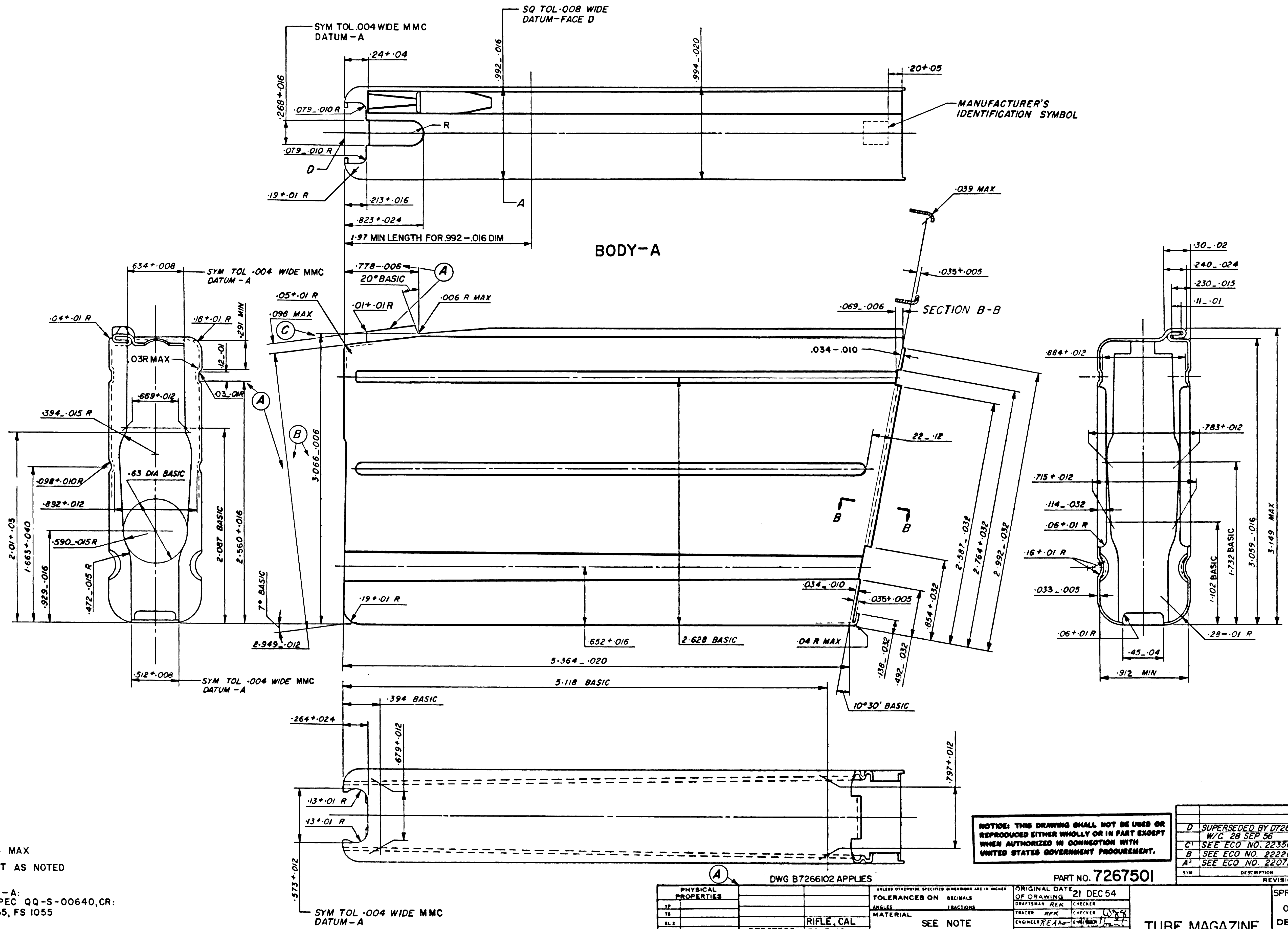


NOTICE: THIS DRAWING SHALL NOT BE USED OR REPRODUCED EITHER WHOLLY OR IN PART EXCEPT WHEN AUTHORIZED IN CONNECTION WITH UNITED STATES GOVERNMENT PROCUREMENT.

