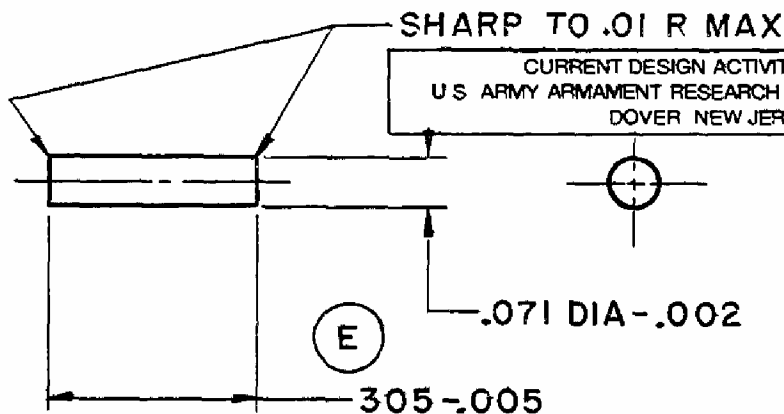


NOTICE: When Government drawings, specifications, or other data are used for any purpose other than in connection with a definitely related Government procurement operation, the United States Government thereby incurs no responsibility nor any obligation whatsoever, and the fact that the Government may have formulated, furnished or in any way supplied the said drawings, specifications or other data is not to be regarded by implication or otherwise as in any manner licensing the holder or any other person or corporation, or conveying any rights or permission to manufacture, use, or sell any patented invention that may in any way be related thereto.

PHYSICAL PROPERTIES		DO NOT	APPLY PART NO	REVISIONS			
YP		APPLICATION		SYM	DESCRIPTION	DATE	APPROVAL
TS		NEXT ASSY	USED ON	C		25FEB58	
EL2				D	REDRAWN W/O CHANGE	10JUL58	<i>R. Henry</i>
RA				E	SEE EO SA 26654	10DEC62	<i>D. J. Cole</i>
BH		C5546026	RIFLE, M14 NM	F	(1-2) SEE EO SA 29262	18MAY66	<i>D. J. Cole</i>
RH	SEE NOTE	C5546026	30RM, MIC & MID	G	SEE EO 82048	11MAR68	<i>P. Webster</i>
				H	(1) SEE EO HRD 92078-2	25JUN69	<i>E. H. Ferguson</i>
				J	SEE EO HRD 02138	71FEB75	<i>D. J. Cole</i>
		C7267090	RIFLE, M14	K	(2) SEE ERR HQR 40681	10FEB75	<i>D. J. Cole</i>
				L	NORW8S2022/79-03-26	790401	<i>SA J. H. Hall</i>
				M	NORW4S2051/840824 (ECP W5S2069/851223)	860121	<i>R. H. Hall</i>

NOTES:

- (K) (J)
1. FINISH 125/ ALL OVER.
 2. HARDNESS: SUPERFICIAL ROCKWELL 45 N 43-49.
 3. MIL-W-13855 SHALL APPLY.



ORIGINAL FSCM NO 19205

CODE IDENT NO. 19204

PART NO. 5013673

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON FRACTIONS DECIMALS ANGLES	ORIGINAL DATE OF DRAWING 2 AUG 37	DEPT OF THE ARMY	
	DRAFTSMAN EJR	CHECKER J. H. Hall	ROCK ISLAND ARSENAL
	TRACER M L	CHECKER J. H. Hall	ROCK ISLAND, ILL.
	ENGR J. H. Hall	ENGR J. H. Hall	5013673
MATERIAL STEEL CMPSN 1085, SPEC ASTM A108	SUBMITTED	PIN, SEAR	
HEAT TREATMENT	R. S. Henry	SCALE 4/1	DWG SIZE A
FINAL PROTECTIVE FINISH	APPROVED BY ORDER OF THE CHIEF OF ORDNANCE	UNIT WT	5013673
	H. J. Louch		SHEET 1 OF 1

RMH