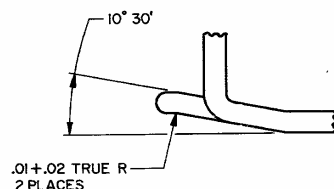


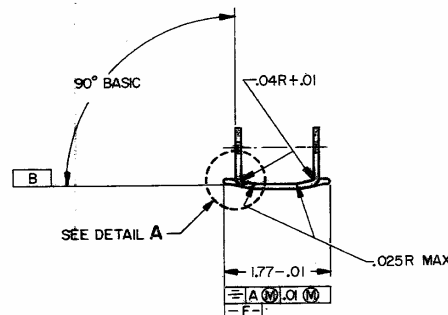
NOTICE: THESE GOVERNMENT DRAWING SPECIFICATIONS DO NOT PREVENT THE REPRODUCTION OF THIS DRAWING FOR THE PURPOSES OF THE ARMY, NAVY, AIR FORCE, AND MARINE CORPS. THE REPRODUCTION OF THIS DRAWING FOR OTHER PURPOSES WITHOUT THE WRITTEN PERMISSION OF THE ARMY, NAVY, AIR FORCE, AND MARINE CORPS IS PROHIBITED. THE REPRODUCTION OF THIS DRAWING FOR OTHER PURPOSES WITHOUT THE WRITTEN PERMISSION OF THE ARMY, NAVY, AIR FORCE, AND MARINE CORPS IS PROHIBITED.

REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL
A	(1) SEE EO SA 29263	18 MAY 66	
B	NORW452051/840824	350321	MR

- NOTES:
1. FINISH 125/.
  2. ALL EDGES AND CORNERS SHALL BE BROKEN .005 ±.010 UNLESS OTHERWISE SPECIFIED.
  3. HEAT TREATMENT: HEAT AT 1500°-1550°F. OIL QUENCH. TEMPER TO HARDNESS SPECIFIED. HEAT TREATMENT METHOD IS FOR GUIDANCE.
  4. RADIUS  $\boxed{-E-}$  SHALL BE TANGENT TO DIM  $\boxed{-F-}$  AND RADIUS  $\boxed{-D-}$ .
  5. RADIUS  $\boxed{-C-}$  SHALL APPLY ALONG RADII  $\boxed{-H-}$ ,  $\boxed{-E-}$ , AND  $\boxed{-D-}$ .
  6. SPEC MIL-W-13855 APPLIES

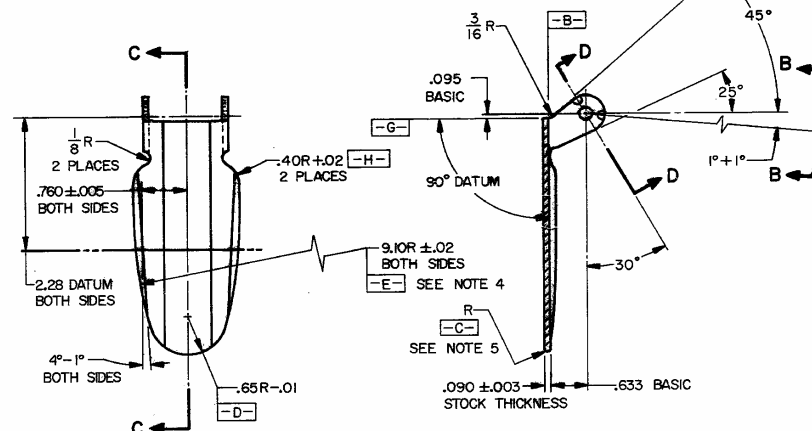
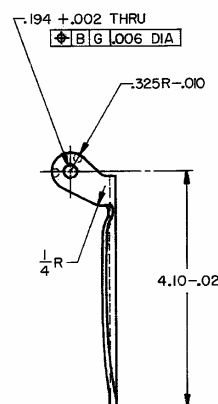
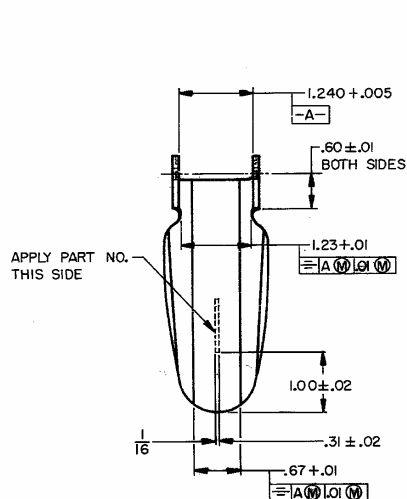


DETAIL A  
SCALE 4/1



SECTION D-D  
SCALE: 4/1

VIEW B-B  
SCALE: 4/1



SECTION C-C

CURRENT DESIGN ACTIVITY FROM NO. 19200  
U.S. ARMY ARMAMENT RESEARCH AND DEVELOPMENT CENTER  
DOVER, NEW JERSEY 07801

(A) PART NO. 7791683

MECHANICAL PROPERTIES	
YP	C 7791678
TS	RIFLE, M4E2
DL 2	
RA	SEE ENGINEERING RECORDS
BH	NEXT ASSY USED ON
RH	APPLICATION
DO	PER MIL-STD-130

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON DECIMALS	FRACTIONS
±.005	±.005
±.010	±.010
±.015	±.015
±.020	±.020
±.030	±.030
±.040	±.040
±.050	±.050
±.060	±.060
±.070	±.070
±.080	±.080
±.090	±.090
±.100	±.100
±.120	±.120
±.150	±.150
±.200	±.200
±.250	±.250
±.300	±.300
±.350	±.350
±.400	±.400
±.450	±.450
±.500	±.500
±.550	±.550
±.600	±.600
±.650	±.650
±.700	±.700
±.750	±.750
±.800	±.800
±.850	±.850
±.900	±.900
±.950	±.950
±.1000	±.1000
±.1200	±.1200
±.1500	±.1500
±.2000	±.2000
±.2500	±.2500
±.3000	±.3000
±.3500	±.3500
±.4000	±.4000
±.4500	±.4500
±.5000	±.5000
±.5500	±.5500
±.6000	±.6000
±.6500	±.6500
±.7000	±.7000
±.7500	±.7500
±.8000	±.8000
±.8500	±.8500
±.9000	±.9000
±.9500	±.9500
±.10000	±.10000

ORIGINAL DATE OF DRAWING	23 SEP 63
CHECKER	EPS
ENGINEER	77.5
SUBMITTED	77.5
APPROVED	R.D. Henry

SPRINGFIELD ARMORY U. S. ARMY WEAPONS COMMAND	
SPRINGFIELD 1, MASS. U. S. ARMY MATERIEL COMMAND	
PLATE, SHOULDER REST	
CODE IDENT NO. DWG SIZE	19205 D
UNIT WT	7791683
SCALE 1/1	SHEET 1 OF 1