REV	DESCRIPTION	DATE	APPROVAL
D	SUPERSEDED BY D7268235 28 SEP 56		
C	W/C 28 SEP 56		
C	SEE ECO NO. 22350	10 MAY 55	RE AHO
B	SEE ECO NO. 22220	1 MAR 55	
A	SEE ECO NO. 22072	17 JAN 55	JOHNS

PHYSICAL PROPERTIES YP _____ TS _____ EL 2 _____ RA _____ BN _____ RH _____		DWG B7266102 APPLIES B7267500 RIFLE, CAL .30, T 48 HEAT ASST USED ON _____ APPLICATION _____ DO NOT APPLY PART NO. 50- _____ -AS-SPECIFIED-	TOLERANCES ON DECIMALS ANGLES FRACTIONS MATERIAL SEE DETAILS HEAT TREATMENT SEE NOTE FINAL PROTECTIVE FINISH AFTER SPOTWELDING: TYPE II CLASS A, SPEC USA 57-0-2	ORIGINAL DATE OF DRAWING 21 DEC 54 DRAFTSMAN JES TRACER REK ENGINEER E.A.H. SUBMITTED BY H. J. Lynch APPROVED BY LT COL. M. G. Ryan CHIEF OF ORDNANCE CORPS	PART NO. 7267501 TUBE, MAGAZINE (SPOT WELDED CONSTRUCTION) SPRINGFIELD ARMORY ORDNANCE CORPS DEPT OF THE ARMY Dwg Size D 7267501 SHEET 1 OF 3
--	--	---	--	---	--



EDGES BROKEN .005 MAX
1/25 ALL OVER EXCEPT AS NOTED

MATERIAL FOR BODY-A:
STEEL, FED. SPEC QQ-S-00640, CR:
FS 1045, FS 1035, FS 1055

DWG B7266102 APPLIES

PART NO. 7267501

NOTICE: THIS DRAWING SHALL NOT BE USED OR
REPRODUCED EITHER WHOLLY OR IN PART EXCEPT
WHEN AUTHORIZED IN CONNECTION WITH
UNITED STATES GOVERNMENT PROCUREMENT.

PHYSICAL PROPERTIES		TOLERANCES ON DECIMALS		ORIGINAL DATE OF DRAWING	
TP		ANGLES	FRACTIONS	DRAFTSMAN	CHECKER
TS		MATERIAL	SEE NOTE	TRACER	REK
EL 2		HEAT TREATMENT	SEE SHEET 1	ENGINEER	REK
RA	B7267500	FINAL PROTECTIVE FINISH	SEE SHEET 1	SUBMITTED	
DN	NEET ASSY			APPROVED BY ORDER OF THE	
BN	DO NOT APPLY PART NO.			CHIEF OF ORDNANCE	

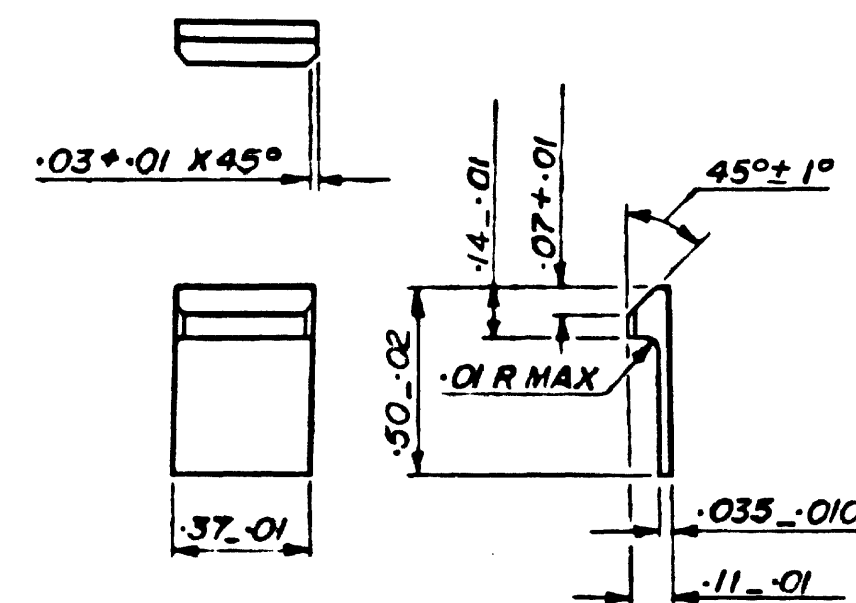
21 DEC 54	
REK	
REK	
REK	
REK	
REK	
REK	
REK	
REK	
REK	

