOVER, NEW JERSEY 07801

(C3) ~~CODE IDENT NO. 19204~~ (D)  
 PART NO. 7790990

PHYSICAL PROPERTIES		RIFLE, M14 NM	
TF			
TS			
ELI		D7790195	RIFLE, M14
RA			
BN		NEXT ASSY	USED ON
		APPLICATION	
FR	C44-51EXCEPT AS NOTED	DO NOT	APPLY PART NO

TOLERANCES ON DECIMALS	
ANGLES $\pm 10$	FRANCHISES
MATERIAL	
STEEL, ASTM A684	
CMPSN :1060 OR 1065	
HEAT TREATMENT	
SEE NOTE 3	
FINAL PROTECTIVE FINISH	
SEE NOTE 4	

ORIGINAL DATE	30 SEP 60
DRAFTSMAN	CHECKER
TRACER	CHECKER
ENGINEER	ENGINEER
SUBMITTED	
 ORG CORPS	
APPROVED BY ORDER OF THE	
CHIEF OF ORG	
	

GUARD, TRIGGER

DEPT OF THE ARMY  
ROCK ISLAND ARSENAL  
ROCK ISLAND, ILL 62201  
DWE SIZE 7790990  
D

SCALE 3/1	UNIT MCT
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