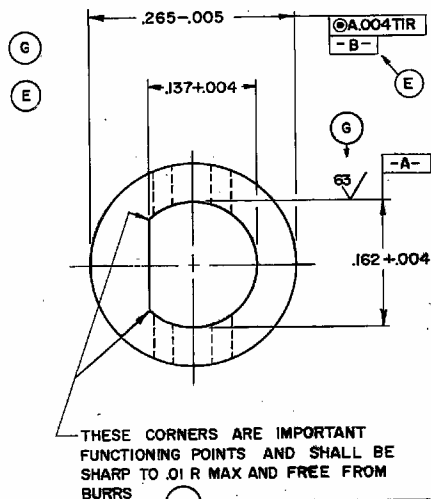
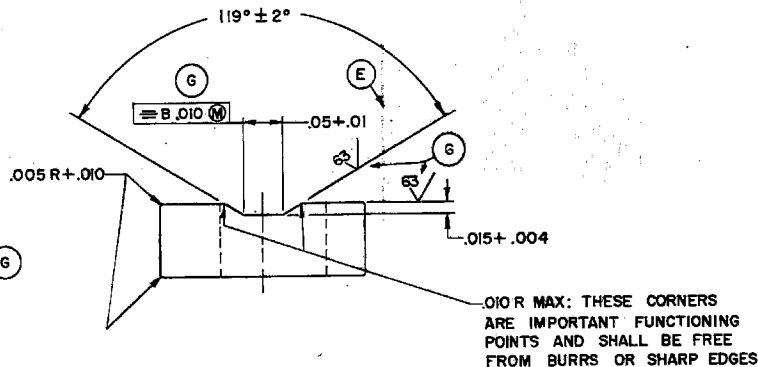


NOTES

1. FINISH $\sqrt{25}$ EXCEPT AS NOTED. (G)
2. ALL CORNERS AND EDGES SHALL BE FREE FROM BURRS WITH MAX RADIUS TO BE .005 UNLESS OTHERWISE SPECIFIED. (E)
3. MATERIAL: STEEL, CARBON, STRIP, ASTM A109 (J1)
4. HEAT TREATMENT: CARBURIZE AT 1550°-1600°F FROM .004 TO .008 DEPTH. OIL QUENCH. TEMPER 20 MINUTES AT 350°F APPROX. HEAT TREATMENT METHOD IS FOR GUIDANCE EXCEPT THAT CASE DEPTH AND HARDNESS REQUIREMENTS ARE MANDATORY AND TIME AT TEMPERATURE SHALL NOT BE REDUCED BELOW THAT SPECIFIED. THE USE OF STRAIGHT CYANIDE BATH OR CARBO-NITRIDING PROCESS SHALL NOT BE PERMITTED WITHOUT PRIOR APPROVAL OF THE CONTRACTING OFFICER. (J3)
5. MIL-W-13855 SHALL APPLY.



ORIGINAL DESIGN ACTIVITY FSCM NO. 19205

C7312731

.095-.010

U.S. ARMY ARMAMENT RESEARCH AND DEVELOPMENT CENTER
DOVER, NEW JERSEY 07801

CODE IDENT NO. 19204
PART NO. 7312731

SYB	DESCRIPTION	DATE	APPROVAL
P	NOR W452051/840824 (EXP W552069/851223)	860121	/
N	NOR WMS2046/840717	850521	MR
M	NOR WBS2022/79-03-26	790401	SA
L	SEE EO MRD 02138	790828	SA
K	(1) SEE EO MRD 92078-2	25JAN83	SA
J	(1-3) SEE EO-82023	20FEB83	SA
H	(1) SEE EO SA 29261	20FEB83	SA
G	REF EO NO. SA 29528	20FEB83	SA
F	REF EO NO. SA 29800	4 DEC 83	SA
E	SEE EO SA 29873	22 OCT 83	SA
D	REDRAWN W/O CHANGE	10 JUN 83	SA
C		17 SEP 87	SA

PHYSICAL PROPERTIES J9386974 RIFLE M14-10M DT790386 NM-30R-MI DT7312737 RIFLE M14 30R-MIMIC.MID		TOLERANCES UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES DECIMALS FRACTIONS MATERIAL SEE NOTE 3 HEAT TREATMENT SEE NOTE 4 APPLICATION DO NOT APPLY PART NO. FINISH NO. 5.3.1.2 OF MIL-STD-171		ORIGINAL DATE OF DRAWING 9 DEC 44 DRAWN BY L.J.L. CHECKED BY TRACED BY R.G. CHECKED BY SUBMITTED BY R.D. Henry APPROVED BY R.D. Henry FSCM NO 19200		DEPT OF THE ARMY U.S. ARMY WEAPONS COMMAND ROCKISSE AND ILL GAGE DWG NO. 7312731 SCALE: 10/1 UNIT: WT	
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LOCK, REAR
SIGHT NUT

FSCM NO 19200

DUPLICATE ORIGINAL