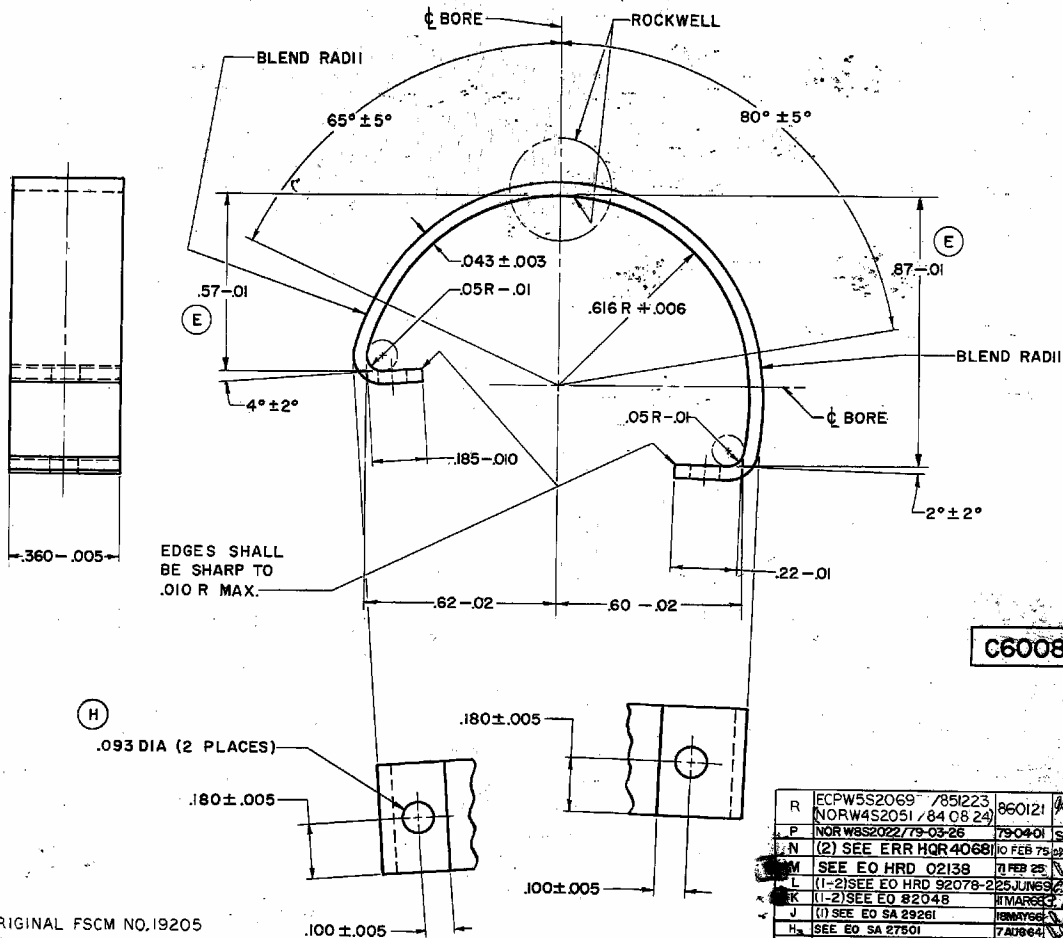


NOTES:

1. FINISH  $\sqrt{25}$  ALL OVER.
2. BREAK ALL EXTERNAL CORNERS AND EDGES .005 R + .020 UNLESS OTHERWISE SPECIFIED.
3. MATERIAL: STEEL, ASTM A684, 1070 THRU 1085.
4. HEAT TREATMENT: HEAT TO 1500°-1550° F. OIL QUENCH. TEMPER 20 MINUTES AT HEAT TO HARDNESS SPECIFIED. HEAT TREATMENT METHOD IS FOR GUIDANCE EXCEPT THAT TEMPERING TIME SHALL NOT BE REDUCED BELOW THAT SPECIFIED.
5. FINAL PROTECTIVE FINISH: FINISH 5.3.1.2 OR 5.3.2.2 OF MIL-STD-171.
6. MIL-W-13855 SHALL APPLY.



ORIGINAL FSCM NO. 19205

CURRENT DESIGN ACTIVITY FSCM NO. 19200  
U.S. ARMY ARMAMENT RESEARCH AND DEVELOPMENT CENTER  
DOVER, NEW JERSEY 07801

CODE IDENT NO. 19204  
PART NO. 6008870

R	ECPW5S2069 / 851223	860121	
P	NORW5S2051 / 84 08 24	790401	
N	(2) SEE ERR HQR 4068	10 FEB 75	
M	SEE EO HRD 02138	11 FEB 75	
L	(1-2) SEE EO HRD 92078-225	11 JUN 75	
K	(1-2) SEE EO 92048	11 MAR 75	
J	(1) SEE EO SA 29261	11 MAR 75	
H	SEE EO SA 27501	7 AUG 75	
G	SEE EO SA 26327	7 OCT 75	
F	SEE EO SA 25327	7 SEP 75	
E	SEE EO SA 25008	3 FEB 75	
D	REDRAWN AND REVISED SEE EO SA 24529	10 JUL 58	
C		3 JUN 77	
SYN	DESCRIPTION	DATE	APPROVAL

PHYSICAL PROPERTIES	APPLICATION	HEAT TREATMENT	FINAL PROTECTIVE FINISH
C9352721 C7791286 C5546024	RIFLE M4NM RIFLE M4 30R-MI.MIC	SEE NOTE 3 SEE NOTE 4	SEE NOTE 5
C45-50	DO NOT APPLY PART NO.	HEAT TREATMENT SEE NOTE 4	FINAL PROTECTIVE FINISH SEE NOTE 5

ORIGINAL DATE OF DRAWING 2 AUG 37 DRAFTSMAN D.H. CHECKER TRACER W.S. CHECKER ENGINEER R.S. CHECKER SUBMITTED R.S. Henry ORG CORPS	BAND, REAR HAND GUARD	DEPT OF THE ARMY ROCK ISLAND ARSENAL ROCK ISLAND, ILLINOIS 61906 6008870 C
--	--------------------------	--

C 6008870

C6008870

R.M.H.