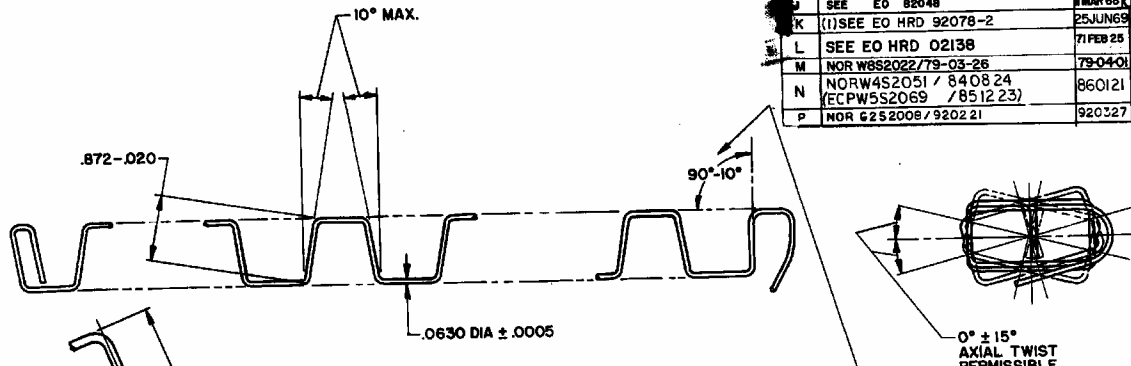


NOTES: WHEN GOVERNMENT DRAWINGS, SPECIFICATIONS, OR OTHER DATA ARE USED, THE USER SHALL BE RESPONSIBLE FOR OBTAINING THE LATEST EDITIONS AND FOR VERIFYING THE ACCURACY OF THE DATA. THE USER SHALL BE RESPONSIBLE FOR OBTAINING THE LATEST EDITIONS AND FOR VERIFYING THE ACCURACY OF THE DATA. THE USER SHALL BE RESPONSIBLE FOR OBTAINING THE LATEST EDITIONS AND FOR VERIFYING THE ACCURACY OF THE DATA.

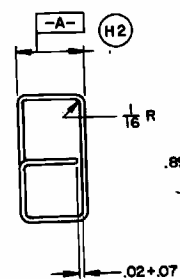
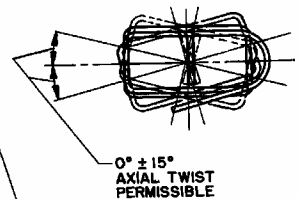
NOTES:

1. SPRINGS SELECTED FOR INSPECTION SHALL BE COMPRESSED TO A HEIGHT OF 11/16 IN. THREE TIMES PRIOR TO INSPECTION.
2. SPRINGS SHALL BE FREE FROM SCRATCHES, SPLITS, LAPS, CRACKS, SEAMS, NICKS, DIE MARKS, AND OTHER INJURIOUS DEFECTS.
3. MIL-W-13855 SHALL APPLY.

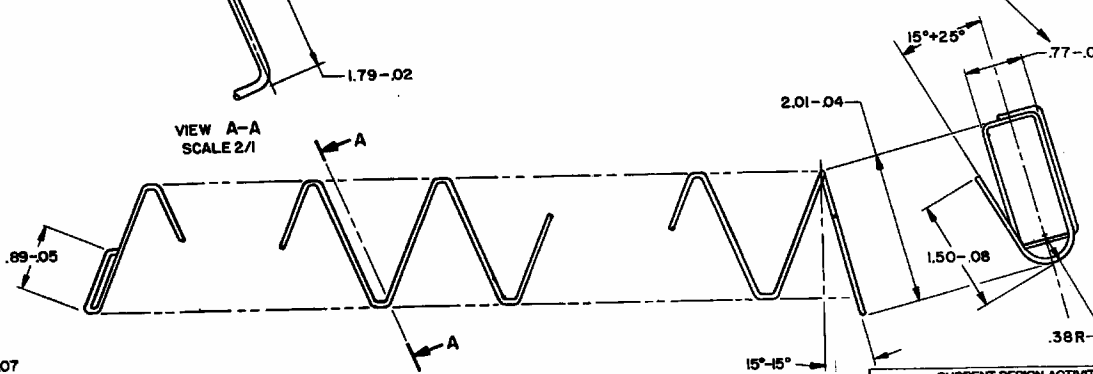


REVISIONS			
SYN	DESCRIPTION	DATE	APPROVAL
F	REDRAWN AND REVISED-SEE EO SA26529	21 NOV 60	
G	(1-3) SEE EO SA 29261	18 MAY 68	
H	SEE EO 82048	2 MAR 68	
K	(1) SEE EO HRD 92078-2	25 JUN 69	
L	SEE EO HRD 02138	71 FEB 25	
M	NOR W882022/79-03-28	79-04-01	
N	NORW4S2051 / 8408 24 ECPW5S2069 / 8512 23	860121	
P	NOR 6252008 / 9202 21	920327	

FOR LAST COIL ONLY.
A .05



VIEW A-A
SCALE 2/1



c 7267078

ORIGINAL FSCM
NO. 19205

CURRENT DESIGN ACTIVITY FSCM NO. 19200
U.S. ARMY ARMAMENT RESEARCH AND DEVELOPMENT CENTER
DOVER, NEW JERSEY 07801

FREE LENGTH 13.-2 IN. (SEE NOTE 1)
NO. OF COILS 8
WOUND L.H.
LOAD AT COMPRESSED LENGTH OF 5 1/2 IN = 5 1/2 LB + 3/4 LB. (SEE NOTE 1)

PART NO. 7267078

PHYSICAL PROPERTIES		TOLERANCES ON DECIMALS 2/10		ORIGINAL DATE OF DRAWING		18 OCT 54		SPRINGFIELD ARMORY	
TP		ANGLES ± 1°	FRACTIONS 2 1/8 1/4	DRAWN BY	CHKD BY	DATE	BY	DATE	BY
TS				TRACED	CHKD				
EL 2	D7790183			ENHANCED	CHKD				
RA									
SH									
IN									
APPLICATION		MATERIAL		HEAT TREATMENT AFTER FORMING		SUBMITTED		APPROVED BY ORDER OF THE CHIEF OF DESIGN	
DO NOT		STEEL WIRE, PER ASTM A228		STRESS RELIEVE 30 MIN AT 400°F ± 25°F		DATE		DATE	
APPLY PART NO.		FINAL PROTECTIVE FINISH		LUB OIL, SPEC VV-L-800		DATE		DATE	

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MAGAZINE

7267078

SCALE 1/1 UNIT WT

C SHEET 1 OF 1