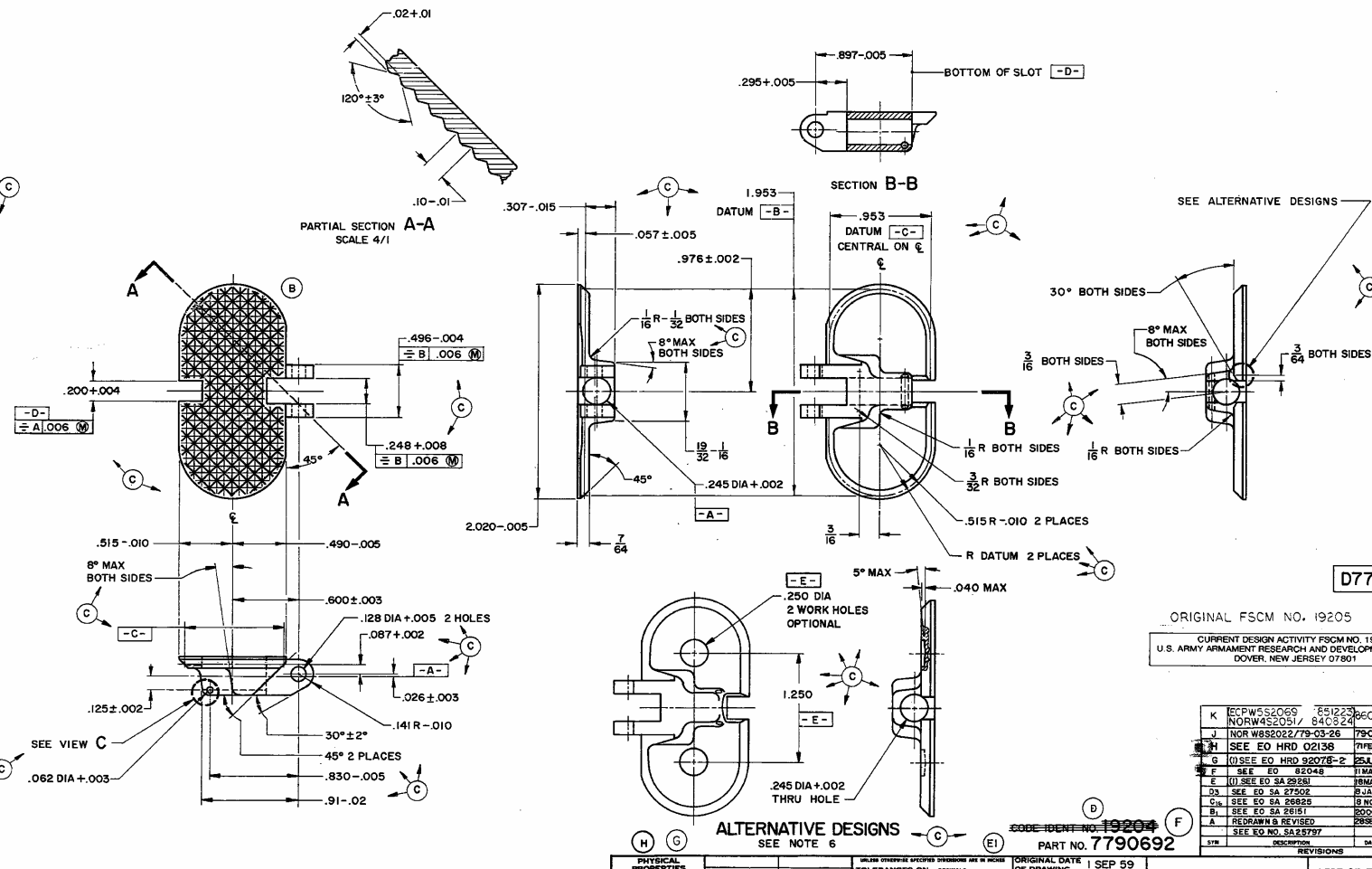


1. FINISH 125/  
 2. ALL EDGES SHALL BE BROKEN  
 .005+.010 UNLESS OTHERWISE  
 SPECIFIED.  
 3. HEAT TREATMENT: HEAT TREAT  
 IN CONFORMANCE WITH MIL-H-6088  
 TO T6 CONDITION.  
 4. FINAL PROTECTIVE FINISH: FINISH  
 7.5 OF MIL-STD-171. COATING THICK-  
 NESS .0025 ± .0010. COATING MAY  
 VARY IN COLOR FROM GRAY, 36118,  
 TO BLACK, 37038 OF FED STD 595.

# NOTES:

1. FINISH 125/
2. ALL EDGES SHALL BE BROKEN  
.005+.010 UNLESS OTHERWISE  
SPECIFIED.
3. HEAT TREATMENT: HEAT TREAT  
IN CONFORMANCE WITH MIL-H-6088  
TO T6 CONDITION.
4. FINAL PROTECTIVE FINISH: FINISH  
7.5 OF MIL-STD-171. COATING THICK-  
NESS .0025 ± .0010. COATING MAY  
VARY IN COLOR FROM GRAY, 36118,  
TO BLACK, 37038 OF FED STD 595.
5. DIMENSIONS SHOWN ARE FINAL  
DIMENSIONS AFTER APPLICATION  
OF FINAL PROTECTIVE FINISH.  
APPROXIMATELY 50% OF COATING  
THICKNESS IS PENETRATION INTO  
BASE METAL AND 50% IS SURFACE  
BUILD-UP.
6. DIMENSIONS MARKED [-E-] MAY  
BE ADJUSTED TO SUIT MANUFACTURER.  
SEE ZONE A-3.
7. MIL-W-13855 SHALL APPLY.



PHYSICAL PROPERTIES		TOLERANCES ON DIMENSIONS ARE IN INCHES		ORIGINAL DATE		REVISIONS	
SY	DESCRIPTION	SY	DESCRIPTION	DATE	BY	DATE	BY
17	RIFLE, M14	17	RIFLE, M14	1 SEP 59	W. J. H. H.		
18	RIFLE, M14	18	RIFLE, M14				
19	RIFLE, M14	19	RIFLE, M14				
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100	RIFLE, M14	100	RIFLE, M14				

ORIGINAL FSCM NO. 19205  
 CURRENT DESIGN ACTIVITY FSCM NO. 19200  
 U.S. ARMY ARMAMENT RESEARCH AND DEVELOPMENT CENTER  
 COVER, NEW JERSEY 07801

SY	DESCRIPTION	DATE	APPROVAL
K	ECFWS52065	751223	650121
J	NORW452051	840524	650121
I	SEE EO HRD 02138	790401	650121
H	SEE EO HRD 02138	790401	650121
G	SEE EO HRD 02138	790401	650121
F	SEE EO SA 27502	81JAN01	650121
E	SEE EO SA 27502	81JAN01	650121
D	SEE EO SA 27502	81JAN01	650121
C	SEE EO SA 27502	81JAN01	650121
B	SEE EO SA 27502	81JAN01	650121
A	SEE EO SA 27502	81JAN01	650121

SCALE 2/1 UNIT WT

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