


NOTES: -

1- AREAS MARKED WITH  PERMISSIBLE TO BE ROUTED DURING GLASS BEDDING PROCEDURES, ROUT AS REQUIRED TO PROVIDE ACCEPTABLE GLASS BEDDING MATERIAL THICKNESS.

2-SPEC MIL-W-13855 SHALL APPLY.

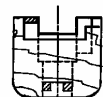
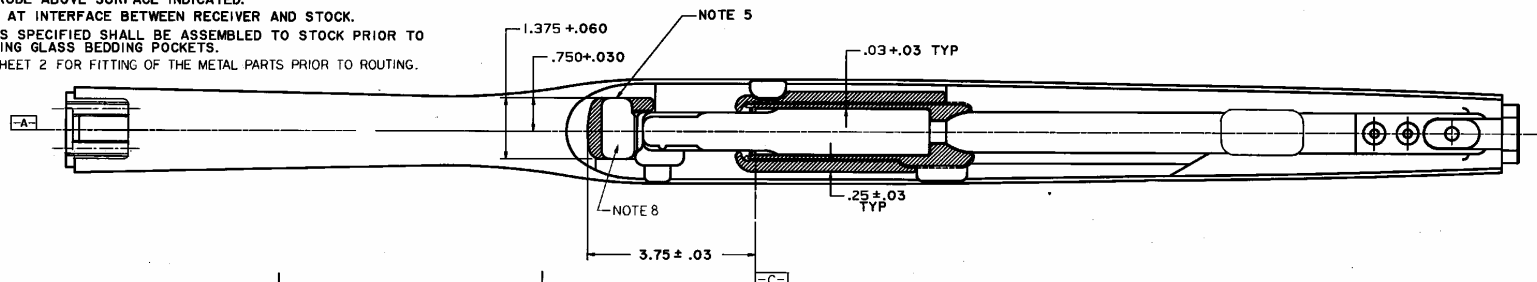
3-ATTACH FERRULE USING THE BEDDING MATERIAL IN NOTE 1 OF DWG F9381705. TOP OF FERRULE TO BE FLUSH WITH TOP OF STOCK.

4-SET END OF RIVETS SHALL BE FREE OF CRACKS AND SHALL NOT PROTRUDE ABOVE SURFACE INDICATED.

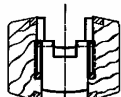
5-ROUT AT INTERFACE BETWEEN RECEIVER AND STOCK.

6-PARTS SPECIFIED SHALL BE ASSEMBLED TO STOCK PRIOR TO ROUTING GLASS BEDDING POCKETS.

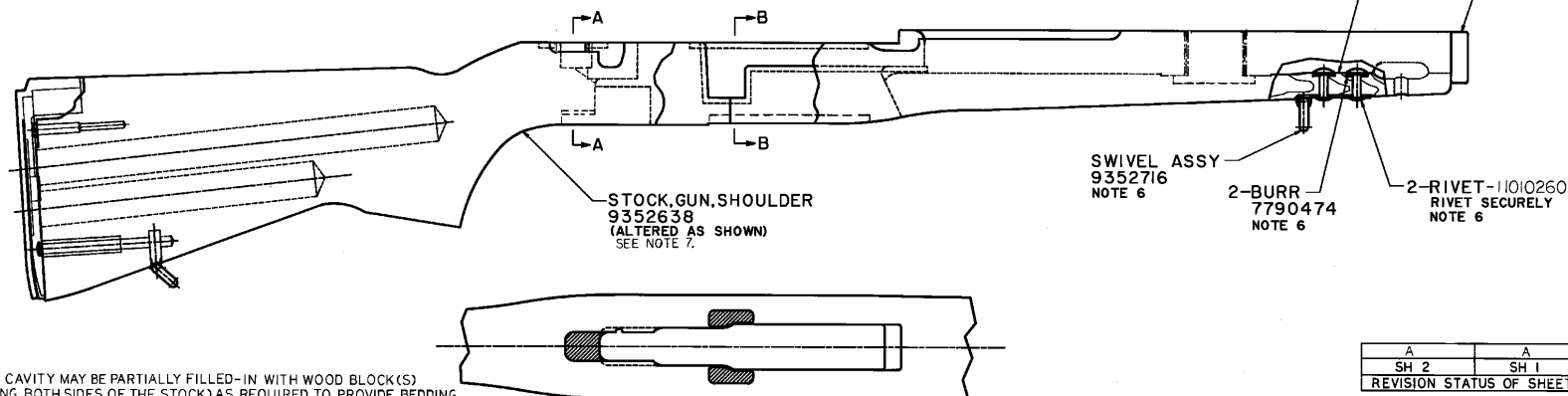
7-SEE SHEET 2 FOR FITTING OF THE METAL PARTS PRIOR TO ROUTING.



SECTION A-A



SECTION B-B

FERRULE
9352720
NOTE 3, 6

NOTE 4

SWIVEL ASSY
9352716
NOTE 62-BURR
7790474
NOTE 62-RIVET-11010260
RIVET SECURELY
NOTE 6STOCK, GUN, SHOULDER
9352638
(ALTERED AS SHOWN)
SEE NOTE 7.

| | |
|---------------------------|------|
| A | A |
| SH 2 | SH 1 |
| REVISION STATUS OF SHEETS | |

PART NO. 9381706

U S ARMY ARMAMENT RESEARCH AND DEVELOPMENT CENTER
DOWEL, NEW JERSEY 07068STOCK SUBASSEMBLY
GUN SHOULDER

F 19200 9381706

SCALE 1/1 UNIT IN. SHEET 1 OF 2

| | | | |
|-------------|------------|--|-------------------------------------|
| 3392337 | 38MM RIFLE | DO NOT SCALE DRAWING | ORIGINAL DATE OF DESIGN 84-05-09 |
| REV. 001 | USED ON | UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES | DATE OF REV. 84-05-09 |
| APPLICATION | | TECHNICAL DRAWING DRAWN BY CHECKED BY APPROVED BY | DATE OF REV. 84-05-09 |