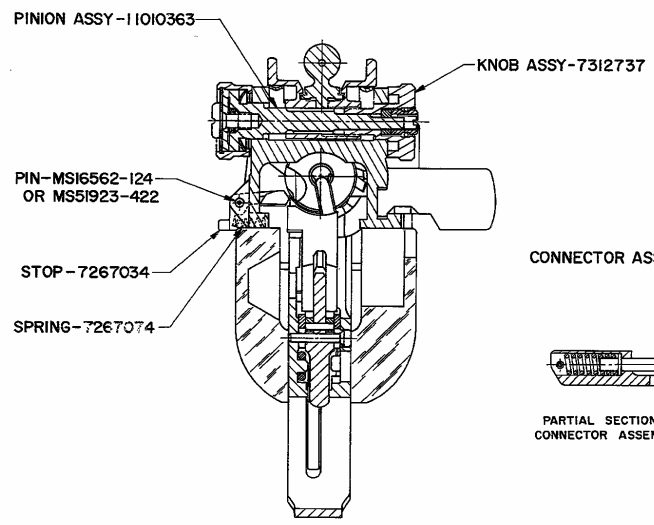
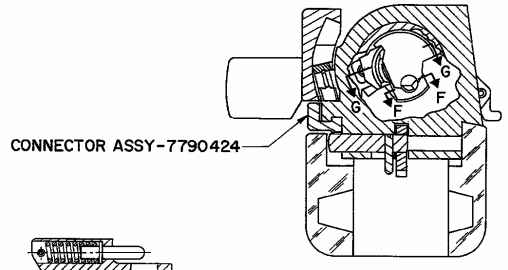


REVISIONS			
LTR	DESCRIPTION	DATE	APPROVED
AB	REDESIGN WITH CHANGES, WAS 2" SIZE	27 JUN 66	<i>[Signature]</i>
AC	SEE EO NO. SA 23293	3 OCT 66	<i>[Signature]</i>
AD	SEE EO NO. SA 23293	11 SEP 68	<i>[Signature]</i>
AE	SEE EO NO. 02187	22 JAN 73	<i>[Signature]</i>
AF	SEE ERR MOD 30617	79-04-01	<i>[Signature]</i>
AG	MOD WBS2022/79-03-26	79-04-01	<i>[Signature]</i>
AH	MOD WBS50107/85-08-26	86-01-24	<i>[Signature]</i>

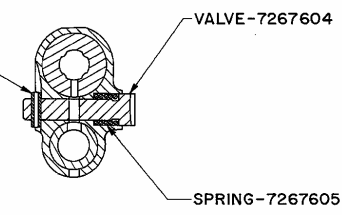
NOTE: MIL-W-13855 SHALL APPLY.



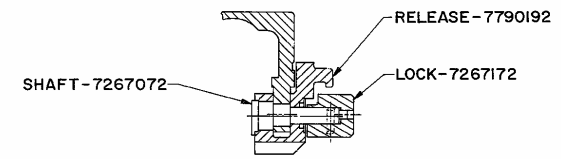
SECTION B-B
(SH 2 ZONE F-7)



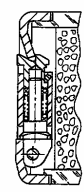
SECTION C-C
(SH 2 ZONE F-6)



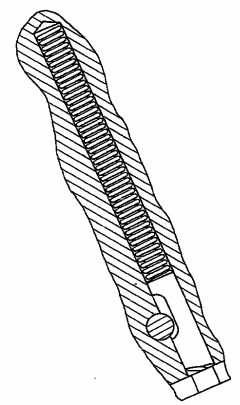
SECTION D-D
(SH 2 ZONE F-3)



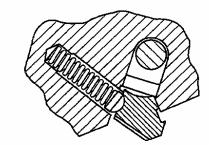
PARTIAL SECTION SHOWING PARTS ASSEMBLED
FOR SEMIAUTOMATIC FIRE ONLY.



PARTIAL SECTION E-E
(SH 2 ZONE B-8)



PARTIAL SECTION F-F
(SH 3 ZONE G-4)



PARTIAL SECTION G-G
(SH 3 ZONE G-4)

U S ARMY ARMAMENT RESEARCH AND DEVELOPMENT CENTER
DOVER, NEW JERSEY 07801
AD PART NO. 7267000 FSCM NO. 19200

MECHANICAL PROPERTIES		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		ORIGINAL DATE OF DRAWING 14 MAR 55	
TP		TOLERANCES ON DECIMALS =		DRAWN BY A.J.A.	CHECKED J.P.K.
TS		FRACTIONS =		TRACED BY H.G.H.	CHECKED H.G.H.
EL 2		ANGLES =		DESIGNED BY H.G.H.	REVIEWED H.G.H.
RA		MATERIAL		SUBMITTED	
BH		HEAT TREATMENT		APPROVED R.D. Henry	
RH		FINAL PROTECTIVE FINISH		APPROVED H.G.H.	
NEXT ASSY USED ON		APPLICATION		DWG SIZE (CODE) (REV) NO.	
APPLY PART NO.				F 19200 7267000	
				SCALE 2/1 UNIT WT SHEET 3 OF 4	

RIFLE, 7.62 MM, M14

SCALE 2/1 UNIT WT SHEET 3 OF 4
TECO