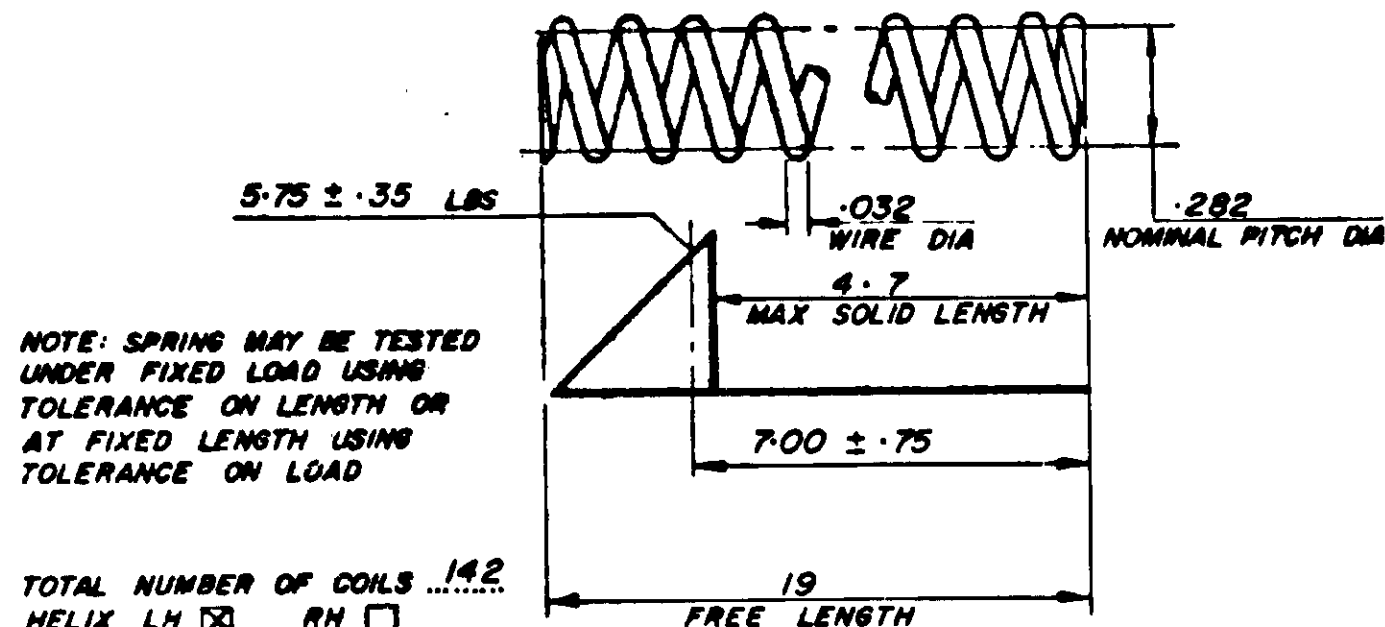


B7267416



SPRING SHALL MEET LOAD TEST AFTER BEING COMPRESSED SOLID FOR 24 HOURS

END COILS CLOSED ☒

" " " & GROUND SQUARE ☐ AS SHOWN

SPECIAL REQUIREMENTS:

SPRING TO WORK FREELY OVER A ROD OF .242 DIA

" " " IN A BORE OF .322 DIA

HEAT TREATMENT:
AFTER FORMING, STRESS RELIEVE
AT 450°F FOR 30 MINUTES AT HEAT.

MATERIAL: STEEL, SPEC
MIL-W-13604: FS 1085A.

NOTICE: THIS DRAWING SHALL NOT BE USED OR REPRODUCED EITHER WHOLLY OR IN PART EXCEPT WHEN AUTHORIZED IN CONNECTION WITH UNITED STATES GOVERNMENT PROCUREMENT.

Inactive A

DWG B7266102 APPLIES

PART NO. 7267416

A2	SEE ECO NO. 22405	10MAY55	RE Aho
SYM	DESCRIPTION	DATE	APPROVAL
REVISIONS			

PHYSICAL PROPERTIES		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		ORIGINAL DATE OF DRAWING 7 DEC 54		SPRING, DRIVING, INNER		SPRINGFIELD ARMORY ORDNANCE CORPS DEPT OF THE ARMY			
YP		TOLERANCES ON DECIMALS		DRAFTSMAN LES						CHECKER	
TS		ANGLES FRACTIONS		TRACER W B						CHECKER S 12	
EL 2		MATERIAL SEE NOTE		ENGINEER RE Aho						ENGINEER	
RA		RIFLE, CAL		HEAT TREATMENT SEE NOTE		SUBMITTED		DWG SIZE B 7267416			
BH		B7267415 .30, T48		FINAL PROTECTIVE FINISH NONE		APPROVED BY ORDER OF THE CHIEF OF ORDNANCE					
NH		NEXT ASSY USED ON				M. G. F. L. COL					
APPLICATION		DO NOT APPLY PART NO.				SCALE		UNIT WT			
AS SPECIFIED								SHEET OF			