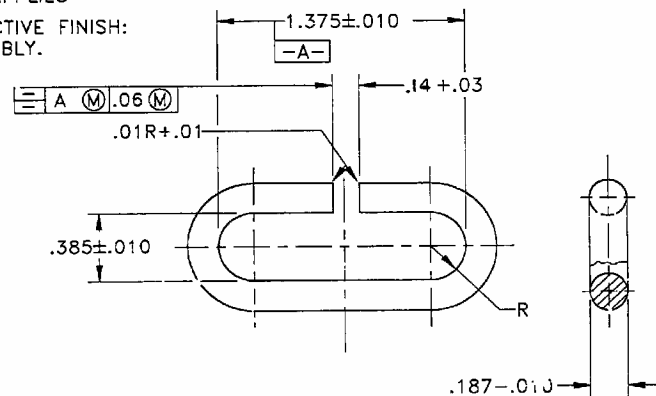


DRAWING SIZE B

NOTES:

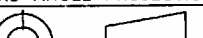
1. FINISH 125/ALL OVER.
2. MATERIAL: STEEL, GRADE 1018-1022 PER SPEC ASTM A108, A575, A576.
3. MIL-W-13855 APPLIES
4. ANSI Y14.5 APPLIES
5. FINAL PROTECTIVE FINISH: AFTER ASSEMBLY.



REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL
N	REDRAWN WITH CHANGE ERR Z9Z1171U (ECP W2S0056/821116)	891010	ORFE TH
P	NOR W6S3067/861230	900404	ORFE LL
R	NORGOS2052/901211	910124	ET ER

CURRENT DESIGN ACTIVITY CAGE CODE 19200
U.S. ARMY
ARMAMENT RESEARCH, DEVELOPMENT AND ENGINEERING CENTER
PICATINNY ARSENAL, NEW JERSEY 07806-5000

PART NO. 7267037

		MECHANICAL PROPERTIES	DO NOT SCALE DRAWING		ORIGINAL DATE OF DRAWING		SPRINGFIELD ARMORY SPRINGFIELD, MA	
			UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		10 SEPT 54			
B9352716	RIFLE, M14NM	YP	TOLERANCES ON DECIMALS ± FRACTIONS ± ANGLES ±		DRAFTSMAN	CHECKER	LOOP, SWIVEL	
	MG, 7.62MM:	TS			A.U.A.	E.J.K.		
	M60	EL2	ENGR	ENGR				
	RIFLE, M14	RA	D.H.	A.C.				
		BH	THIRD ANGLE PROJECTION		ENGR	ENGR		
NEXT ASSY	USED ON	RH			SUBMITTED		SIZE CODE IDENT NO.	
					R.S. HENRY		B	19205
APPLICATION					APPROVED		7267037	
					H.F. LYNCH		SCALE 2/1	UNIT WT.
							SHEET 1 OF 1	

KCAD 891016

LATEST REVISION CAD GENERATED AT ORFI, MALVERN (KSA)