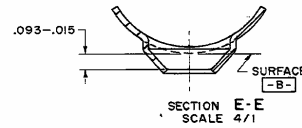
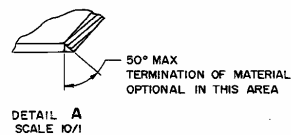
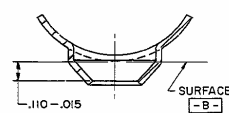
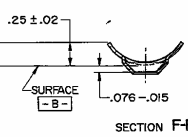
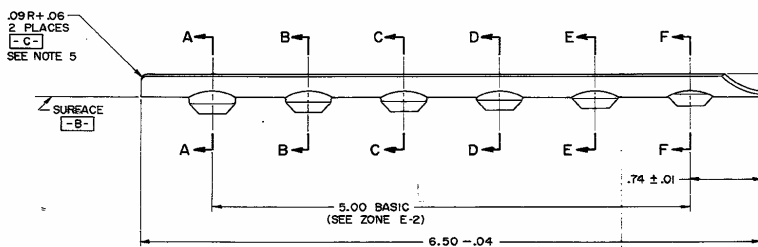
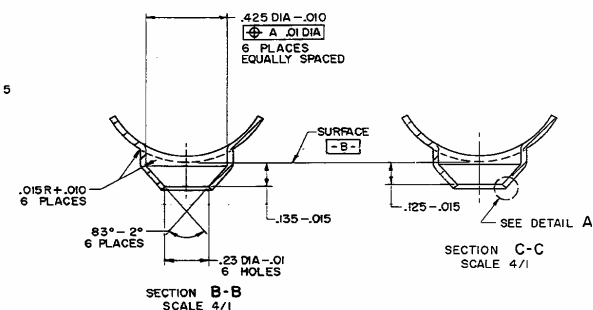
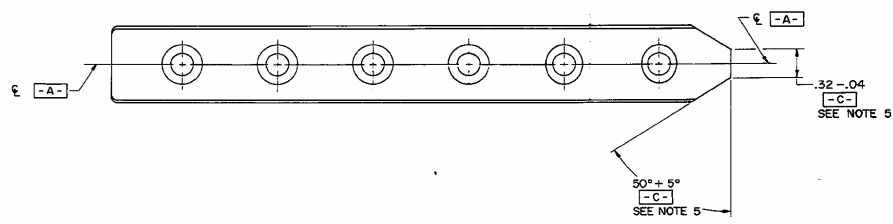
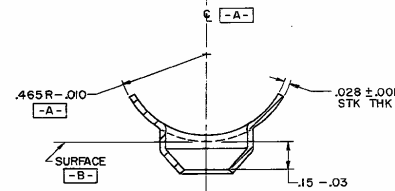
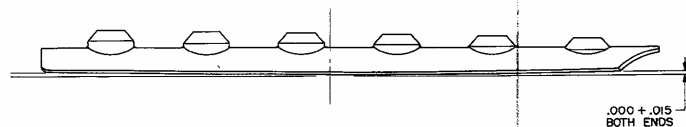


NOTES:

1. FINISH $\sqrt{125}$, EXCEPT SHEARED SURFACES $\sqrt{250}$.
2. EDGES SHALL BE BROKEN .003 +.005 UNLESS OTHERWISE SPECIFIED.
3. MATERIAL: STEEL, FED. SPEC. QQ-S-700: 1045, 1050, 1055, SPHEROIDIZED ANNEALED.
4. HEAT TREATMENT: HEAT AT 1540° TO 1580°F. OIL QUENCH. TEMPER 30 MINUTES TO HARDNESS SPECIFIED. HEAT TREATMENT METHOD IS FOR GUIDANCE EXCEPT THAT TEMPERING TIME SHALL NOT BE REDUCED BELOW THAT SPECIFIED.
5. $\boxed{-C-}$ INDICATES DIMENSIONS APPLY PRIOR TO FORMING.
6. MIL-W-13855 APPLIES.



CURRENT DESIGN ACTIVITY FCIM NO. 1220
U.S. ARMY ARMAMENT RESEARCH AND DEVELOPMENT CENTER
DOVER, NEW JERSEY 07801

MECHANICAL PROPERTIES		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		ORIGINAL DATE OF DRAWING 8 APR 66		PART NO. 11686522	
TP		TOLERANCES ON	DECIMALS =	DRAWN BY	CHECKED BY	U.S. ARMY	
TS		FRACTIONS =	ANGLES =	TRACED BY	CHECKED BY	SPRINGFIELD ARMOY	
EL 2		MATERIAL		DESIGNED BY	CHECKED BY	SPRINGFIELD, MASS. 01101	
BA		F11686522 RIFLE M14E2		APPROVED BY	CHECKED BY	PLATE, BACKING, HANDGRIP	
BN		SEE ENGINEERING RECORDS		DATE		DWG SIZE CODE IDENT NO.	
RM		NEXT ASSY USED ON		HEAT TREATMENT		F 19205 11686522	
		APPLICATION		SEE NOTE 4		SCALE 2/1 UNIT WT	
		APPROVED BY		TRIAL PROTECTIVE FINISH		SHEET 1 OF 1	
				FINISH NO. 5.3.1.2			
				OF MIL-STD-171			