

NOTES:

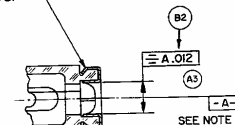
1. THE COMPONENTS OF THE ASSEMBLY SHALL BE IN ACCORDANCE WITH DIMENSIONS SPECIFIED ON THE RESPECTIVE COMPONENT AND/OR PRIOR ASSEMBLY DRAWINGS AND APPLICABLE SPECIFICATIONS, UNLESS OTHERWISE SPECIFIED.

2. FERRULE AND STOCK SHALL BE PERMANENTLY BONDED WITH ADHESIVE, MIL-A-52194. A FINE LINE OF ADHESIVE SHALL BE VISIBLE AT JOINT AFTER BONDING. ADHESIVE SHALL BE PIGMENTED TO APPROXIMATE COLOR FED STD NO. 595, BROWN 30045.

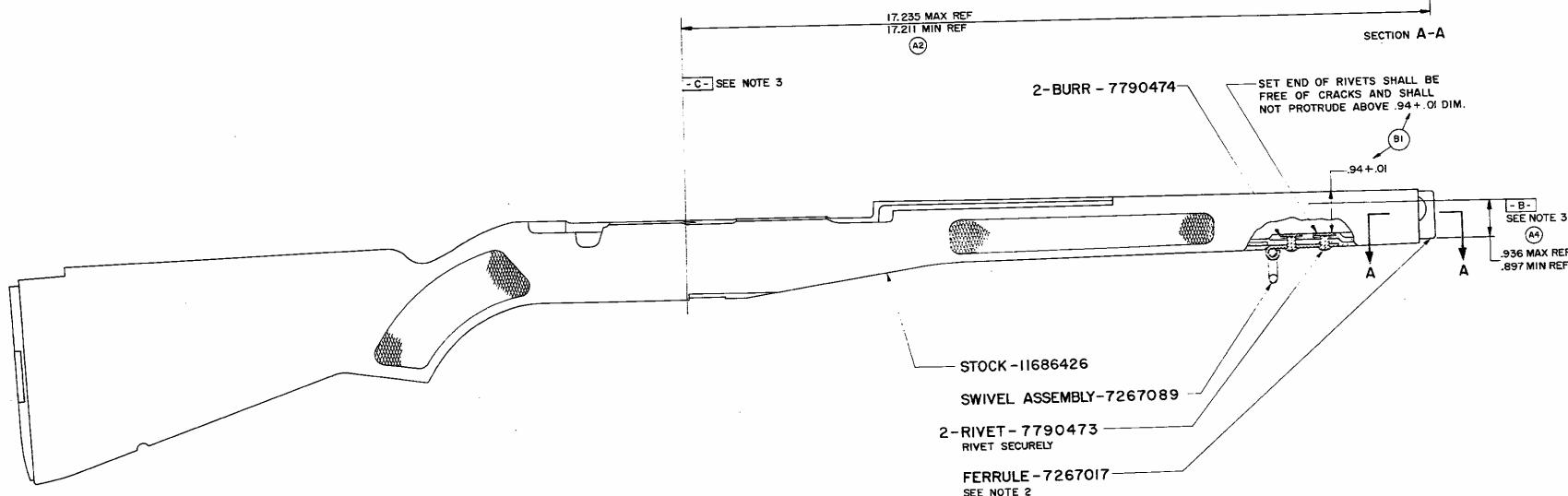
3. LOCATIONS OF DATUMS **-A-**, **-B-** AND **-C-** ARE ESTABLISHED ON SHEET 1 OF DWG F11686426.

REVISIONS			
LTN	DESCRIPTION	DATE	APPROVED
A	(1-4) SEC ED SA 29976	12 16 68	<i>[Signature]</i>
B	(1-2) SEC ED RM-14153	12 27 67	<i>[Signature]</i>

CRIMP AT ASSEMBLY BOTH SIDES AFTER APPLYING ADHESIVE. SEE NOTE 2.



SECTION A-A



FOR LIST OF PARTS, SEE ENGINEERING PARTS LIST 11686427

MECHANICAL PROPERTIES		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		ORIGINAL DATE OF DRAWING 17 DEC 68		PART NO. 11686427	
YP		TOLERANCES ON DECIMALS =		DRAFTSMAN <i>[Signature]</i>	CHECKER <i>[Signature]</i>	DEPT OF THE ARMY	
TS		FRACTIONS =		TRACER <i>[Signature]</i>	CHECKER <i>[Signature]</i>	ROCK ISLAND ARSENAL	
SL2		ANGLES =		ENGINEER <i>[Signature]</i>	CHECKER <i>[Signature]</i>	ROCK ISLAND ILL 61201	
RA	F11686428 RIFLE, M14	MATERIAL		SUBMITTED		STOCK ASSEMBLY W/O BUTT PLATE (PREMIX)	
BM	SEE ENGINEERING RECORDS	HEAT TREATMENT		APPROVED <i>[Signature]</i>		DWG SIZE CODE DESK NO. F 19204 11686427	
RM	APPLICATION	FINAL PROTECTIVE FINISH		SCALE 1/1		SHEET 1 OF 1	

REDUCED SIZE PRINT

REF SAF-27965