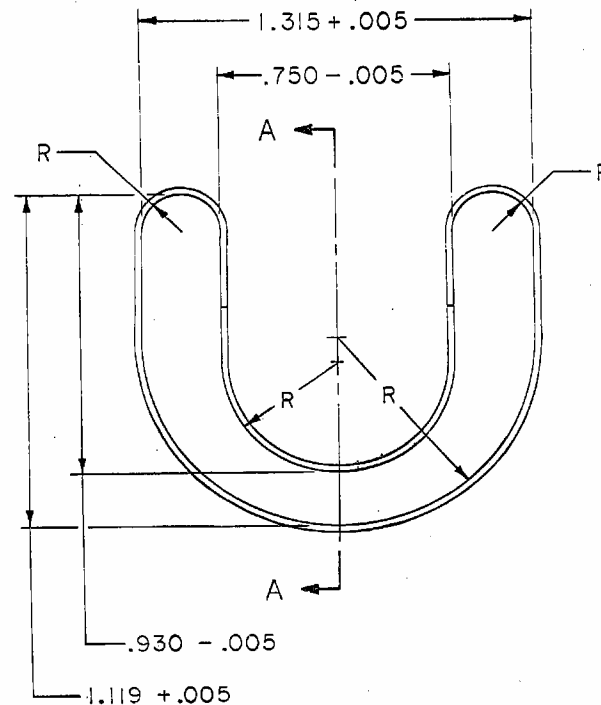
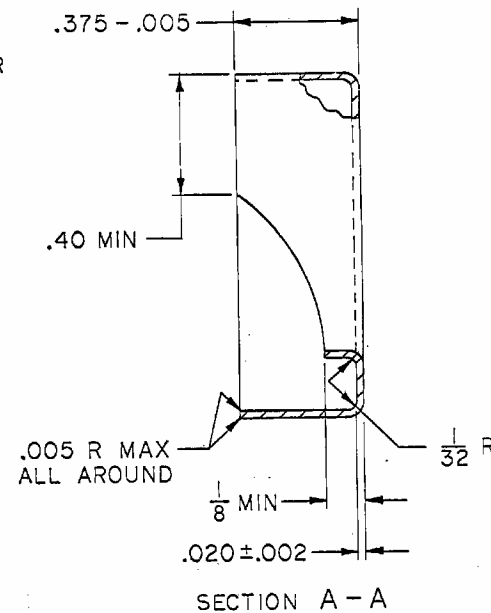


NOTES:

1. STEEL, DRAWING QUALITY, SPEC ASTM A619.
2. FINISH 5.3.1.2 OR 5.3.2.2 OF MIL-STD-171.
3. MIL-W-13855 APPLIES.
4. ANSI Y14.5 APPLIES.



REVISIONS					DATE	APPROVED
MF	ZONE	LTR	DESCRIPTION			
		M	REPLACES REV L W/ CHNG			
			SEE ERR HGR 40681		10 FEB 75	
		N	NOR W8S2022/79-03-26		79-04-01	SA R. Hall
		P	NOR W252025/84-02-10		8404-20	SA R. Hall
		R	NOR W:SO034/810915		860811	MR H. P.
		T	ERR Z9Z1171U (ECP W2SO056/821116)		891010	DRF - CHY



CURRENT DESIGN ACTIVITY FSCM NO.19200
US ARMY ARMAMENT RESEARCH AND DEVELOPMENT CENTER
DOVER, NEW JERSEY 07801

PART NO. 7267017

MECHANICAL PROPERTIES			
YS MIN			
YS MAX			
EL 2			
RA	F11685527	RIFLE, M14A1	
BH	F11010263	RIFLE, M14	
RH	F11685427		
	NEXT ASSY.	USED ON	
	APPLICATION		

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON DECIMALS	
FRACTIONS ± 64 .XX ±	
ANGLES ± .XXX ±	
MATERIAL	SEE NOTE 1
HEAT TREATMENT	
FINAL PROTECTIVE FINISH	SEE NOTE 2

ORIGINAL DATE OF DRAWING	4 OCT. 54.
DRAFTSMAN	W.S.C.
CHECKER	P.V.
ENGINEER	R.W.D.
SUBMITTED	
APPROVED	D.S. BUTTERWORTH
	A.A. COLE

SPRINGFIELD ARMOY, SPRINGFIELD, MA	
FERRULE, STOCK	
DWG SIZE	CODE IDENT NO.
C	19205
7267017	
SCALE 4/1	UNIT WT
SHEET 1	OF 1