

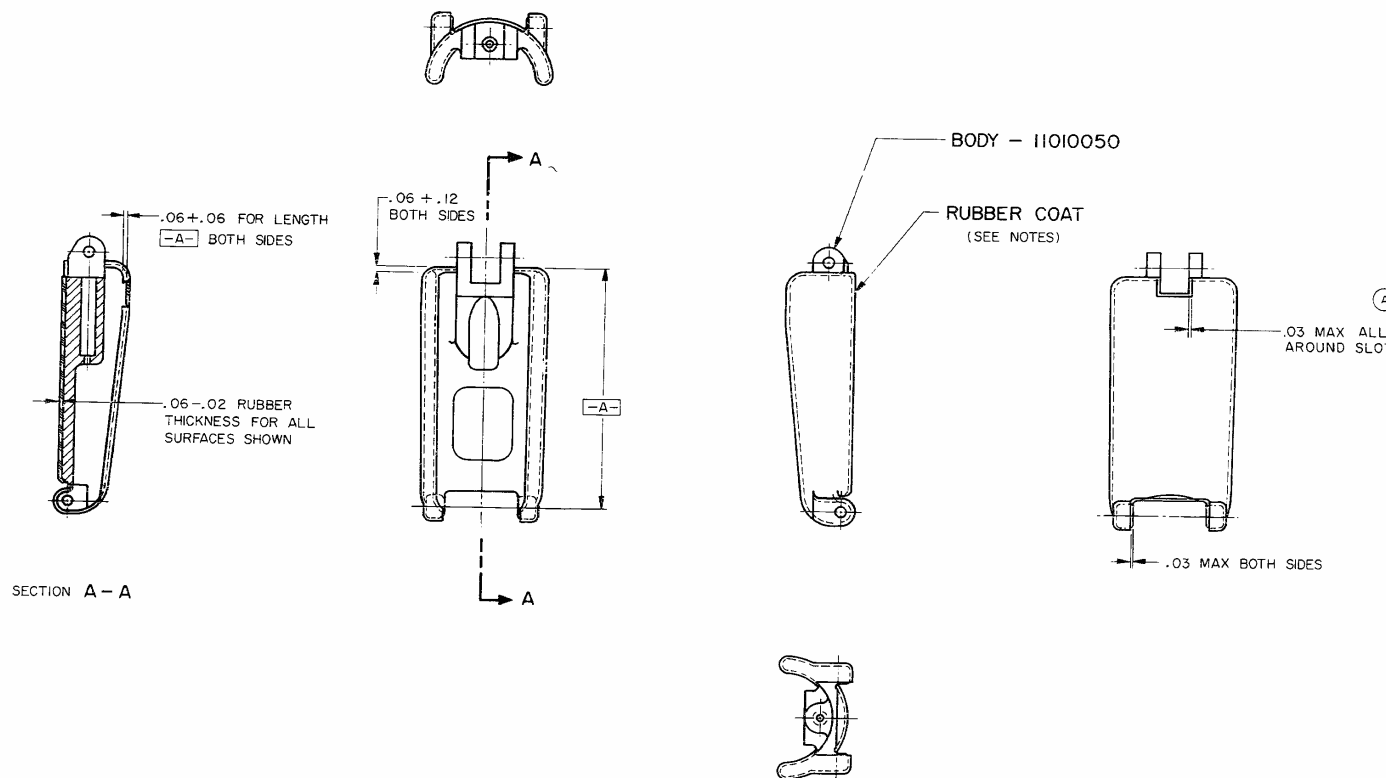
REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL
A ₂	SEE EN SA 27239	21 NOV 63	<i>R. Henry</i>
B	11-2) SEE EO SA 28992	11 FEB 66	<i>R. Henry</i>

1. MATERIAL: RUBBER, SPEC MIL-R-3065 AND MIL-STD-417: TYPE S, CLASS SB, GRADE 725. SUFFIXES A₁, E₃, F₂, G AND K₁. ADHESION OF RUBBER TO METAL (K₁) SHALL NOT BE LESS THAN 100 LBS PER INCH OF WIDTH. COLOR: BLACK 37038 OF FED STD NO. 595.

2. COATING PROCEDURE:

- CLEAN IN ACCORDANCE WITH FINISH 4.3 OF MIL-STD-171.
- APPLY RUBBER COAT TO SURFACES SHOWN.
- FLASH TRIM: REMOVE ALL LOOSE OR EXCESS RUBBER.
- APPLY FINISH 7.2.2, DYED BLACK, OF MIL-STD-171.

- FINISH 125/ SEMI-DULL ON ALL RUBBER SURFACES. SEMI-DULL FINISH SHALL BE OBTAINED BY A SUITABLE GRIT OR SAND BLASTED MOLD.
- THE RUBBER COAT SHALL BE FREE FROM ABRASIONS, BALD SPOTS, BLISTERS, CRACKS, CHIPPED AREAS, LOOSE ENDS, FLASH, MOLD MARKS, SCORCHED AREAS, CUTS, SPLITS, TEARS, AND OTHER DEFECTS AFFECTING SERVICEABILITY.



MECHANICAL PROPERTIES		C 7791672 RIFLE, M14E2		TOLERANCES ON DECIMALS ±		ORIGINAL DATE OF DRAWING 23 OCT 63		SPRINGFIELD ARMS CO. (U.S. ARMY MATERIEL COMMAND)	
YP									
TS									
EL 2									
RA		SEE ENGINEERING RECORDS							
BH		NEXT ASSY USED ON APPLICATION							
RH		DO NOT APPLY PART NO.							
				MATERIAL SEE NOTE 1		ENGINEER		SUBMITTED	
				HEAT TREATMENT NONE		APPROVED <i>R. Henry</i>		SCALE 1/1	
				FINAL PROTECTIVE FINISH SEE NOTE 2		DRAWN <i>R. Henry</i>		SHEET 1 OF 1	

PART NO 11010001

HANDGRIP

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