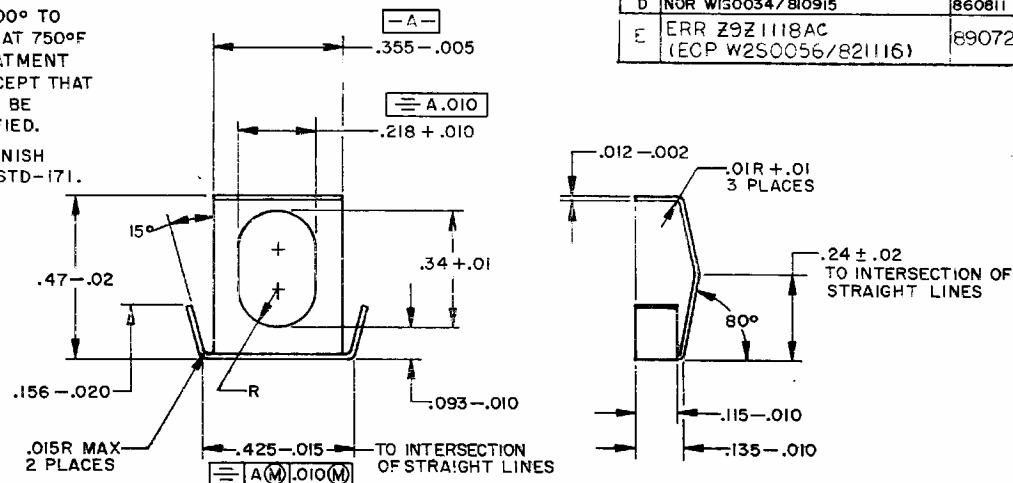


NOTES:

1. FINISH 125/
2. ALL EDGES SHALL BE BROKEN .003 MAX.
3. HEAT TREATMENT: HEAT AT 1500° TO 1550°F. OIL QUENCH. TEMPER AT 750°F FOR 30 MINUTES. HEAT TREATMENT METHOD IS FOR GUIDANCE EXCEPT THAT TEMPERING TIME SHALL NOT BE REDUCED BELOW THAT SPECIFIED.
4. FINAL PROTECTIVE FINISH: FINISH 5.3.1.2 OR 5.3.2.2 OF MIL-STD-171.
5. ANSI Y14.5 APPLIES.



REVISIONS			
LTR	DESCRIPTION	DATE	APPROVED
A	(1) SEE EO SA 28757	17 DEC 65	
B	(1-2) SEE EO 32048	11 MAR 68	
C	NOR W8S2022/79-03-26	79-04-01	SA R
D	NOR W150034/810915	860811	MP
E	ERR Z9Z1118AC (ECP W2S0056/821116)	890726	

CURRENT DESIGN ACTIVITY PAGE CODE 19200
U.S. ARMY
ARMAMENT RESEARCH, DEVELOPMENT AND ENGINEERING CENTER
PICATINNY ARSENAL, NEW JERSEY 07806-5000

MECHANICAL PROPERTIES		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		ORIGINAL DATE OF DRAWING 16 JUL 65		PART NO. 11010414	
YP		TOLERANCES ON DECIMALS \pm		DRAFTSMAN	CJM	SPRINGFIELD ARMORY, SPRINGFIELD, MASS.	
TS		FRACTIONS \pm ANGLES \pm 1°		TRACER	USA	RETAINER, NUT	
EL 2	F11686428 RIFLE, M14	MATERIAL STEEL, COMP 1050-1070, SPEC ASTM A682.		ENGINEER		DWG SIZE B CODE IDENT NO. 19205 11010414	
RA		HEAT TREATMENT SEE NOTE 3		ENGINEER		SCALE 4/1 UNIT WT SHEET OF	
BH		FINAL PROTECTIVE FINISH SEE NOTE 4		APPROVED			
RH	15N 79T085						