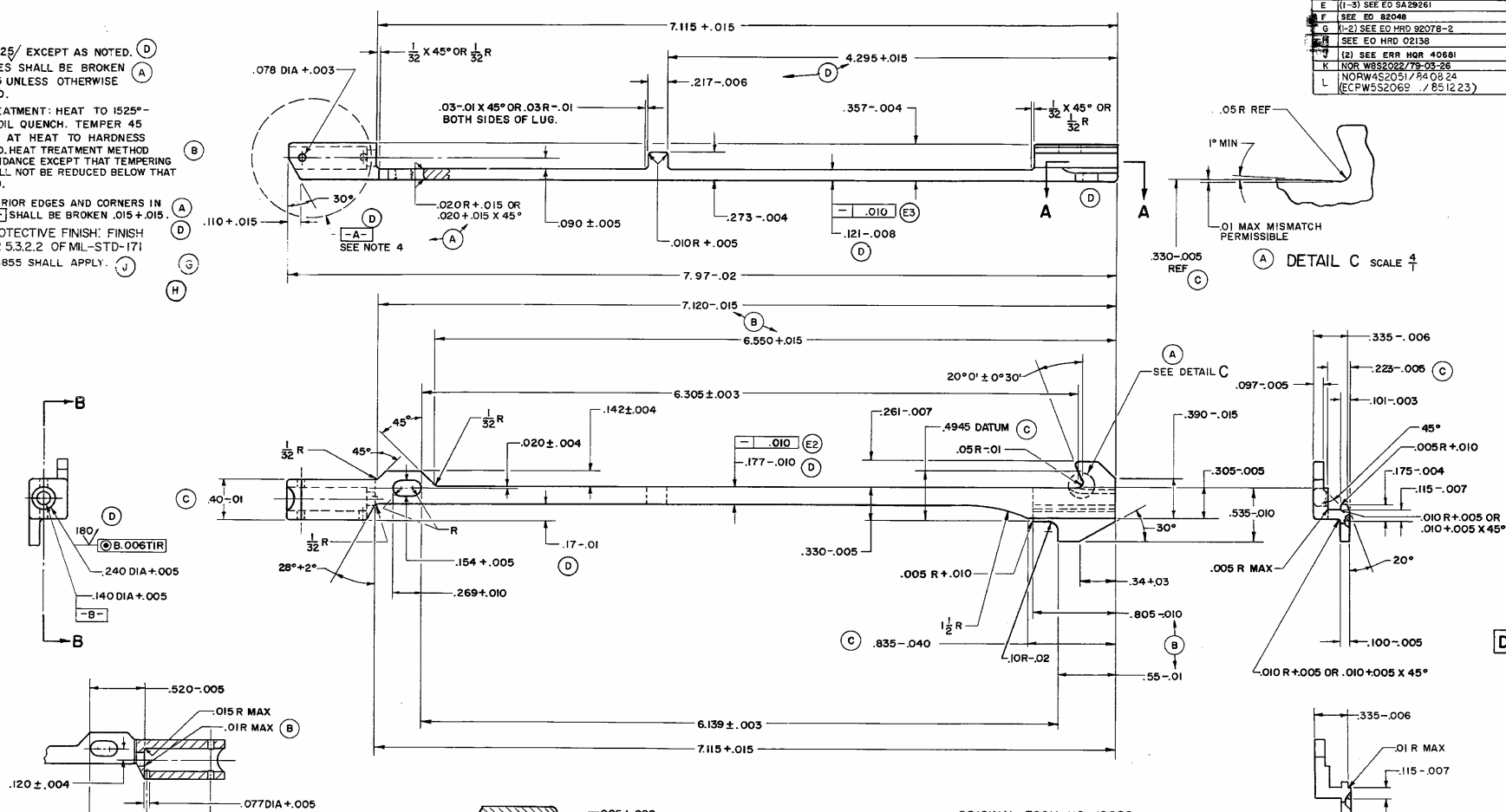


6 5 4 3 2 1

NOTES:
1. FINISH 125/ EXCEPT AS NOTED.
2. ALL EDGES SHALL BE BROKEN .005 ± .025 UNLESS OTHERWISE SPECIFIED.
3. HEAT TREATMENT: HEAT TO 1525°-1550° F. OIL QUENCH. TEMPER 45 MINUTES AT HEAT TO HARDNESS SPECIFIED. HEAT TREATMENT METHOD IS FOR GUIDANCE EXCEPT THAT TEMPERING TIME SHALL NOT BE REDUCED BELOW THAT SPECIFIED.
4. ALL EXTERIOR EDGES AND CORNERS IN AREA -A- SHALL BE BROKEN .015 ± .015.
5. FINAL PROTECTIVE FINISH: FINISH 5.3.1.2 OR 5.3.2.2 OF MIL-STD-171
6. MIL-W-13855 SHALL APPLY.

REV	DESCRIPTION	DATE	APPROVED
A	SEE EO SA 25473	15 JUN 60	
B	SEE EO SA 25061	1 MAR 61	
C	SEE EO SA 26311	13 AUG 61	
D	SEE EO SA 26834	12 MAR 62	
E	(1-3) SEE EO SA 29261	18 MAY 62	
F	SEE EO 82048	11 MAR 63	
G	(1-2) SEE EO HRD 92078-2	22 JUN 63	
H	SEE EO HRD 02138	17 FEB 65	
I	(2) SEE ERR HQ 40681	10 FEB 75	
K	NOR WBS2022/78-03-26	79-04-01	
L	NORWAS2051/840824	79-04-01	
	(CPW532069 / 851223)	96 01 21	



SECTION B-B

SECTION A-A

ORIGINAL FSCM NO. 19205
CURRENT DESIGN ACTIVITY FSCM NO. 19200
U.S. ARMY ARMAMENT RESEARCH AND DEVELOPMENT CENTER
DOVER, NEW JERSEY 07801

ALTERNATIVE DESIGN (A)

<p>PHYSICAL PROPERTIES</p> <p>RIFLE M4/M14</p> <p>C7790424 RIFLE M14</p> <p>NEXT ASSY</p> <p>APPLICATION</p> <p>DO NOT</p>		<p>UNLESS OTHERWISE SPECIFIED</p> <p>DIMENSIONS ARE IN INCHES</p> <p>FRACTIONS DECIMALS ANGLES</p> <p>1/16 1/32 1/64 1/8 1/4 1/2 3/4 1 1 1/2 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45 46 47 48 49 50 51 52 53 54 55 56 57 58 59 60 61 62 63 64 65 66 67 68 69 70 71 72 73 74 75 76 77 78 79 80 81 82 83 84 85 86 87 88 89 90 91 92 93 94 95 96 97 98 99 100</p> <p>SEE NOTE 3</p> <p>SEE NOTE 5</p>		<p>ORIGINAL DATE 1 APR 59</p> <p>OF DRAWING</p> <p>CONTINUATION</p> <p>TRUCK</p> <p>EXP</p> <p>SUBMITTER</p> <p>APPROVED BY</p> <p>DATE</p> <p>SCALE 2/1</p> <p>UNIT WT</p>		<p>DEPT OF THE ARMY</p> <p>ROCK ISLAND ARSENAL</p> <p>ROCK ISLAND, ILL 61206</p> <p>7790425</p> <p>D</p> <p>SHEET 1 OF 1</p>	
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