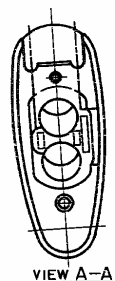
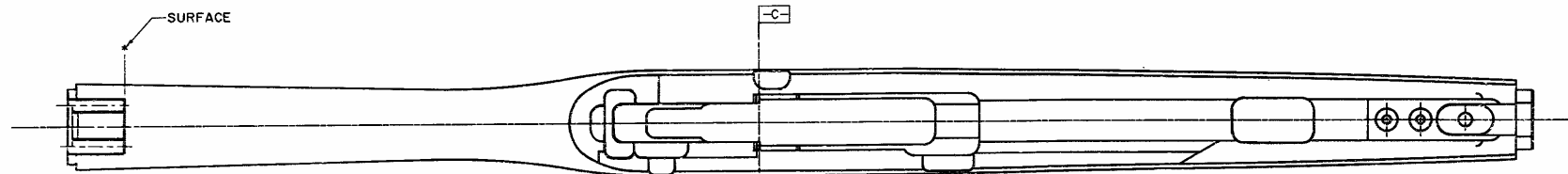


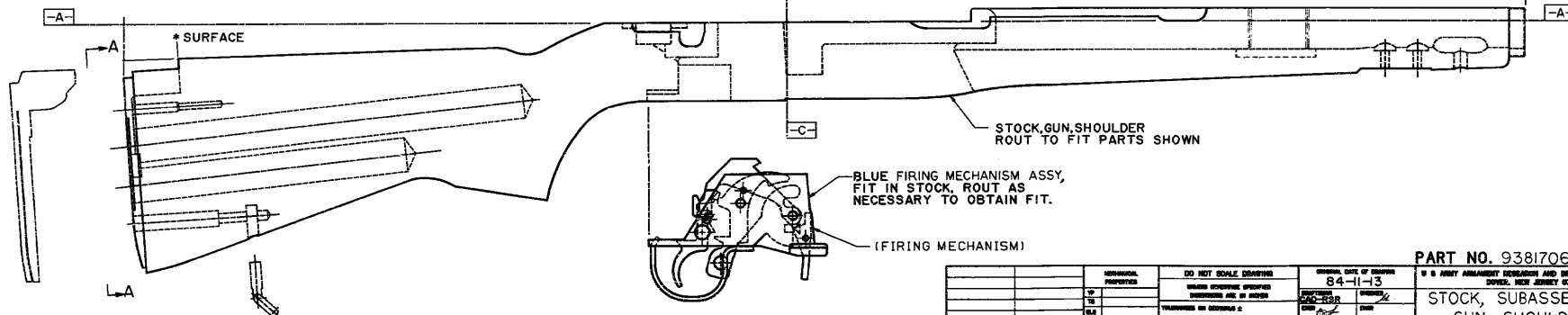
DRAWING SIZE F
(ARRADCOM 70-12)

REVISION		DATE	APPROVAL
NO	DESCRIPTION		
1	PRODUCTION RELEASE SEE SRR W452051/840824 (ECP W55206941/851223)	860121	<i>[Signature]</i>
2	NOR 6753187/87 1221 (ECP 6853002/880216)	880712	<i>[Signature]</i>



APPLY BLUEING AND ASSEMBLE IN STOCK.
ROUT WOOD WHERE BLUEING SHOWS INTERFERENCE
UNTIL FULLY SEATED MAINTAINING RECEIVER IN
CENTER OF STOCK.

(GUIDE, OPERATING ROD 9349846)



PART NO. 9381706 STOCK, SUBASSEMBLY GUN, SHOULDER		DATE OF DESIGN 84-11-13	U S ARMY ARMAMENT RESEARCH AND DEVELOPMENT CENTER DOWEL, NEW JERSEY 07001
DRAWING NO. 19200	PART NO. 9381706	SCALE 1/1	SHEET 2