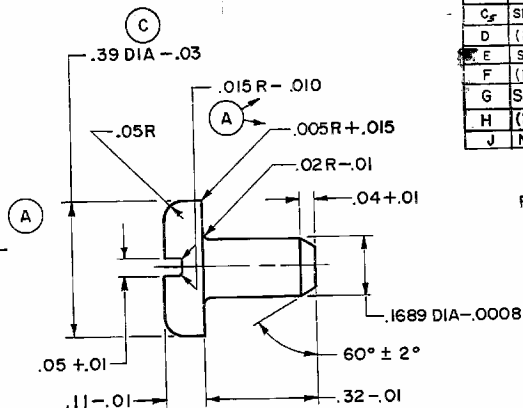
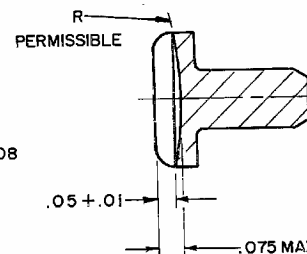


- 3 - HEAT TREATMENT: HEAT AT 1550° TO 1600°F. OIL QUENCH. TEMPER 20 MINUTES AT HEAT TO ROCKWELL SPECIFIED.
- HEAT TREATMENT METHOD IS FOR GUIDANCE EXCEPT THAT TEMPERING TIME SHALL NOT BE REDUCED BELOW THAT SPECIFIED.
- NO DECARBURIZATION PERMISSIBLE.
4. MIL-W-13855 SHALL APPLY.



REVISIONS			
SYMBOL	DESCRIPTION	DATE	APPROVAL
	REDRAWN AND REvised FORMERLY SHOWN ON DWG C7312733 (SHEET 2)	10 JUL 58	R. Henry
A ₁	SEE EO SA 26615	11 MAR 63	J. J. Cole
B ₁	SEE EO SA 26980	21 AUG 63	R. Henry
C ₁	SEE EO SA 27608	7 SEP 65	J. J. Cole
D ₁	(1-2) SEE EO SA 29262	18 MAY 66	J. J. Cole
E	SEE EO 82048	11 MAR 68	C. Nichols
F	(U) SEE EO HRD 92078-2	25 JUN 69	C. Nichols
G	SEE EO HRD 02138	71 FEB 25	J. J. Cole
H	(2) SEE ERR HQR 40681	10 FEB 75	W. J. H. H.
J	NR WBS2022/77-03-26	17-04-01	SA O. H.



(D2) PART NO. 7267096

<div style="display: flex; justify-content: space-between;"> (G) (F1) </div>		DISTRIBUTION STATEMENT A. APPROVED FOR PUBLIC RELEASE; DISTRIBUTION IS UNLIMITED.		ORIGINAL FSCM NO. 19205		
		<div style="display: flex; justify-content: space-around;"> (A) (B) (C) </div>		(D2) PART NO. 7267096		
(C)					BLANK, REAR SIGHT SCREW	
	CI1010362	RIFLE M14NM RIFLE, M14 30R-M1, MIC&MID	PHYSICAL PROPERTIES	UNLESS OTHERWISE SPECIFIED		ORIGINAL DATE OF DRAWING
			YP	DIMENSIONS ARE IN INCHES		DRAFTSMAN
			TS	TOLERANCES ON FRACTIONS		CHECKER
			EL2	DECIMALS ANGLES		TRADER
		RA	± ± .01 ± 1°	ENGR	CHECKER	
		BH	MATERIAL	ENGR	CHECKER	
			SEE NOTE 2	SUBMITTED		
			HEAT TREATMENT	<i>R. S. Henry</i>	ORD CORPS	
			SEE NOTE 3	APPROVED BY ORDER OF THE CHIEF OF ORGANS		
			FINAL PROTECTIVE FINISH AT ASSEMBLY	<i>H. J. Lynch</i>	2ND CORPS	
				SCALE	UNIT WT	

NEXT ASST USED ON
 APPLICATION:

DO NOT APPLY PART NO. AS SPECIFIED

SPRINGFIELD ARMORY
 SPRINGFIELD, MA

DWG SEC
 B

7267096

SHEET OF