

6 5 4 3 2 1

NOTES:
 1. MIL-W-13855 SHALL APPLY.
 2. EACH MAGAZINE ASSEMBLY SHALL BE CAPABLE OF WITHSTANDING A 20 ROUND FUNCTION FIRING TEST WHEN FIRED IN THE M14A1 RIFLE WITHOUT MAL-FUNCTION ATTRIBUTABLE TO THE MAGAZINE. AFTER FIRING THE 20th ROUND FROM THE MAGAZINE, THE MAGAZINE FOLLOWER SHALL ACTUATE THE WEAPONS BOLT CATCH TO HOLD THE BOLT IN THE OPEN POSITION.

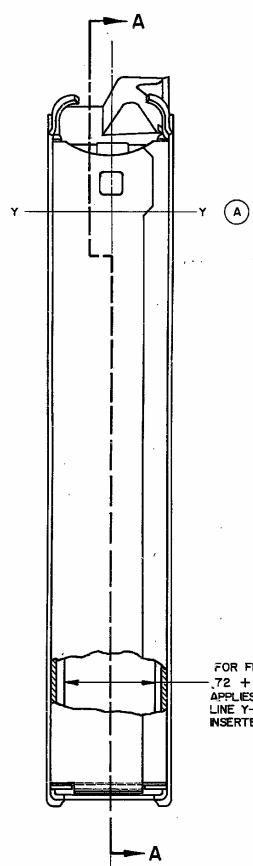
FOLLOWER ASSEMBLY - 7267019

SPRING - 7267078

TUBE ASSEMBLY - 7790197

BASE - 7790182

SECTION A-A



SEE SEPARATE PARTS LIST 7790183

CODE IDENT NO. 10204
 PART NO. 7790183

PHYSICAL PROPERTIES		TOLERANCES ON DECIMALS		ORIGINAL DATE OF DRAWING	
Y.P.	J9386974 RIFLE M14NM	AS SHOWN	1/2 JUN 1958	DRAWN BY D.F.B.	CHECKED J.K.
IS	7267000 RIFLE M14	MATERIAL	1/2 JUN 1958	TRACER C.A.S.	CHECKED J.K.
SL				ENGINEER G. S.	
PA				SUBMITTED	
BN		HEAT TREATMENT		APPROVED BY R.D. Henry	ORD CORPS
BN		APPLICATION		APPROVED BY R.D. Henry	ORD CORPS
BN		DO NOT APPLY PART NO.		APPROVED BY R.D. Henry	ORD CORPS
BN		FINAL PROTECTIVE FINISH		APPROVED BY R.D. Henry	ORD CORPS

ORIGINAL DESIGN ACTIVITY FROM NO. 14273

CURRENT DESIGN ACTIVITY FROM NO. 19200
 U.S. ARMY ARMAMENT RESEARCH AND DEVELOPMENT CENTER
 DOVER, NEW JERSEY 07801

G	NORW482051/840824 ECP W552065/851233 ECP W402001/840215	860121	MR
F	NOR W852022/79-03-26	790401	SA
E	SEE EO HRO 02138	790905	SA
D	(1) SEE EO HRO 32078-2	29-10-05	SA
C	(1) SEE EO 82048	11 MAR 80	SA
B	SEE EO 3A29261	11 MAR 80	SA
A	SEE EO 3A29261	11 MAR 80	SA

REVISIONS

NO.	DESCRIPTION	DATE	APPROVED
1			

DEPT. OF THE ARMY
 U.S. ARMY WEAPONS COMMAND
 ROCK ISLAND, ILL. 61201

DWG NO. 7790183

SHEET 1 OF 1