

NOTES:-

- 5-UNLESS OTHERWISE SPECIFIED, CORNERS AND EDGES SHALL BE BROKEN .01 MAX AND FILLETS SHALL BE .01 MAX.  
6-ALL DIMENSIONS APPLY WHEN THE STOCK HAS 6% TO 8% MOISTURE CONTENT.

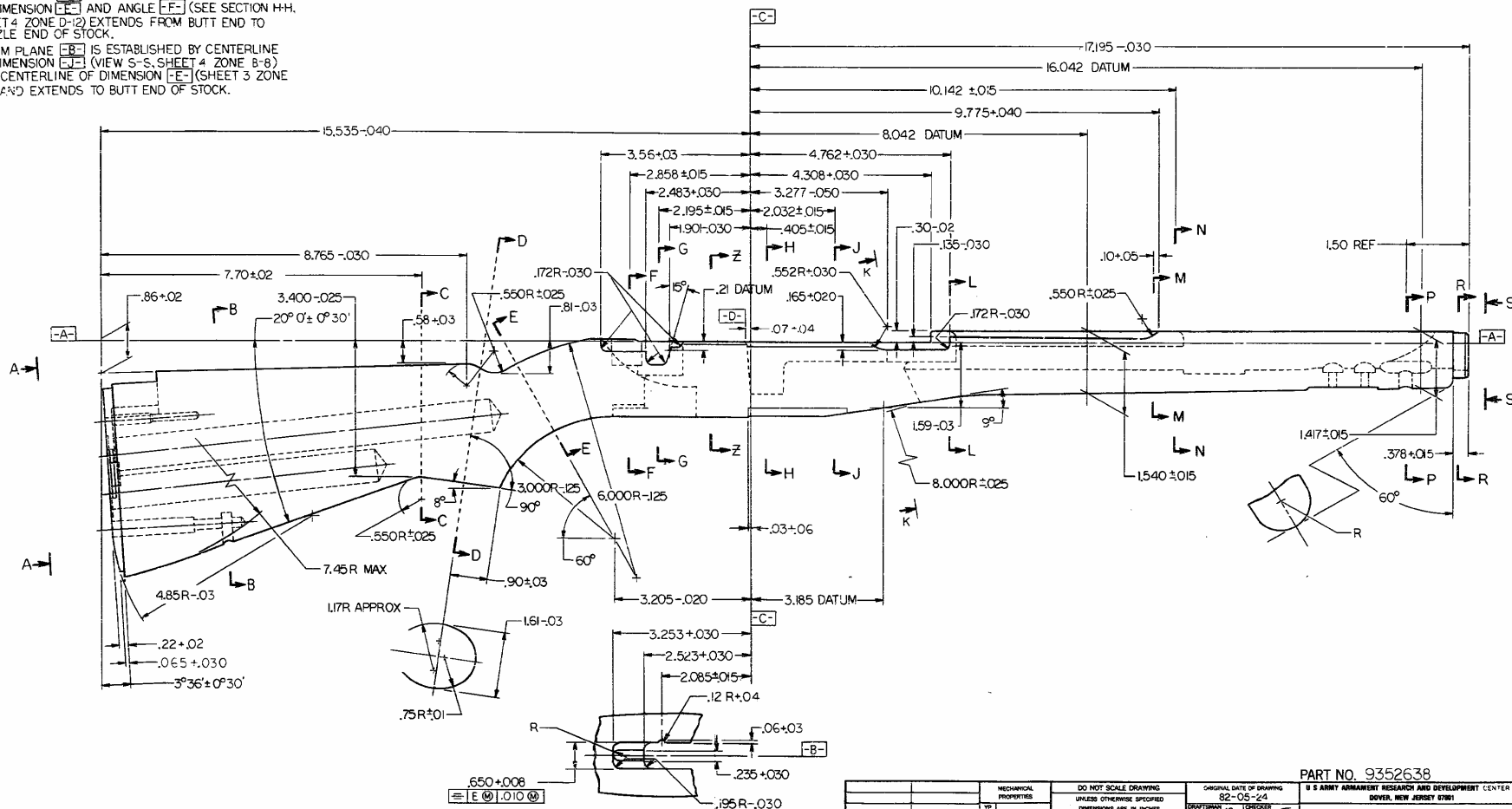
10.-THIS PART IS USED TO MAKE STOCK, GUN,  
SHOULDER 9392337 (MODIFIED FOR RIFLE M14NM).

REVISIONS			
REV	DESCRIPTION	DATE	APPROVAL
1	PRODUCTION RELEASE SEE ERR W452051 / 840824 E.C.P. W53206180 / 651223	860121	<i>[Signature]</i>
2	WGR 6753167/671221	880712	<i>[Signature]</i>

7-.00±.01 MISMATCH PERMISSIBLE BETWEEN RADIUS [H] SHEET 2 ZONE A-3, AND PLANE [G], SHEET 2 ZONE B-3.

8-DATUM PLANE [A] ESTABLISHED AT INTERSECTIONS OF DIMENSION [E] AND ANGLE [F] (SEE SECTION H-H, SHEET 4 ZONE D-12) EXTENDS FROM BUTT END TO MUZZLE END OF STOCK.

9-DATUM PLANE [B] IS ESTABLISHED BY CENTERLINE OF DIMENSION [J] (VIEW S-S, SHEET 4 ZONE B-8) AND CENTERLINE OF DIMENSION [E] (SHEET 3 ZONE G-4) AND EXTENDS TO BUTT END OF STOCK.



PART NO. 9352638

U S ARMY ARMAMENT RESEARCH AND DEVELOPMENT CENTER  
DOVER, NEW JERSEY 07801

STOCK, GUN, SHOULDER

SCALE: FSCM NO. 19200  
SHEET 1 OF 1

MECHANICAL PROPERTIES		DO NOT SCALE DRAWING UNLESS OTHERWISE SPECIFIED		ORIGINAL DATE OF DRAWING 82-05-24	
TEMP	TS	UNLESS OTHERWISE SPECIFIED	UNLESS OTHERWISE SPECIFIED	DATE	BY
TEMP	TS	TOLERANCES ON DECIMALS = .01	TOLERANCES ON ANGLES = 1°	DATE	BY
TEMP	TS	FRACTIONS ON ANGLES = 1°	FRACTIONS ON ANGLES = 1°	DATE	BY
TEMP	TS			DATE	BY
TEMP	TS			DATE	BY
TEMP	TS			DATE	BY
TEMP	TS			DATE	BY
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