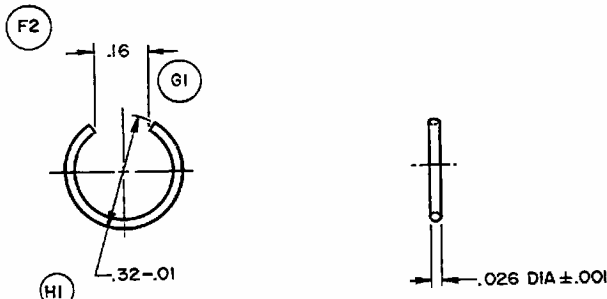


NOTES:

1. MIL-W-13855 SHALL APPLY.
2. ENDS SHALL BE FREE OF BURRS.
3. RING MUST BE ABLE TO CLOSE TO A .268 O.D. WITHOUT A PERMANENT SET AND WITHOUT THE ENDS TOUCHING.
4. RING SHALL BE FREE FROM SCRATCHES, SPLITS, CRACKS, SEAMS, NICKS, DIE-MARKS AND OTHER INJURIOUS DEFECTS.



DISTRIBUTION STATEMENT A
APPROVED FOR PUBLIC RELEASE. DISTRIBUTION IS UNLIMITED

		RIFLE, M14	
C7790186		RIFLE, M14-NM	
D7312737		RIFLE, M14	
		.30R-NLMIC	
		8 MID	
		NM-30R-MI	
D7790386		RIFLE, M14-N	
	NEXT ASST	USED ON	
APPLICATION			
DO NOT	APPLY PART NO.		
	-AS-SPECIFIED		

PHYSICAL PROPERTIES

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ON FRACTIONS DECIMALS ANGLES
 $\pm .02$

MATERIAL: STEEL WIRE, ASTM A228
HEAT TREATMENT: STRESS RELIEVE 30 MINUTES AT 425°F
FINAL PROTECTIVE FINISH: MIL-L-3150

ORIGINAL DATE OF DRAWING	17 SEP54
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DRAFTSMAN	CHECKER
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TRACER <i>RE</i>	CHECKER <i>EE</i>
------------------	-------------------

Signature: *[Handwritten Signature]*

Submitted by: PLH

K. S. Henry ORG CORPS

APPROVED BY ORDER OF THE
CHIEF OF ORDNANCE

H. F. Lunsford

REF ID: A66097

PART NO. 7267059

RING,
RETAINING

SPRINGFIELD ARMORY
U.S. ARMY WEAPONS
COMMAND
SPRINGFIELD, MASS.

DWG SIZE	7267059	
B	SHEET	OF

REVISONS			
STIR	DESCRIPTION	DATE	APPROVAL
C	←	10 JUL 58	
D	REDRAWN AND REVISED WAS A SIZE. SEE EO SA 26417	17 SEP 62	<i>Bohmer</i>
E	(1-2) SEE EO SA 29262	18 MAY 66	<i>J. J. Lee</i>
F	(1-2) SEE EO RIA - 14067	3-21-67	<i>WCF</i>
G	(1-3) SEE EO - 82023	20 FEB 68	<i>R. J. Smith</i>
H	(1) SEE EO HRD 92078-2	25 JUN 68	<i>J. J. Lee</i>
J	SEE EO HRD 02138	7 FEB 25	<i>J. J. Lee</i>
K	NOR W8S2022/79-03-26	79-04-01	<i>J. J. Lee</i>
L	NORW4S2051 / 840824 ECP W5S2069 / 851223	860121	<i>J. J. Lee</i>
M	NORCG2S2038/921021 ECPG2S2042/ 921021)	921230	<i>R</i>

CURRENT DESIGN ACTIVITY FSCM NO 19200
U.S. ARMY ARMAMENT RESEARCH AND DEVELOPMENT CENTER
DOVER, NEW JERSEY 07801