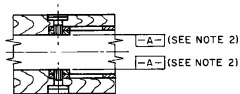
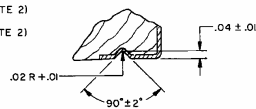


NOTES:

1. ALL SCREWS SHALL BE TIGHTENED SECURELY.
2. PROTRUSION OF THREAD END OF SCREW BEYOND LINER SURFACES ---A--- SHALL NOT EXCEED .001. (SEE SECTION A-A).



SECTION A-A



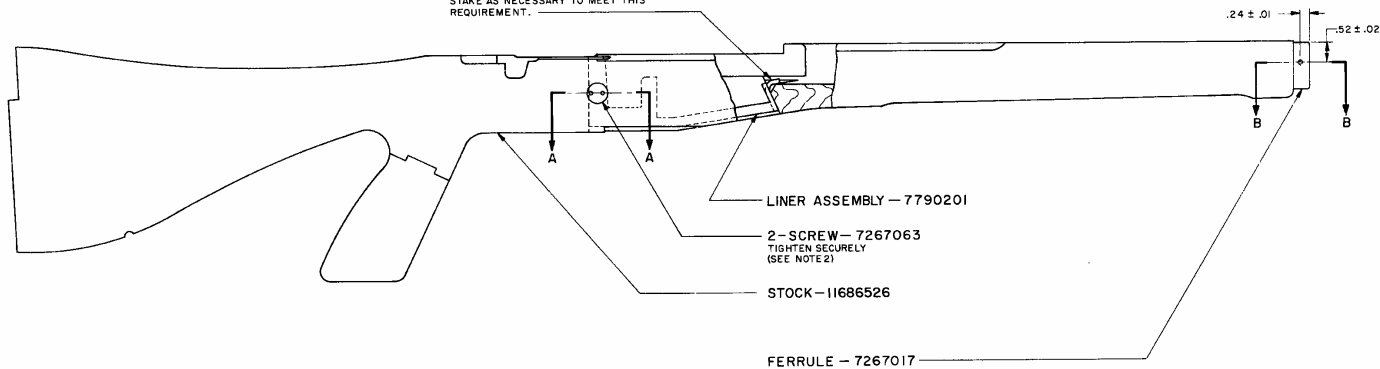
DETAIL C
SCALE 4/1

PUNCH AT ASSEMBLY
BOTH SIDES



SECTION B-B

LINER PRONGS SHALL CONTACT STOCK.
STAKE AS NECESSARY TO MEET THIS
REQUIREMENT.



FOR LIST OF PARTS, SEE ENGINEERING PARTS LIST 11686527

MECHANICAL PROPERTIES		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		ORIGINAL DATE OF DRAWING 8 APR 66		PART NO. 11686527	
1/8	11686527	TOLERANCES ON DIMENSIONS		CHECKED		U. S. ARMY SPRINGFIELD ARMOY SPRINGFIELD, MASS. 0101	
1/16	11686527	FRACTIONS ±		DRAWN		STOCK SUBASSEMBLY, GUN, SHOULDER	
1/32	11686527	ANGLES ±		CHECKED		19205 F 11686527	
1/64	11686527	MATERIAL		TOLERANCES		SCALE 1/1	
1/128	11686527	NEXT ASSY USED ON		TOLERANCES		UNIT WT.	
1/256	11686527	APPLICATION		TOLERANCES		SHEET 1 OF 1	
1/512	11686527	FINAL PROTECTIVE FINISH		TOLERANCES			