

| REVISIONS | | | |
|-----------|---|--------|-----------------|
| BYN | DESCRIPTION | DATE | APPROVAL |
| X0 | | | |
| - | PRODUCTION RELEASE ERR W4S2051 / 8408 24 ECPW5S2069R1 / 851223) | 860121 | 2/1 <i>PSM</i> |
| A | NOR G7S2063 / 871103 | 880129 | OK <i>PSM</i> |
| B | NOR G7S3187/871221 | 880712 | OK <i>PSM</i> |
| C | NOR G8S3084/880823 | 890823 | VJSI <i>PSM</i> |

NOTES:

1.-MATERIAL: WOOD:-

A-SPEC MIL-W-13871 TYPE I OR TYPE II

- (1) THE GRAIN SHALL BE CLOSE ALONG ITS ENTIRE LENGTH IN DIRECTION OF THE LONGITUDINAL AXIS.
(2) FOR INFORMATION ONLY-THIS STOCK MAY BE FABRICATED FROM A BLANK 35 X 3 X 7.
B-LAMINATED WOOD USING TYPE I AND TYPE II IS PERMISSIBLE.THE LAMINATING ADHESIVE WILL BE IN ACCORDANCE WITH SPEC MIL-A-5534 OR MIL-A-22397.

2.-ALTERNATIVE MATERIAL:-

A-THE FOLLOWING WOODS ARE ALLOWABLE PROVIDING THEY COMPLY WITH THE REQUIREMENTS IN 2.A.(2)

- (1) SYCAMORE
BIRCH
PECAN
RED BIRCH
MAPLE
BLACK LOCUST.

(2) REQUIREMENTS —

- (A) NOT TO INCLUDE MORE THAN 10% SOLID SAPWOOD, EXCEPT FOR MAPLE AND BIRCH (WHICH IS MOSTLY SAPWOOD).
(B) THE KNOT SIZE MUST BE LIMITED TO A PIN KNOT NO MORE THAN 1/4 INCH EACH
(C) FREE OF CHECKS, DECAY, SHAKE, SPLIT, AND BRASHNESS
(D) SMALL REPAIRABLE DEFECTS IN THE BUTT AND FORE END ARE ALLOWABLE. SPEC MIL-STD-1270 APPLIES.
(E) THE ABOVE DEFECTS ARE DEFINED IN THE NATIONAL HARDWOOD LUMBER ASSOCIATIONS RULES FOR THE MEASUREMENT AND INSPECTION OF HARDWOOD AND CYPRESS, JANUARY 1982

B-PLASTIC (PRE MIX MOULDING COMPOUND) MIL-P-43043. MOULDED STOCK MUST WEIGH A MINIMUM OF 2.5 LBS.

COLOR: FED-STD-595 FOREST GREEN 34079.

3.-FINISH: WOOD STOCK (IN THE WHITE) SMOOTH READY FOR STAINING.

4.-MIL-W-13855 APPLIES.

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|---------------------------|------|------|------|
| C | — | — | C |
| B | B | B | B |
| SH 4 | SH 3 | SH 2 | SH 1 |
| REVISION STATUS OF SHEETS | | | |

PART NO. 9352638

| | | | | | | | | | |
|-------------|--|--|--|--------------------------|--|--------------------------------------|--|--|--|
| | | MECHANICAL PROPERTIES | | DO NOT SCALE DRAWING— | | ORIGINAL DATE OF DRAWING 84-05-09 | | U S ARMY ARMAMENT RESEARCH AND DEVELOPMENT CENTER DOVER, NEW JERSEY 07801 | |
| | | UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES | | TOLERANCES ON DECIMALS ± | | DRAFTSMAN GAD-RSR | | STOCK, GUN, SHOULDER | |
| | | FRACTIONS ± | | ANGLES ± | | ENGINEER GAD-RSR | | SIZE C | |
| 9381706 | | MIL 4NM. | | | | CHECKED Edward J Brennan | | FSCM NO. 19200 | |
| NEXT ASSY | | USED ON | | | | APPROVED Emil Mary | | 9352638 | |
| APPLICATION | | | | | | | | SCALE — | |
| | | | | | | | | UNIT WT. | |
| | | | | | | | | SHEET 1 OF 4 | |