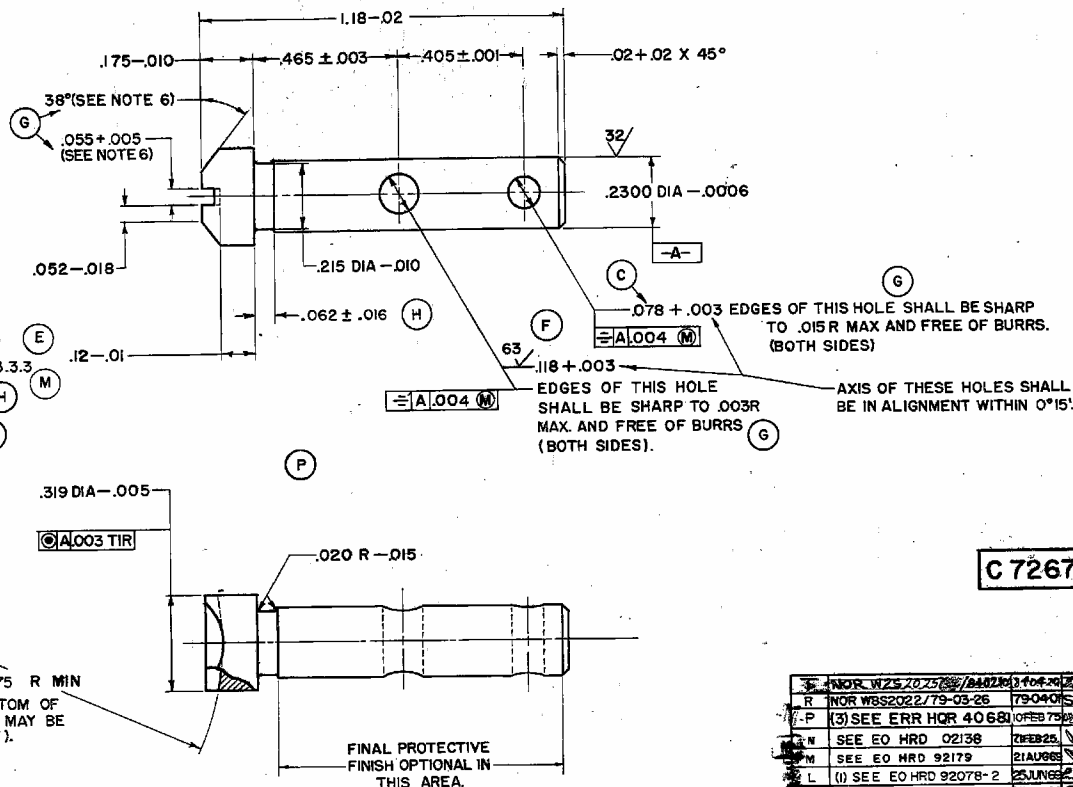


1-FINISH 125/ EXCEPT AS NOTED.
2-ALL EDGES SHALL BE BROKEN
 .005+.010 UNLESS OTHERWISE
 SPECIFIED.
3-MATERIAL: CORROSION RESISTING
 STEEL, SPEC QQ-S-763:CLASS (P)
 440A, CONDITION A ← (D)
4-HEAT TREATMENT: HEAT TO 1850°-
 1900° F. OIL QUENCH. TEMPER 30
 MINUTES AT HEAT TO HARDNESS
 SPECIFIED. HEAT TREATMENT IS FOR
 GUIDANCE EXCEPT THAT TEMPERING TIME
 SHALL NOT BE REDUCED BELOW THAT SPECIFIED.
5-FINAL PROTECTIVE FINISH: FINISH NO. 3.3.2 OR 3
 OF MIL-STD-171 WITH SUPPLEMENTARY
 PRESERVATIVE CONFORMING TO VV-L-800. (K)
6-38° SURFACES AND .055 SLOT SHALL BE IN
 ALIGNMENT WITH .118+.003 HOLE WITHIN 3". (G)
7.MIL-W-13855 SHALL APPLY. (N)



U S ARMY ARMAMENT RESEARCH AND DEVELOPMENT CENTER
DOVER, NEW JERSEY 07801

ORIGINAL DESIGN ACTIVITY FSCM NO. 19205

FSCM NO.
19200

CODE IDENT NO. ~~19204~~
PART NO. 7267604

PHYSICAL PROPERTIES			
TP			
TS			
ELZ		F7267000	RIFLE, M14
RA			
BH		NEXT ASSY	USED ON
		APPLICATION	
PH	C 48-52	DO NOT	APPLY PART NO.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON	DECIMALS
ANGLES $\pm 1^{\circ}$	FRACTIONS:
MATERIAL	
SEE NOTE 3	
HEAT TREATMENT	
SEE NOTE 4	
FINAL PROTECTIVE FINISH	
SEE NOTE 5	

ORIGINAL DATE OF DRAWING 28 DEC 1954	
DRAFTSMAN C.W.M.	CHECKER E.Z.K.
TRACER J.B.S.	CHECKER E.Z.K.
ENGINEER S.H.M.	ENGINEER D.C.C.
SUBMITTED R.S. Henry	
ORD CORP	
APPROVED IN CHARGE OF THE CHIEF OF BUREAU H.S. Lynch	
ORD CORP	

VALVE,
GAS CUTOFF

DEPT OF THE ARMY	
ROCK ISLAND ARSENAL	
ROCK ISLAND, ILL 61201	
OWC SIX C	7267604
SHEET 1 OF 4	