REVISIONS		DATE		APPROVAL	
D	SUPERSEDED BY D7268235	28 SEP 56			
C	SEE ECO NO. 22350	10 MAY 55			
B	SEE ECO NO. 22220	10 MAR 55			
A	SEE ECO NO. 22072	17 JAN 55			
SYM	DESCRIPTION	DATE			

TUBE, MAGAZINE
(DETAILS)

SPRINGFIELD ARMOY
ORDNANCE CORPS
DEPT OF THE ARMY

DWG NO. 7267501
SHEET 2 OF 3

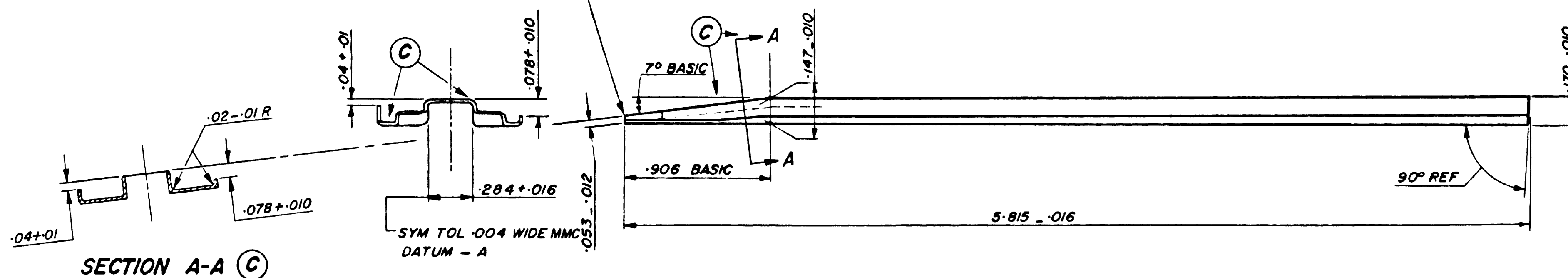


LUG-C

MATERIAL FOR LUG-C:
STEEL, FED. SPEC QQ-S-633:
FS 1035.

EDGES BROKEN .005+.010

FINISH ALL OVER 125



SECTION A-A (C)

GUIDE-B

MATERIAL FOR GUIDE-B:
STEEL, FED. SPEC QQ-S-00640 CR:
FS 1045, FS 1035, FS 1055.

EDGES BROKEN .005 MAX

FINISH ALL OVER 125

NOTICE: THIS DRAWING SHALL NOT BE USED OR
REPRODUCED EITHER WHOLLY OR IN PART EXCEPT
WHEN AUTHORIZED IN CONNECTION WITH
UNITED STATES GOVERNMENT PROCUREMENT.

DWG B7266102 APPLIES

PART NO. 7267501

PHYSICAL PROPERTIES		TOLERANCES ON DECIMALS		ORIGINAL DATE OF DRAWING 21 DEC 54	
TP		FRACTIONS		DRAFTSMAN R. Q. C. CHECKER	
TS		MATERIAL		TRACER E. A. C. W. G.	
EL S		SEE NOTE		ENGINEER R. E. A. M. T. W. G.	
RA	B7267500	HEAT TREATMENT		SUBMITTED	
BN	HEAT ASSY USED ON	SEE SHEET 1		APPROVED BY ORDER OF THE	
BN	DO NOT APPLY PART NO.	FINAL PROTECTIVE FINISH		CHIEF OF ORDNANCE LT. COL. W. G. G. G.	
		SEE SHEET 1		ORD. CORPS	

TUBE, MAGAZINE (DETAILS)		SCALE 2/1		UNIT WT	
DWG SIZE D		SHEET 3 OF 3		CAL 5360 CAL 5372	

REVISIONS		DATE		APPROVAL	
D	SUPERSEDED BY D7268235 28 SEP 56				
C	SEL CO NO. 22350	10 MAY 55		R. C. A. G.	
B	SEE ECO NO. 22220	1 MAR 55			
A	SEE ECO NO. 22072	17 JAN 55			

REF: DAD 150-4077
REF: DAD 150-4090

CAL 5360
CAL 5372

D7267501