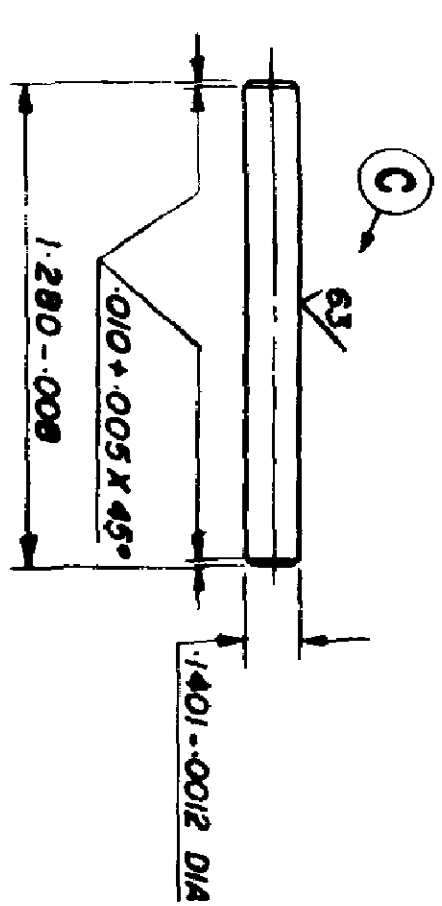


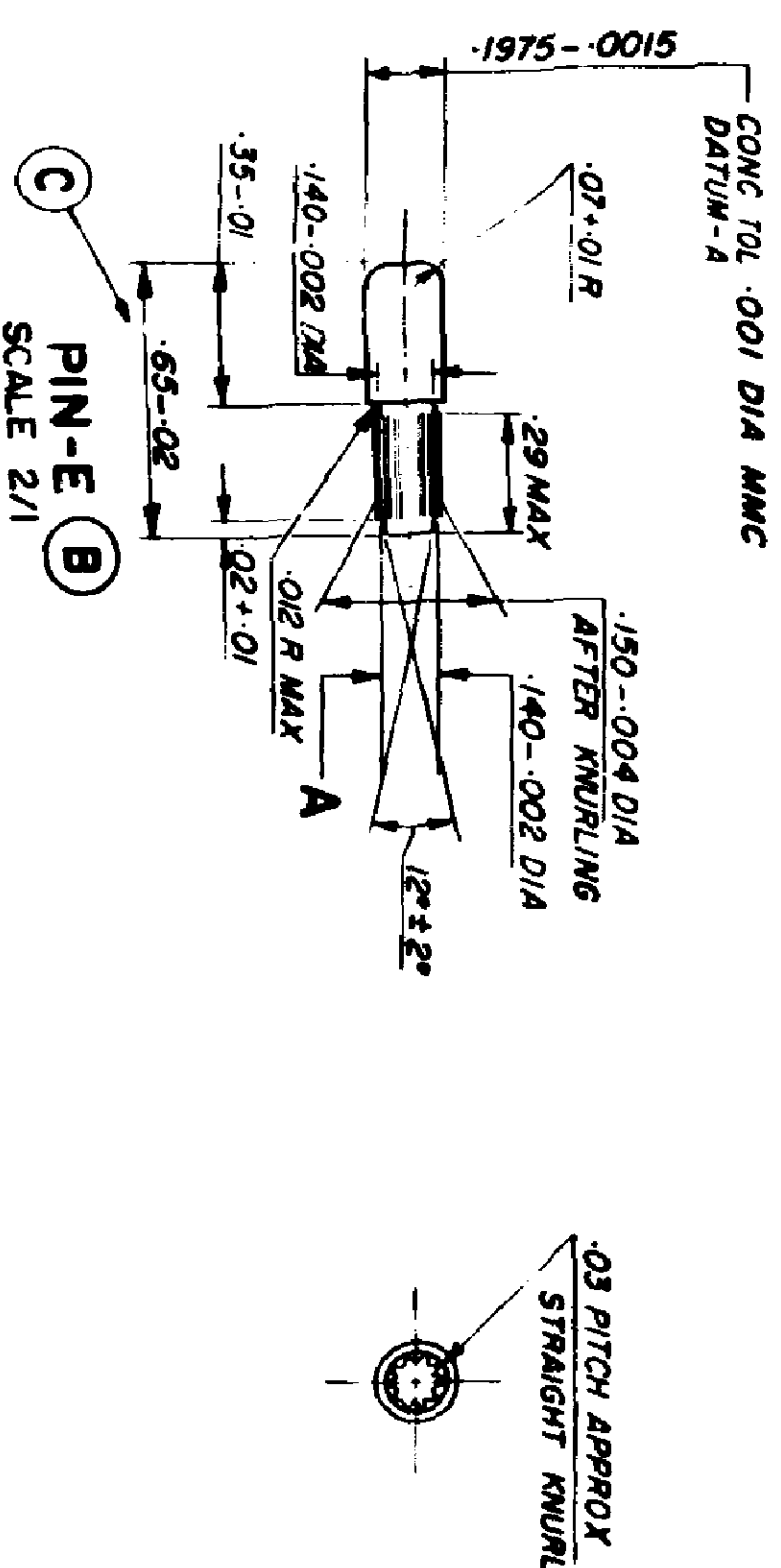
RIVET-C

MATERIAL: STEEL, FED. SPEC. QQ-S-633, CF: FS 1020, FS 1018
125/ ALL OVER EXCEPT AS NOTED



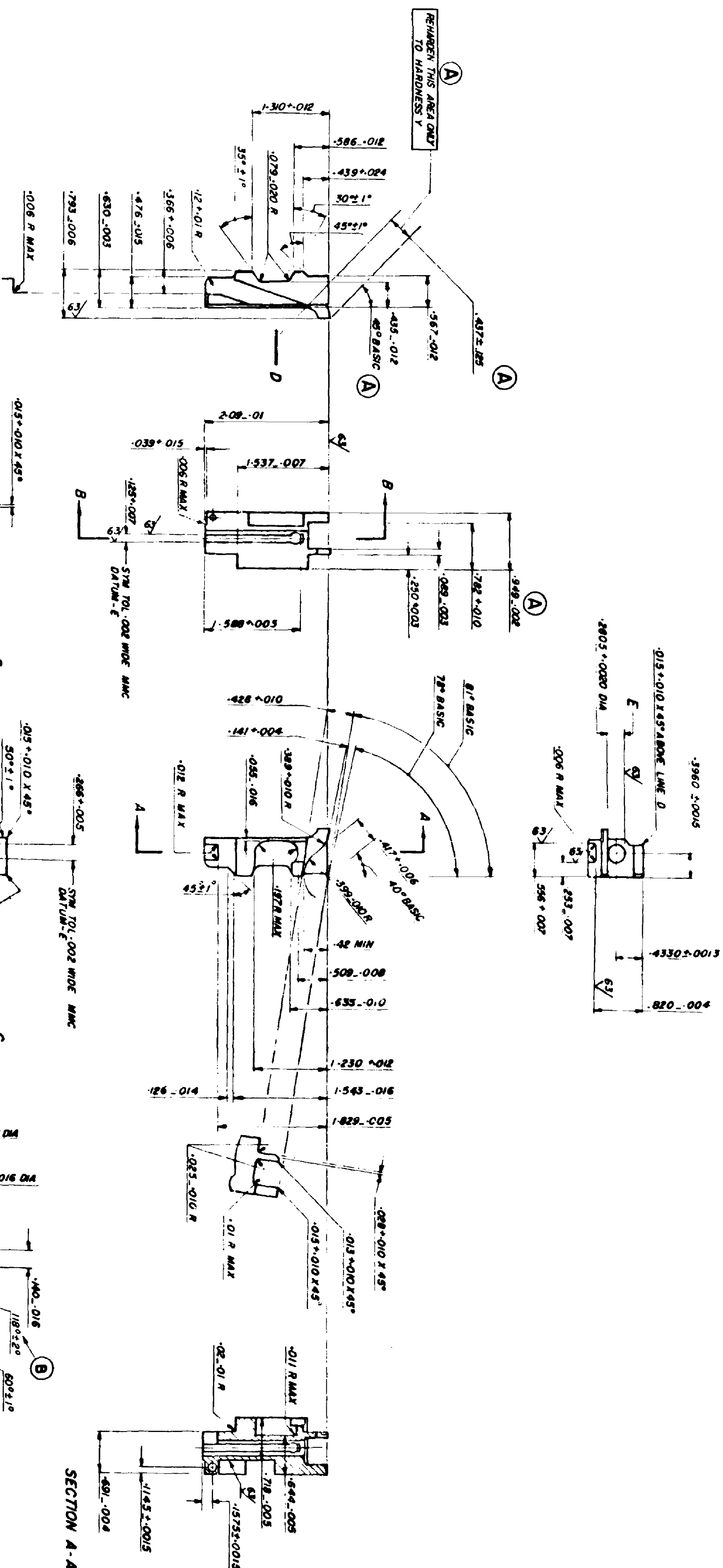
