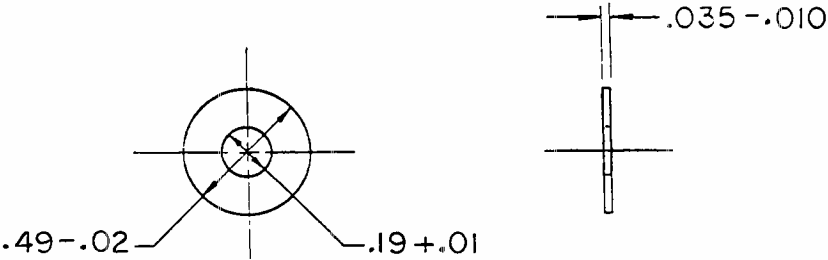


NOTES:

- 1-FINISH  $\sqrt{250}$  ALL OVER.  
2-BREAK ALL EDGES .015 MAX.  
3-MATERIAL: STEEL, SPEC ASTM A109.  
4-MIL-W-13855 AND ANSI Y14.5 APPLY.  
5-FINAL PROTECTIVE FINISH: FINISH NO.  
5.3.1.2 OR 5.3.2.2 OF MIL-STD-171.

REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL
M	REDRAWN WITH CHANGE ERR Z9Z1175AG (ECP W2S0056/821116	890913	ORCI-CMT 



CURRENT DESIGN ACTIVITY CAGE CODE 19200  
U.S. ARMY  
ARMAMENT RESEARCH, DEVELOPMENT AND ENGINEERING CENTER  
PICATINNY ARSENAL, NEW JERSEY 07806-5000

PART NO. 7790474

		MECHANICAL PROPERTIES	DO NOT SCALE DRAWING		ORIGINAL DATE OF DRAWING 1 SEP 59		SPRINGFIELD ARMORY, SPRINGFIELD, MA 01101	
			UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAFTSMAN E. P. S. CHECKER G. V. S.		BURR, RIVET	
F11010263	RIFLE, M14	YP	TOLERANCES ON DECIMALS ±		ENGR A. C.	ENGR R. H.		
F11686427		TS	FRACTIONS ±      ANGLES ±		ENGR	ENGR	SIZE CODE IDENT NO. B 19205 7790474	
F11010282	RIFLE, M14	EL2	THIRD ANGLE PROJECTION		SUBMITTED V. A. LUNKKMEN			
	NM	RA			APPROVED H. LYNCH			
	RIFLE, M21	BH			SCALE 2/1 UNIT WT.			
NEXT ASSY	USED ON	RH			SHEET 1 OF 1			
APPLICATION								