

NOTES:

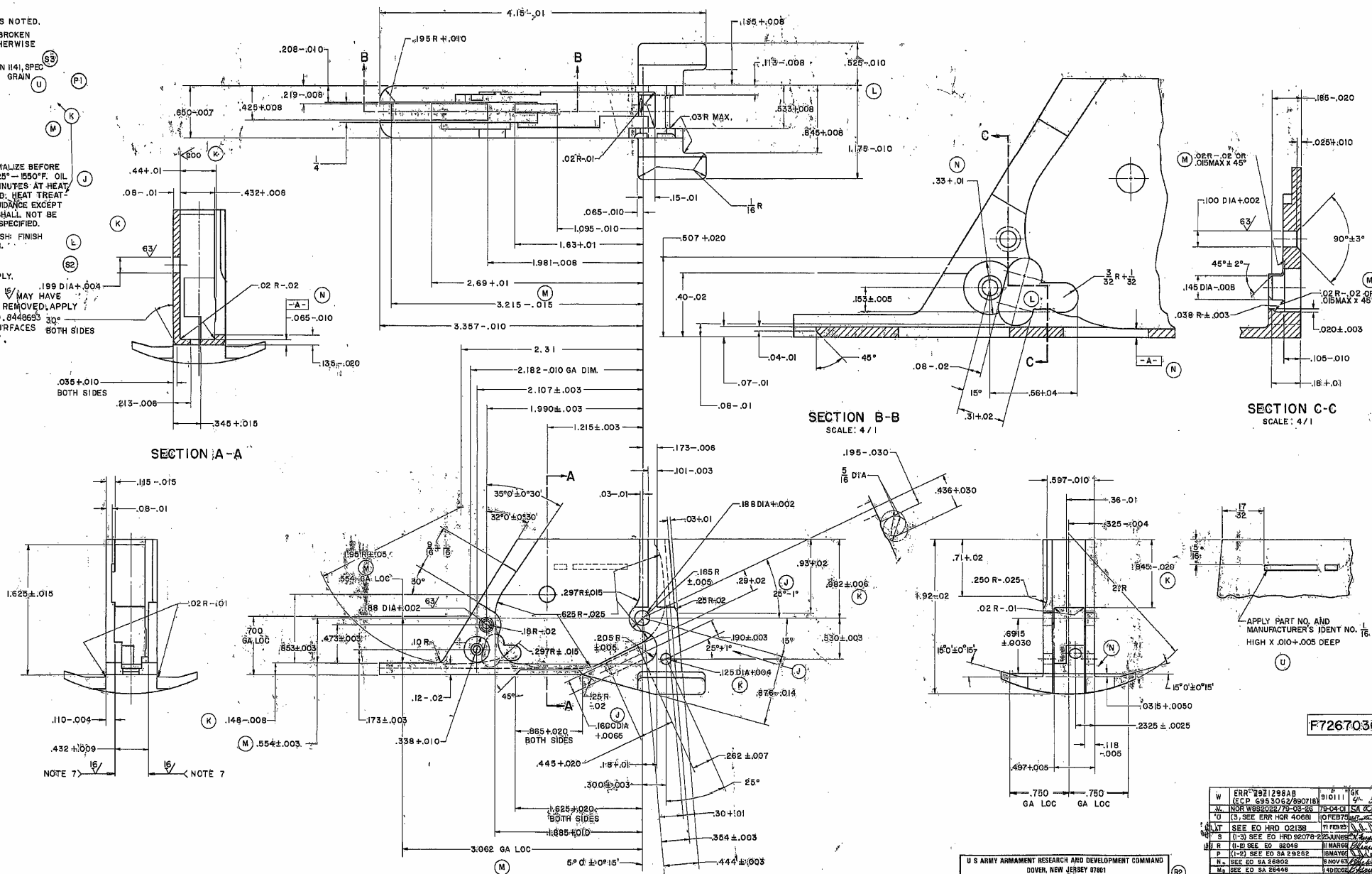
1. FINISH 125/ EXCEPT AS NOTED.
2. ALL EDGES SHALL BE BROKEN .006 ± .010 UNLESS OTHERWISE SPECIFIED.
3. MATERIAL: STEEL, CMPSN 1141, SPEC. QQ-S-637, AUSTENITIC GRAIN SIZE 7 OR FINER.

4. HEAT TREATMENT: NORMALIZE BEFORE MACHINING. HEAT TO 1525° - 1550°F. OIL QUENCH. TEMPER 30 MINUTES AT HEAT TO ROCKWELL SPECIFIED. HEAT TREATMENT METHOD IS FOR GUIDANCE EXCEPT THAT TEMPERING TIME SHALL NOT BE REDUCED BELOW THAT SPECIFIED.

5. FINAL PROTECTIVE FINISH: FINISH 5.3.1.2 OF MIL-STD-171.

6. MIL-W-13855 SHALL APPLY.

7. SURFACES FINISHED 125/ MAY HAVE PROTECTIVE FINISH REMOVED, APPLY LUBRICANT DWG. NO. 6448633 30° TO THE FINISHED SURFACES BOTH SIDES PRIOR TO ASSEMBLY.



F7267030

U S ARMY ARMAMENT RESEARCH AND DEVELOPMENT COMMAND
DOVER, NEW JERSEY 07801

CODE IDENT. NO. 19200

CODE IDENT. NO. 19205
PART NO. 7267030

PROPERTY	VALUE	PROPERTY	VALUE	PROPERTY	VALUE	PROPERTY	VALUE
SYMBOL	19200	SYMBOL	19205	SYMBOL	19205	SYMBOL	19205
DESCRIPTION	HOUSING, TRIGGER	DESCRIPTION	HOUSING, TRIGGER	DESCRIPTION	HOUSING, TRIGGER	DESCRIPTION	HOUSING, TRIGGER
DATE	1954	DATE	1954	DATE	1954	DATE	1954
BY	R. L. Henry	BY	R. L. Henry	BY	R. L. Henry	BY	R. L. Henry
CHECKED		CHECKED		CHECKED		CHECKED	
APPROVED		APPROVED		APPROVED		APPROVED	
REVISIONS		REVISIONS		REVISIONS		REVISIONS	
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