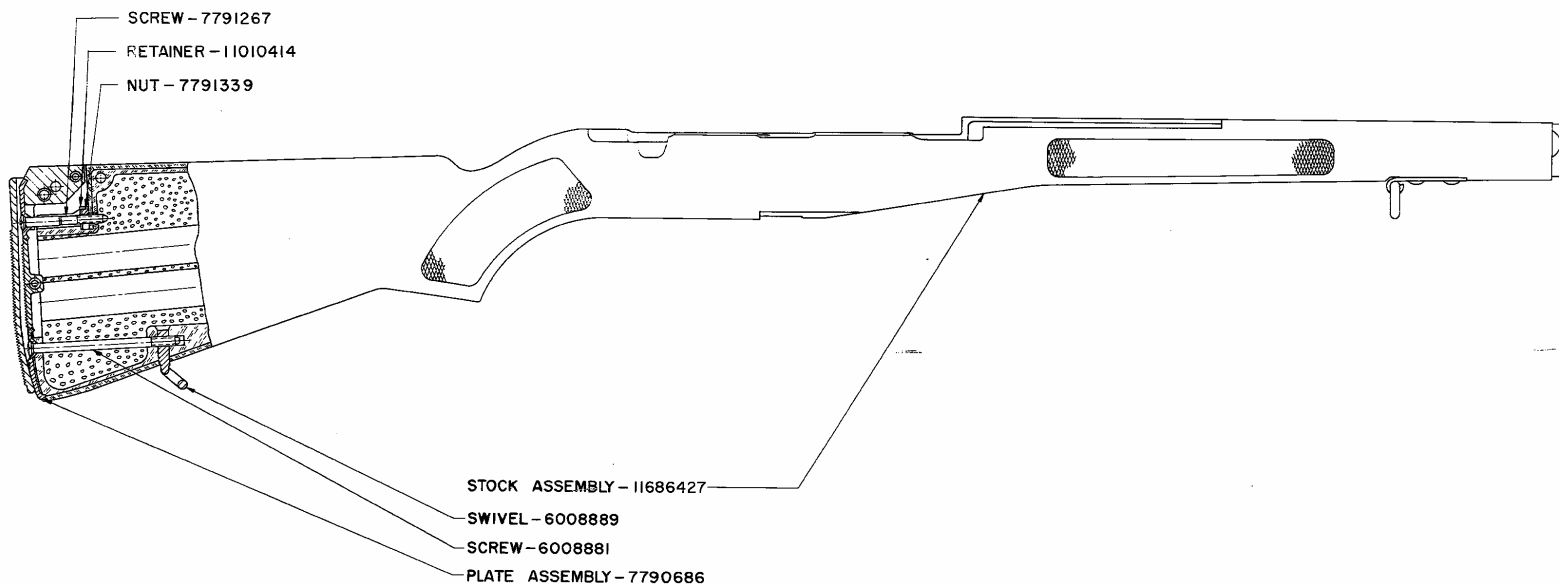


NOTES:

1. ALL SCREWS SHALL BE TIGHTENED SECURELY.
2. THE COMPONENTS OF THE ASSEMBLY SHALL BE IN ACCORDANCE WITH DIMENSIONS SPECIFIED ON THE RESPECTIVE COMPONENT AND/OR PRIOR ASSEMBLY DRAWINGS AND APPLICABLE SPECIFICATIONS, UNLESS OTHERWISE SPECIFIED.
3. BEFORE ASSEMBLING SCREW 7791267, THE NUT SHALL HAVE LATERAL AND VERTICAL MOVEMENT INSIDE RETAINER.
4. MIL-W-13855 SHALL APPLY.



REVISIONS			
LTN	DESCRIPTION	DATE	APPROVED
A	1-2 SEE EO 32048	12 MAR 68	<i>R. Henry</i>
B	9-21 SEE EO HRD 02128		
C	NEW WBS002/79-03-28	79-04-01	SA R. A. J.

U S ARMY ARMAMENT RESEARCH AND DEVELOPMENT COMMAND
DOVER, NEW JERSEY 07801

CODE IDENT NO.
19200

PART NO. 11686428

(A1) (B)

FOR LIST OF PARTS, SEE ENGINEERING PARTS LIST 11686428

MECHANICAL PROPERTIES		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		ORIGINAL DATE OF DRAWING 17 DEC 65	
YP		TOLERANCES ON DECIMALS =	DRAFTSMAN <i>P. J. J.</i>	CHECKER <i>J. R. C.</i>	
TS		FRACTIONS =	TRACER <i>R. A. J.</i>	CHECKER <i>R. A. J.</i>	
EL 2		ANGLES =	ENGINEER <i>R. A. J.</i>	ENGINEER <i>R. A. J.</i>	
SA	F 7267000 RIFLE, M14		SUBMITTED		
BH		HEAT TREATMENT			
RH		NEXT ASST USED ON APPLICATION			
	APPLY PART NO.	FINAL PROTECTIVE FINISH	APPROVED <i>R. A. J.</i>		

STOCK ASSEMBLY.
GUN, SHOULDER
(PREMIX)

DWG SIZE (ENGINEERING)
F 11686428

SCALE 1/1 UNIT INCH SHEET 1 OF 1