

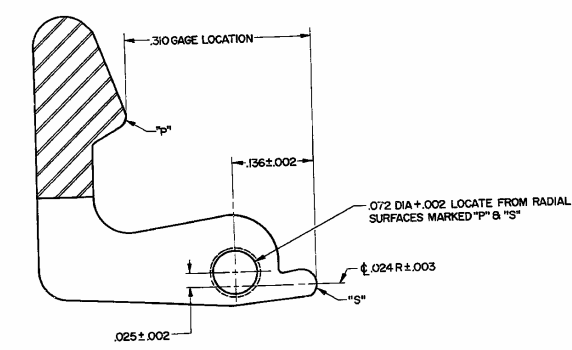
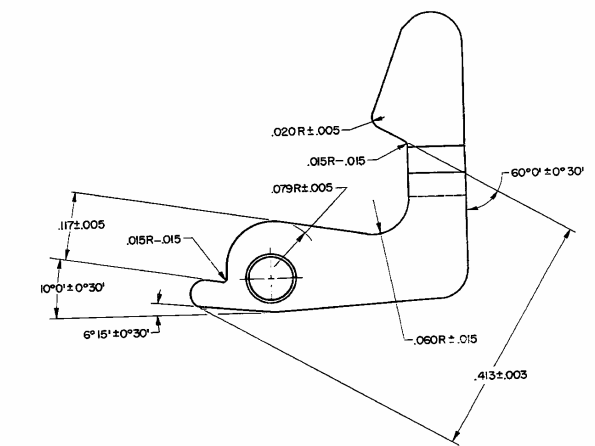
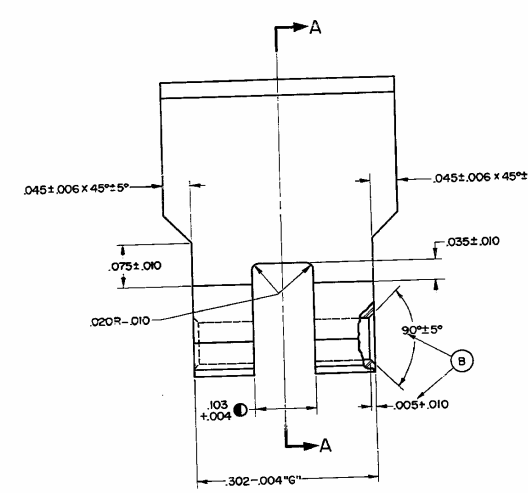
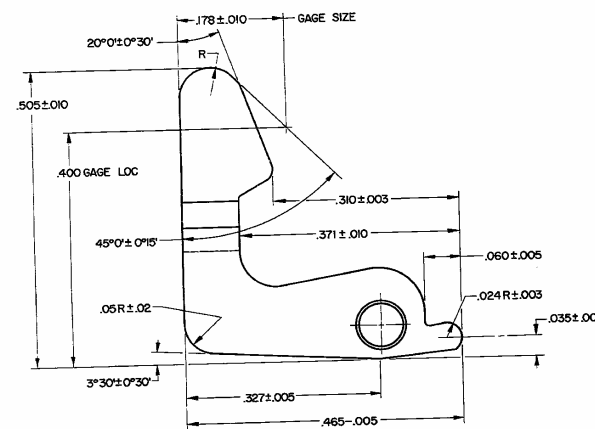
D5546016

D

C

B

A



- NOTES:
1. MIL-W-13855 APPLIES.
 2. FINISH ALL OVER.
 3. ϕ SHALL BE CENTRAL WITH DIMENSION $\pm 6^\circ$ WITHIN .002.
 4. HEAT TREATMENT: CARBURIZE .010-.015 DEEP. HEAT TO 1550°-1600° F. OIL QUENCH. TEMPER 20 MINUTES AT 350° F.
 5. MATERIAL: STEEL, SPEC QQ-S-624; 8620 EXCEPT-SULPHUR .035-.050, (RESULPHURIZED). AUSTENITIC GRAIN SIZE 5 OR FINER.

PHYSICAL PROPERTY	TOLERANCES ON DECIMALS	ORIGINAL DATE
TEMP	30R-MIL MIC	AUG 2, 1957
EL	SEE NOTE 5	OF DRAWING
HA	C5546026 B MID	DATE
HA	HEAT TREATMENT	TRACER
HA	SEE NOTE 4	CHECKER
HA	FINAL PROTECTIVE FINISH	ENGINEER
HA	FINISH 5.3.1.2 OF MIL-STD-171	ENGINEER
HA		APPROVED BY ORDER OF THE CHIEF OF ORDNANCE

CODE IDENT 19204
PART NO. 5546016

E (5) SEE ERR FOR 40581 TO PERTS		D SEE TO HRO 02158	
C E.C.O. 22458	ISAPROG		
BT E.C.O. 20259	ISAPROG		
A SUPERSEDES C5546016 W/C 5-1-53	ISAPROG		
REV	DESCRIPTION	DATE	APPROVAL
REVISIONS			
SEAR		DEPT OF THE ARMY	
		ROCK ISLAND ARSENAL	
		ROCK ISLAND, ILL. 61201	
		5546016	
		D	
		SHEET 1 OF 1	

SCALE 10/1 UNIT WT A