

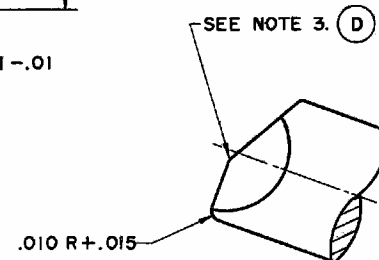
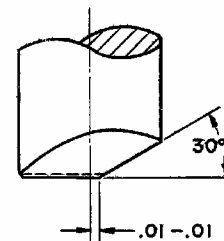
NOTES:

1. FINISH 125/ EXCEPT AS NOTED.
2. ALL EDGES SHALL BE BROKEN .005 +.010 UNLESS OTHERWISE SPECIFIED.
3. BLEND CORNER WITH A .015 +.030 SPHERICAL RADIUS. THIS CORNER IS AN IMPORTANT FUNCTIONING POINT AND SHALL BE SMOOTH AND FREE FROM BURRS.
4. MATERIAL: STEEL, CMPSN 1060, SPEC ASTM A575, A576: FRACTURE GRAIN SIZE 7 OR FINER. (FI) (J)

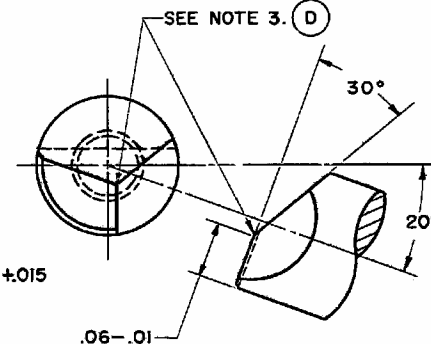
5. HEAT TREATMENT: HEAT TO 1500° - 1550° F. OIL QUENCH. TEMPER 20 MINUTES AT HEAT TO HARDNESS SPECIFIED. HEAT TREATMENT METHOD IS FOR GUIDANCE EXCEPT THAT TEMPERING TIME SHALL NOT BE REDUCED BELOW THAT SPECIFIED.

6. FINAL PROTECTIVE FINISH: FINISH 5.3.1.2 OF MIL-STD-171.

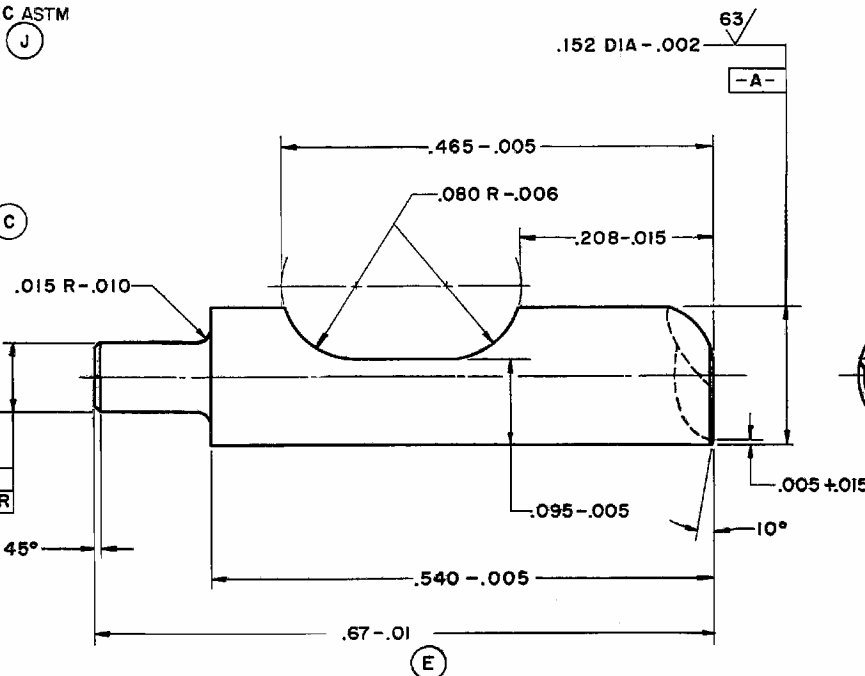
7. MIL-W-13855 SHALL APPLY. (K)



ALTERNATIVE DESIGN (E)



C7267014



ORIGINAL FSCM NO.19205

CURRENT DESIGN ACTIVITY FSCM NO. 19200
U.S. ARMY ARMAMENT RESEARCH AND DEVELOPMENT CENTER
DOVER, NEW JERSEY 07801

CODE IDENT NO. 19204
PART NO. 7267014

N	ECPW5S2069R/851223	860121
M	NOR WBS2022/79-03-26	79-04-08
L	(2) SEE ERR HQR 40681	07FEB79
K	SEE EO HRD 02136	07FEB79
J	SEE EO HRD 02136	7-2879
H	(1-2) SEE EO HRD 92078-2	25JUN79
G	(1-2) SEE EO 82048	17MAY80
F	(1-2) SEE EO SA 29262	18MAY80
E	SEE EO SA 26580	22OCT80
D	SEE EO SA 26268	25JUL80
C	SEE EO SA 26060	11MAY80
B	REDRAWN AND REVISED	10MAY80
A	SEE EO SA 24529	10MAY80
STM		

PHYSICAL PROPERTIES		TOLERANCES ON DECIMALS		ORIGINAL DATE OF DRAWING 26 AUG 54
TP		ANGLES ± 2°	FRACTIONS	
TS		MATERIAL		DRAWN BY C. W. M. CHECKER
CL2	B7267015	SEE NOTE 4		TRACER J. K. G. CHECKER
RM		HEAT TREATMENT		ENGINEER R. J. H. ENGINEER
BN		SEE NOTE 5		SUBMITTED
RM	C45-50	FINAL PROTECTIVE FINISH		APPROVED BY ORDER OF THE CHIEF OF ENGINEERS
		SEE NOTE 6		

EJECTOR

DEPT OF THE ARMY	
ROCK ISLAND ARSENAL	
ENGINEERING	
7267014	
DWG SIZE	C
SCALE 10/1	UNIT WT
SHEET 1 OF 1	