

00 FORM 1176

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# NOTES:

1. FINISH 125/ EXCEPT AS NOTED.

2. MATERIAL: STEEL, ASTM A108, 1019 THRU 1022

3. HEAT TREATMENT: CARBURIZE AT 1575° TO 1600° F FROM .006-.010 DEPTH. OIL QUENCH. TEMPER 20 MINUTES AT 350°-375° F. HEAT TREATMENT METHOD IS FOR GUIDANCE EXCEPT THAT CASE DEPTH AND HARDNESS REQUIREMENTS ARE MANDATORY AND TIME AT TEMPERATURE SHALL NOT BE REDUCED BELOW THAT SPECIFIED. THE USE OF STRAIGHT CYANIDE BATH OR CARBO-NITRIDING PROCESSES SHALL NOT BE PERMITTED WITHOUT PRIOR APPROVAL OF THE CONTRACTING OFFICER.

4. MIL-W-13855 SHALL APPLY.

ORIGINAL FSCM NO. 19205 SECTION A-A

CURRENT DESIGN ACTIVITY FSCM NO. 19200  
U.S. ARMY ARMAMENT RESEARCH AND DEVELOPMENT CENTER  
DOVER, NEW JERSEY 07801

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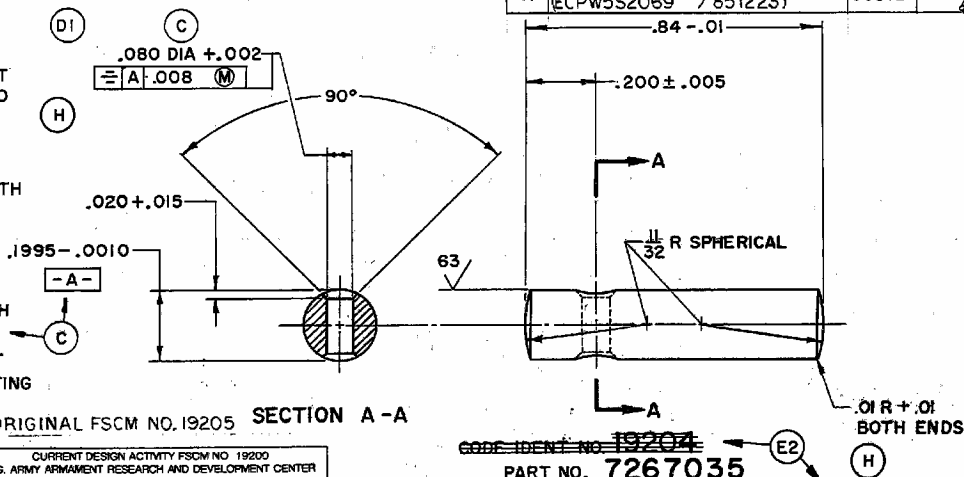
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REV	DESCRIPTION	DATE	APPROVAL
A	REDRAWN AND REVISED	19 OCT 54	
B	SEE EO SA 24529		
C	SEE EO SA 26974	21 AUG 63	
D	(1-2) SEE EO SA 29262	18 MAY 66	
E	(1-2) SEE EO 82048	11 MAR 68	
F	(1) SEE EO HRD 92078-2	25 JUN 68	
G	SEE EO HRD 02138	71 FEB 75	
H	(2) SEE ERR HOR 40681	10 FEB 75	
J	NOR W8S2022/79-03-26	79-04-01	
K	NORW4S2051/840824 ECPW5S2069/851223	860121	



CODE IDENT NO. 19204  
PART NO. 7267035

PIN, LOCKING,  
CONNECTOR

DEPT OF THE ARMY  
ROCK ISLAND ARSENAL  
ROCK ISLAND, ILL 61201  
DWG NO. 7267035  
SHEET 1 OF 1  
R.M.H.