

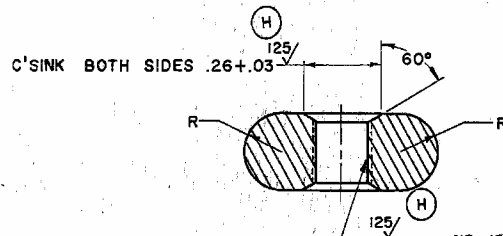
NOTES:

1. FINISH  $\sqrt{250}$  EXCEPT AS NOTED.

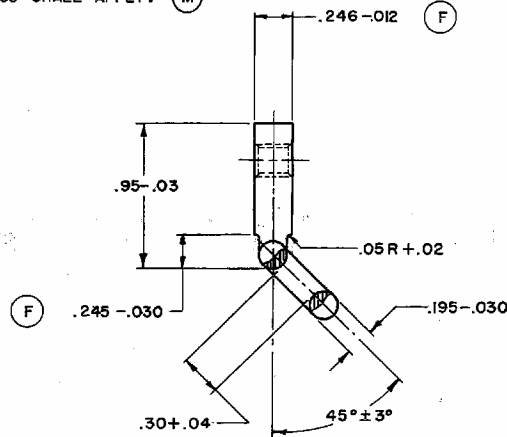
2. ALL EDGES SHALL BE BROKEN  
.01+.02 UNLESS OTHERWISE  
SPECIFIED.

3. MATERIAL: STEEL, SPEC ASTM  
A575, A576, ASTM A108  
1018 THRU 1022 OR SPEC  
QQ-S-637-1141.

4. MIL-W-13855 SHALL APPLY.

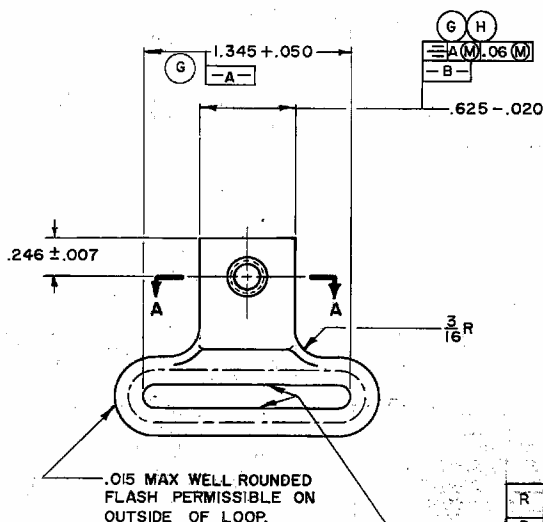


SECTION A-A  
SCALE 4/1



ORIGINAL FSCM NO.19205

CURRENT DESIGN ACTIVITY FSCM NO. 19200  
U.S. ARMY ARMAMENT RESEARCH AND DEVELOPMENT CENTER  
DOVER, NEW JERSEY 07801



INSIDE OF LOOP SHALL BE  
FREE OF FLASH AND SHARP  
EDGES. .06 MAX FLAT  
PERMISSIBLE INSIDE OF LOOP.

PHYSICAL PROPERTIES		TOLERANCES ON DECIMALS		ORIGINAL DATE OF DRAWING 2 AUG 37	
VP	FT1686428	RIFLE, M14	ANGLES ± 1°	DRAFTSMAN E.J.R.	CHECKER
TS	FT11010264	30R, M14	FRACTIONS ± .01	TRACER C.F.J.	CHECKER
ELZ	D6535468	MID. RIFLE	SEE NOTE 3.		
RA	9392337	M14-NM	MATERIAL		
BN			HEAT TREATMENT		
PH			SUBMITTED		
APPLICATION		DO NOT APPLY PART NO.		APPROVED BY INDEX OF THE CHIEF OF GROUP	
		FINAL PROTECTIVE FINISH		FINISH NO.5.3.12 OR 5.3.2.2 OF MIL-STD-171	

R	EGPW552069 / 851223	860121	2/8
P	NORW4S2051/840824	79-04-01	SA 1.1
N	(3) SEE ERR HQR 4068	10 FEB 71	
M	SEE EO HRD 02138	71 FEB 25	
L	(1) SEE EO HRD 92078-2	25 JUN 69	
K	EE-2) SEE EO 82048	11 MAR 68	
J	(1-2) SEE EO SA 29262	18 MAY 68	
Hg	SEE EO SA 27473	25 JUN 64	
G	REF EO NO. SA 26503	27 SEP 62	
F	SEE EO SA 26110	4 APR 61	
E	SEE EO SA 25327	1 SEP 59	
D	REDRAWN AND REVISED	10 JUL 58	
C	SEE EO SA 24529	21 MAR 55	
SYN	DESCRIPTION	DATE	APPROVAL

SWIVEL,  
BUTT

DEPT OF THE ARMY	
ROCK ISLAND ARSENAL	
ROCK ISLAND, ILL. 62205	
DWG NO.	6008889
SHEET	1 OF 1

SCALE 2/1 UNIT WT .05

R.M.H.