

5 MIL-W-13855 SHALL APPLY.



PART NO. 7790693

	ECPW552069	851223		
K	NOR W452051/140824	850621	MR	85
J	NOR W852027/79-0326	790405	MR	85
H	(1) SEE ERR HRO 706823	0 FEB 73		
G	SEE EO HRO Q2138			1100
F	(H2) SEE EO HRO 92078-2	23 JUN 83		
E	SEE EO 82048	11 MAR 85		1100
D	(1) SEE EO SA 29261	85NOV85		1100
C	SEE EO SA 26825	85NOV85		1100
B	SEE E.O. SA 26205	85JUN 81		1100
A	REDRAWN AND REVISED	28SEP80		1100
	SEE EO SA 25737			
SYN	DESCRIPTION	DATE	APPROVAL	

ORIGINAL DESIGN ACTIVITY FSCM NO. 19205

PHYSICAL PROPERTIES			
YP			
TS			
EL 2		D7790686	RIFLE M14NM
RA			RIFLE M14
BH		NEXT ASSY	USED ON
		APPLICATION	
RM	C42 TO 45	DO NOT	APPLY PART NO.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON DECIMALS	
ANGLES	FRACTIONS
MATERIAL STEEL, ALLOY 4140, 285 8645 OR 8740 ASTM A322 OR ASTM A331	
HEAT TREATMENT SEE NOTE 3	
FINAL PROTECTIVE FINISH SEE NOTE 4	

ORIGINAL DATE OF DRAWING		1 SEPT 59	
DRAFTSMAN	JP	CHECKER	S.S.
TRACER	<i>[Signature]</i>	CHECKER	<i>[Signature]</i>
ENGINEER	<i>[Signature]</i>	ENGINEER	<i>[Signature]</i>
SUBMITTED <i>[Signature]</i>			
APPROVED BY ORDER OF THE CHIEF OF ORDNANCE <i>[Signature]</i>			

CATCH,
BUTT PLATE

~~DEPT OF THE ARMY~~

~~ROCK ISLAND ARSENAL~~~~ROCK ISLAND, ILL 61201~~

DWG SIZE	7790693
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SHEET 1 OF 1