

00 FORM 1 APR 54 1176

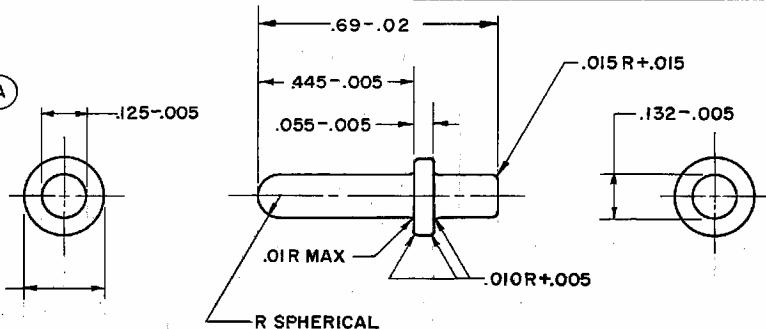
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B7790426

REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL
A2	SEE EO SA26634	12AUG63	<i>[Signature]</i>
B	(1) SEE EO SA29261	18MAY68	<i>[Signature]</i>
C	SEE EO 82048	11 MAR 68	<i>[Signature]</i>
D	(1-4) SEE EO HRD 92078-2	25JUN69	<i>[Signature]</i>
E	SEE EO HRD 02138	71 FEB 25	<i>[Signature]</i>
F	(2) SEE ERR HQR 40681	10 FEB 75	<i>[Signature]</i>
G	NOR W852022/79-03-26	79-04-01	<i>[Signature]</i>
H	NORW4S2051/840824 (ECPW5S2069 /851223)	860121	<i>[Signature]</i>

NOTES:

1. FINISH 125/ ALL OVER.
2. HEAT TREATMENT: HEAT TO 1575°— 1600°F. OIL QUENCH. TEMPER 20 MIN AT HEAT TO HARDNESS SPECIFIED. HEAT TREATMENT METHOD IS FOR GUIDANCE EXCEPT THAT TIME AT TEMPERATURE SHALL NOT BE REDUCED BELOW THAT SPECIFIED.
3. FINAL PROTECTIVE FINISH: FINISH 5.3.1.2 OR 5.3.2.2 OF MIL-STD-171.
4. MIL-W-13855 SHALL APPLY.



CURRENT DESIGN ACTIVITY FSCM NO 19200
U.S. ARMY ARMAMENT RESEARCH AND DEVELOPMENT CENTER
DOVER, NEW JERSEY 07801

CODE IDENT NO. 19204

PART NO. 7790426

ORIGINAL FSCM NO. 19205

C 8448493 RIFLE, M14NM		PHYSICAL PROPERTIES		UNLESS OTHERWISE SPECIFIED		ORIGINAL DATE OF DRAWING 1 APR 59		DEPT OF THE ARMY	
C 7790424 RIFLE, M14		YP		DIMENSIONS ARE IN INCHES		DRAFTSMAN <i>[Signature]</i> CHECKER <i>[Signature]</i>		ROCK ISLAND	
		TS		TOLERANCES ON		TRACER <i>[Signature]</i> CHECKER <i>[Signature]</i>		ARSENAL	
		EL2		FRACTIONS DECIMALS ANGLES		CHGR <i>[Signature]</i> CHECKER <i>[Signature]</i>		ROCK ISLAND, NY 68201	
		RA		MATERIAL, ASTM A304, A322 & A331.		SUBMITTED			
		BH		HEAT TREATMENT		APPROVED BY ORDER OF THE		DWG SIZE	
		RH		SEE NOTE 2		OR CORPS		7790426	
APPLICATION		A73-76		FINAL PROTECTIVE FINISH		OR CORPS		B	
DO NOT APPLY PART NO. AS SPECIFIED				SEE NOTE 3		SCALE 4/1		SHEET 1 OF 1	

PLUNGER,
CONNECTOR