RIVET-D

MATERIAL: STEEL, FED. SPEC QQ-S-633, CF: FS 1020, FS 1018
125/ ALL OVER EXCEPT AS NOTED



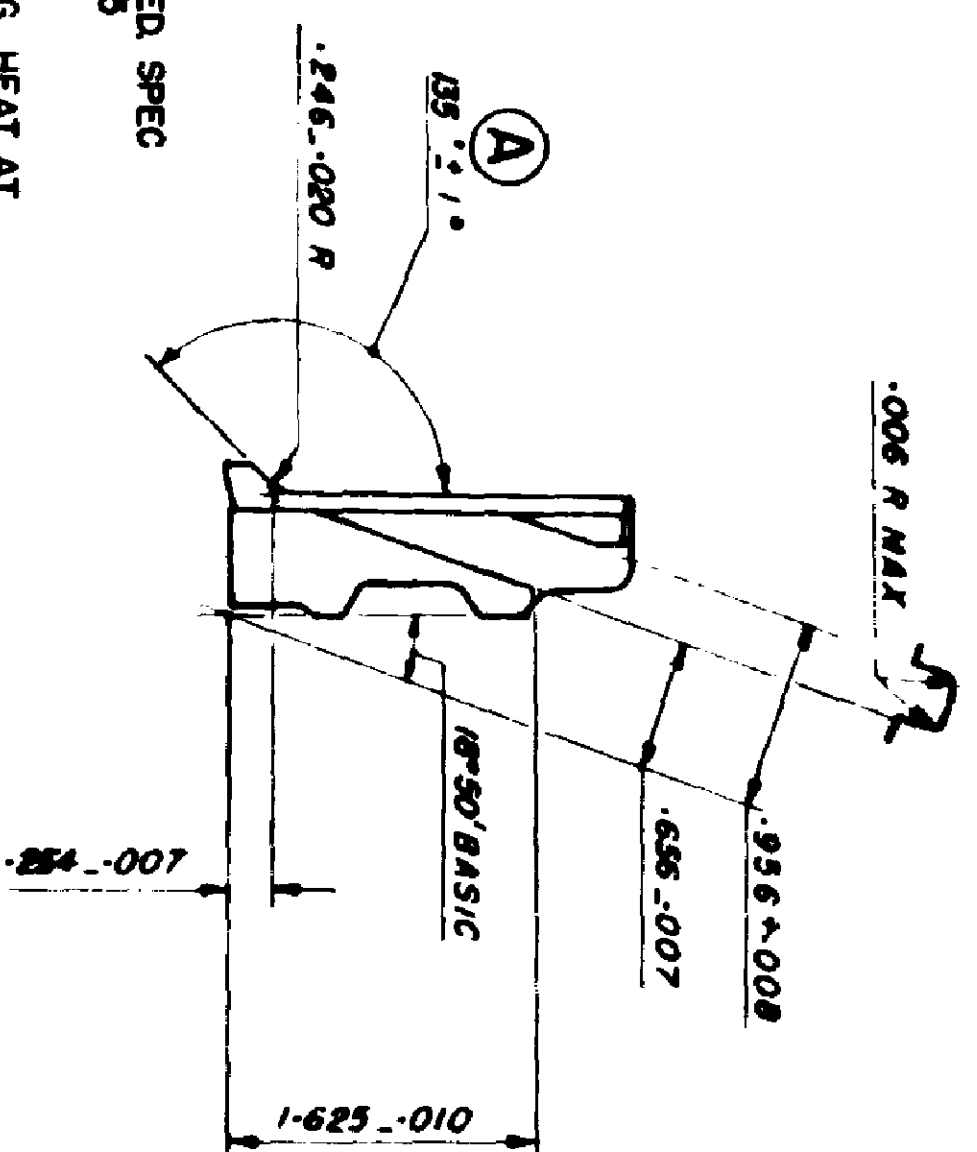
PIN-E **B**
SCALE 2/1

MATERIAL: STEEL, FED SPEC QQ-S-00776 : FS-WI-09
HEAT TREATMENT:
WHEN USING STEEL FS-WI-09:
HEAT AT 1425-1475°F. QUENCH IN CIRCULATING
OIL. TEMPER 30 MIN AT HEAT TO HARDNESS
SPECIFIED.
HARDNESS: RA 73-76
EDGES BROKEN .005 MAX
FINISH ALL OVER 125/

