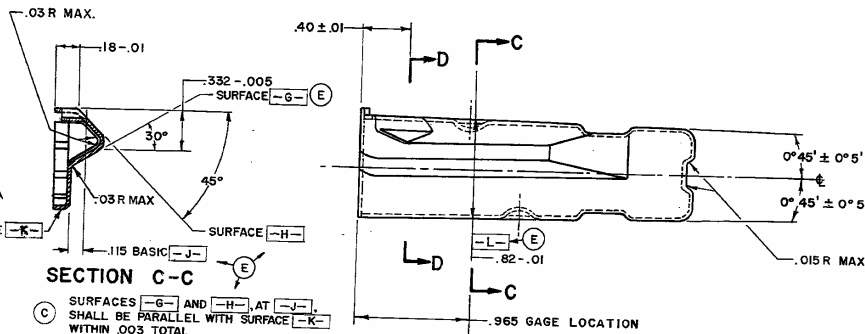


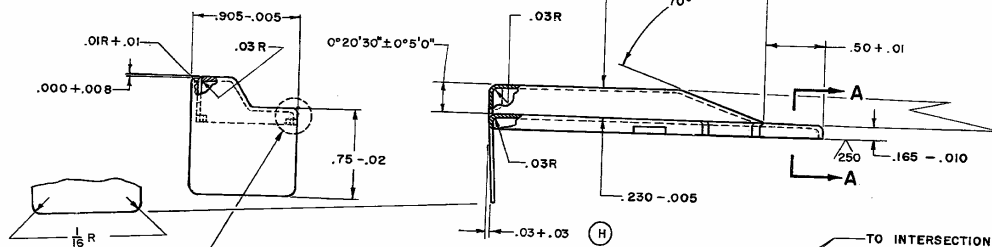
NOTES:

1. FINISH 125/ EXCEPT AS NOTED.
2. ALL CORNERS AND EDGES SHALL BE BROKEN .003 ± .010 UNLESS OTHERWISE SPECIFIED.
3. MATERIAL: STEEL, SPEC QQ-S-698, CARBON .08/19, DRAWING QUALITY.
4. WELD SHALL WITHSTAND PEEL TEST PER MIL-W-12332, EXCEPT THAT IN LIEU OF MIN BUTTON DIA REQUIREMENT THE WELD SHALL BE SATISFACTORY IF THE PEEL TEST CAUSES TEARING OF BASE METAL AROUND THE PERIPHERY OF THE WELD.
5. MIL-W-13955 SHALL APPLY.



SECTION C-C

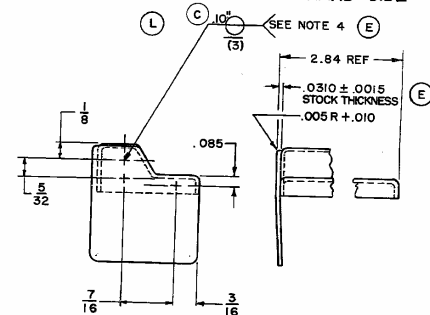
SURFACES -G- AND -H- AT -J- SHALL BE PARALLEL WITH SURFACE -K- WITHIN .003 TOTAL.



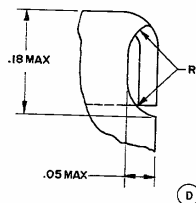
SEE DETAIL F

SECTION A-A

PARTIAL VIEW OF LEFT HAND SIDE

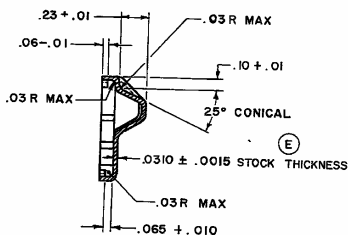


ALTERNATIVE DESIGN
ALTERNATIVE TYPE WELD: PROJECTION

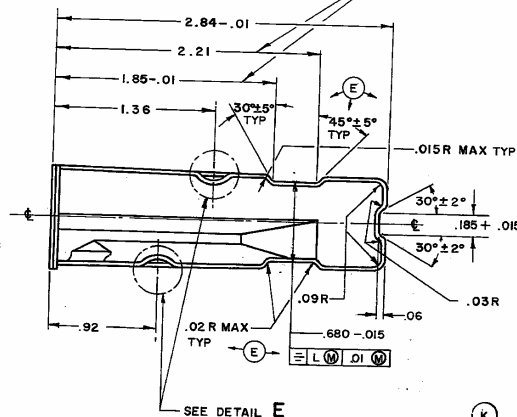


DETAIL F SCALE 10/1

ALTERNATIVE DESIGN

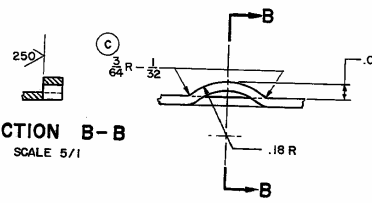


SECTION D-D



SEE DETAIL E

SECTION B-B
SCALE 5/1



DETAIL E
SCALE 5/1

ORIGINAL FSCM NO. 19205

CURRENT DESIGN ACTIVITY FSCM NO. 19200
U.S. ARMY ARMAMENT RESEARCH AND DEVELOPMENT CENTER
DOVER, NEW JERSEY 07801

PART NO. 7267018

PHYSICAL PROPERTIES	TOLERANCES ON DIMENSIONS	ORIGINAL DATE OF DRAWING
1. RIFLE M4NM	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	18 OCT 1954
2. RIFLE M14	ANGLES ± 1°	18 OCT 1954
3. CT267018	MATERIAL SEE NOTE 3	18 OCT 1954
4. NEXT ASSEMBLY	HEAT TREATMENT AT ASSEMBLY	18 OCT 1954
5. APPLICATION	FINAL PROTECTIVE FINISH AT ASSEMBLY	18 OCT 1954
6. DO NOT		18 OCT 1954
7. APPLY PART NO.		18 OCT 1954

REVISIONS	DATE	APPROVAL
1. NOR W882051/840824 (ECP W882059/85/223)	860121	
2. NOR W882052/79-03-26	790401SA/2/22	
3. (2) SEE ERR HRO 4068	NOV 87	
4. SEE EO HRO 02138	71FEB22	
5. (1) SEE EO HRO 92078-2	25 JUN 88	
6. SEE EO HRO 82250	31 AUG 88	
7. SEE EO 82048	1 MAR 89	
8. (1) SEE EO SA 29281	27 MAY 90	
9. SEE EO SA 26221	11 MAR 92	
10. SEE EO SA 29707	27 MAY 92	
11. SEE EO SA 24863	27 MAY 92	
12. REDRAWN AND REVISED	27 MAY 92	
13. SEE EO SA 24822	27 MAY 92	

FOLLOWER,
MAGAZINE

7267018

R.M.N.