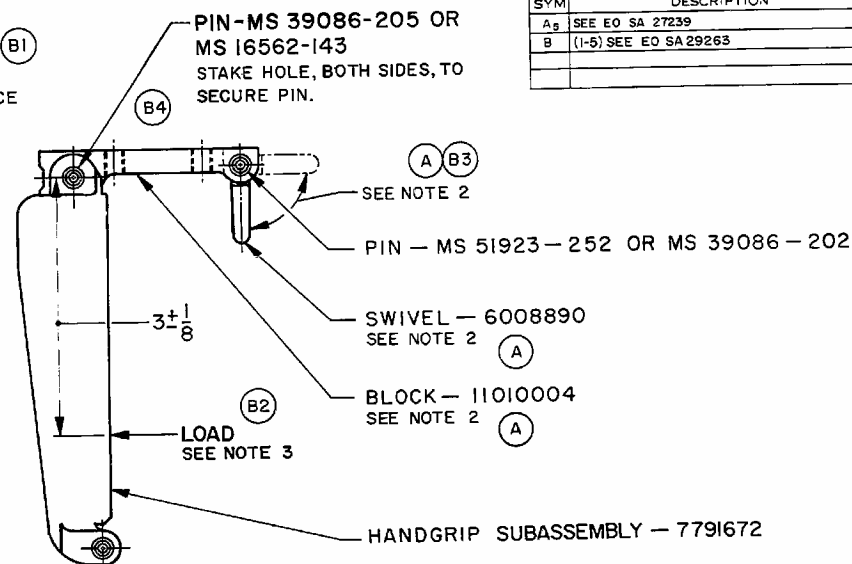


NOTES:

1. BRIGHT SURFACE RESULTING FROM ASSEMBLY OF PINS AND STAKING SHALL BE TOUCHED UP IN ACCORDANCE WITH DWG C7792281.
2. AFTER ASSEMBLY, THE SWIVEL SHALL BE CAPABLE OF BEING ROTATED USING LIGHT FINGER PRESSURE. THE WIDTH OF THE SLOT IN BLOCK MAY BE ADJUSTED PRIOR TO ASSEMBLY TO MEET THIS REQUIREMENT. THE SWIVEL SHALL NOT SWING FREELY.
3. THE HANDGRIP SHALL WITHSTAND A MINIMUM LOAD OF 200 POUNDS AS SHOWN.



REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL
A	SEE EO SA 27239	21 NOV 63	<i>R. J. Henry</i>
B	(1-5) SEE EO SA 29265	2 MAY 66	<i>R. J. Henry</i>

FOR LIST OF PARTS, SEE ENGINEERING PARTS LIST 11010044

(B5) PART NO. 11010044

MECHANICAL PROPERTIES		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		ORIGINAL DATE OF DRAWING 23 OCT 63	SPRINGFIELD ARMORY U. S. ARMY WEAPONS COMMAND SPRINGFIELD 1, MASS. U. S. ARMY MATERIEL COMMAND	
YP		F11686528	RIFLE, M14E2	DRAFTSMAN <i>W. J. Henry</i>	CHECKER <i>W. J. Henry</i>	HANDGRIP ASSEMBLY
TS				TRACER <i>W. J. Henry</i>	CHECKER <i>W. J. Henry</i>	
EL 2		SEE ENGINEERING RECORDS		ENGINEER <i>W. J. Henry</i>	ENGINEER <i>W. J. Henry</i>	
RA		NEXT ASSY USED ON APPLICATION		SUBMITTED <i>W. J. Henry</i>	APPROVED <i>W. J. Henry</i>	
BH						CODE IDENT NO. 19205
RH		DO NOT APPLY PART NO. AS SPECIFIED		FINAL PROTECTIVE FINISH		DWG SIZE B
						11010044
						SCALE 1/1 UNIT WT SHEET 1 OF 1

SWESP 1176-1
28 AUG 62