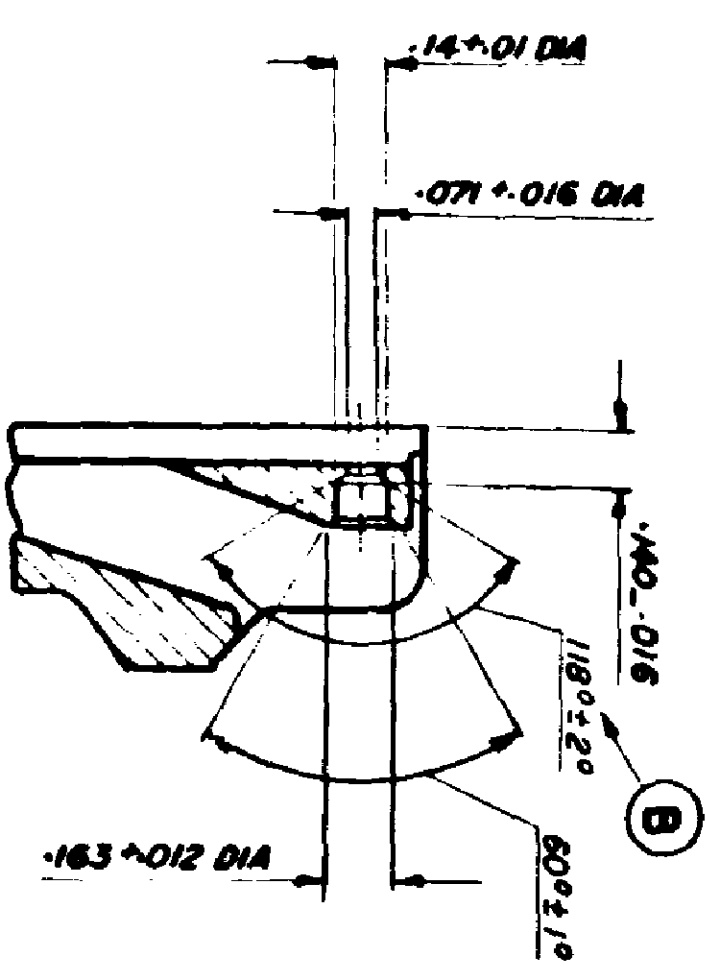


PART SECTION B-B
SCALE 2/1

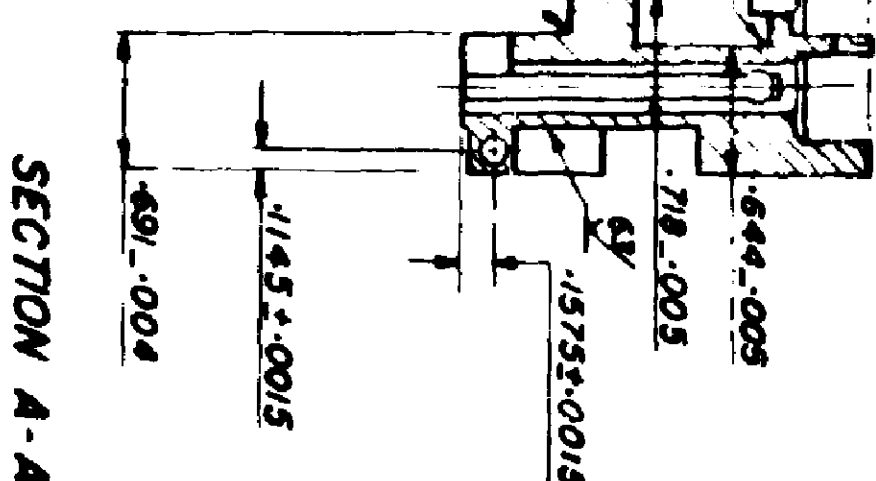
(A) EJECTOR-B
MATERIAL: STEEL, FED. SPEC Q-Q-5-633, FS1060, FED. SPEC Q-Q-5-624, FS8640, FS8740, FS8745
HEAT TREATMENT:



PART SECTION C-C



SECTION A-A



NOTE: THIS DRAWING SHALL NOT BE USED ON REPRODUCED OR IN CONNECTION WITH UNITED STATES GOVERNMENT PROCUREMENT.		E SUPERSEDED BY 67267490 28SEP56 W/C 28 SEP 56 D SEE ECO 23090 C SEE ECO 23090 B SEE ECO 22211 A SEE ECO 22038	
REVISIONS DATE REVISION 1 10/1/56 2 10/1/56 3 10/1/56 4 10/1/56 5 10/1/56		SPRINGFIELD ARMOY ORDNANCE CORPS DEPT OF THE ARMY	
RECEIVER (DETAILS)		7267490 5 of 5	
SCALE 1/1 UNIT WT		7267490 5 of 5	
MATERIAL SEE NOTES		7267490 5 of 5	
HEAT TREATMENT SEE NOTES		7267490 5 of 5	
FINISH SEE SHEET 1		7267490 5 of 5	
PART NO. 7267490		7267490 5 of 5	
OFFICIAL DATE 7DEC54		7267490 5 of 5	
TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		7267490 5 of 5	
PHYSICAL PROPERTIES		7267490 5 of 5	