

00 FORM 1176
1 APR 54

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NOTES:

1-FINISH ∇ 63/2-MATERIAL: STEEL, SPEC ASTM
A575, A576-1060 THRU 1095, (E1)
FINE GRAIN SIZE.3-HEAT TREATMENT: HEAT TREAT
IN ACCORDANCE WITH
SPEC MIL-H-6875. (D)4-FINISH 5.3.1.2 OR 5.3.2.2
OF MIL-STD-171. (G)

5. MIL-W-13855 SHALL APPLY. (K)

TEXT ASSY	USED ON
APPLICATION	APPLY PART NO.
DO NOT	

PHYSICAL PROPERTIES	UNLESS OTHERWISE SPECIFIED
YP	DIMENSIONS ARE IN INCHES
TS	TOLERANCES ON FRACTIONS DECIMALS ANGLES
EL2	$\pm 2^\circ$
RA	MATERIAL
BH	SEE NOTE 2
RH	HEAT TREATMENT
C45 TO 50	SEE NOTE 3
	FINAL PROTECTIVE FINISH
	SEE NOTE 4

ORIGINAL DATE OF DRAWING	2 AUG 37
DRAFTSMAN E.J.R.	CHECKER G.T.E.
TRADER A.H.G.	CHECKER G.T.E.
ENGR. J.H. HAN	ENGR. J.H. HAN
SUBMITTED	
R.L. Henry	ORD CORPS
APPROVED BY ORDER OF THE CHIEF OF DRAWING	
H.H. Lyndon	ORD CORPS

PLUNGER, EXTRACTOR
SPRING

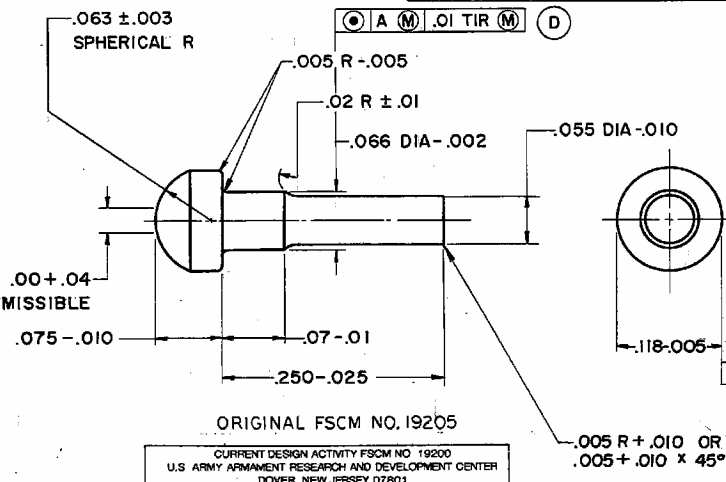
SCALE 10/1 UNIT WT

DEPT OF THE ARMY
ROCK ISLAND ARSENAL
ROCK ISLAND, ILL 61201
DWG NO 5013671
SHEET OF 1

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M NORW4S2051 / 840824
ECPW5S2069 / 851223 860121

SYN	DESCRIPTION	DATE	APPROVAL
B		11 MAY 55	
C	REDRAWN AND REVISED SEE EOSA24529	10 JUL 55	R. Henry
D	SEE EO SA 26658	11 MAR 56	
E	(1-3) SEE EO SA 29262	18 MAY 56	
F	(1-2) SEE EO RIA-14132	4 JUL 57	
G	(1) SEE EO-82048	11 MAR 58	
H	(1-2) SEE EO HRD 92078-2	6-25-69	
I	SEE EO HRD 02138	7 FEB 25	
K	SEE ERR HQR 40681	10 FEB 75	
L	NOR WBS2022/79-03-26	79-04-01	



R.M.H.