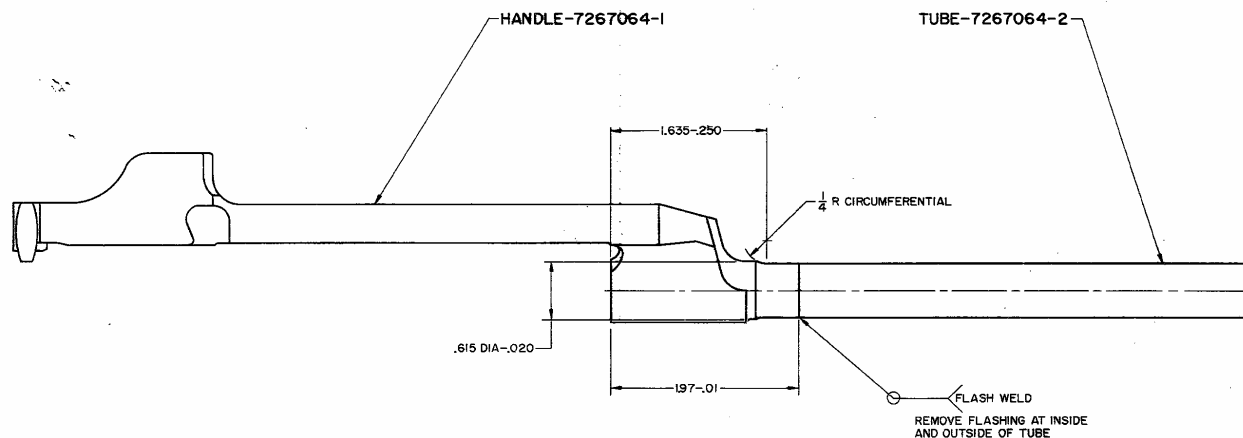




NOTES:  
1. ALL DIMENSIONS AND REQUIREMENTS SPECIFIED ON SHEET 1 AND 2 SHALL APPLY EXCEPT AS SPECIFIED HEREON.

2. a. HANDLE-7267064-1: STEEL, GRADE 8645H (GUN QUALITY) ASTM A304, AUSTENITE GRAIN SIZE 7 OR FINER.  
b. TUBE-7267064-2: STEEL, GRADE 8645H OR 8742H ASTM A304. (K) (L) (R)  
3. a. HANDLE-7267064-1: NORMALIZE BEFORE MACHINING.  
b. AFTER FLASH WELDING HANDLE TO TUBE, HEAT TREAT IN ACCORDANCE WITH ONE PIECE DESIGN (SEE SHEET 1, NOTE 4b)



REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL
R		17 APR 82	
J	REVISED AND REWORKED SEE EO SA 24077	11 MAR 83	
K	(1-3) SEE EO SA 24081	8 MAY 83	
L	(1-2) SEE EO 22093	11 MAR 83	
M	NO CHANGE SEE EO HRD 82274	17 OCT 83	
N	(1) SEE EO HRD 82078-2	28 JUN 84	
P	SEE EO HRD 02138	11 FEB 85	
R	(2) SEE EPR HOR 40681	10 FEB 75	
T	WAS REDESIGNED TO 02138	75-08-28	
U	NOR W462051/840824 ECP W562055 /851223 ECP W552027/850903	960121	

ORIGINAL DESIGN ACTIVITY FSCM NO. 19205

CURRENT DESIGN ACTIVITY FSCM NO. 19200  
US ARMY ARMAMENT RESEARCH AND DEVELOPMENT CENTER  
DOVER, NEW JERSEY 07801

PART NO. 7267064 (L2)

ROD, OPERATING  
ALTERNATIVE DESIGN

7267064

MECHANICAL PROPERTIES		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		ORIGINAL DATE OF DRAWING	
YP		TOLERANCES ON DECIMALS		17 SEP 54	
TS		FRACTIONS			
EL & RA		ANGLES			
BM		MATERIAL			
SEE SHEET		SEE NOTE 2			
DO NOT		HEAT TREATMENT			
DO		SEE NOTE 3			
		FINAL PROTECTIVE FINISH			
		SEE SHEET 1			

SCALE 2 / 1 UNIT INCH  
SHEET 3 OF 3