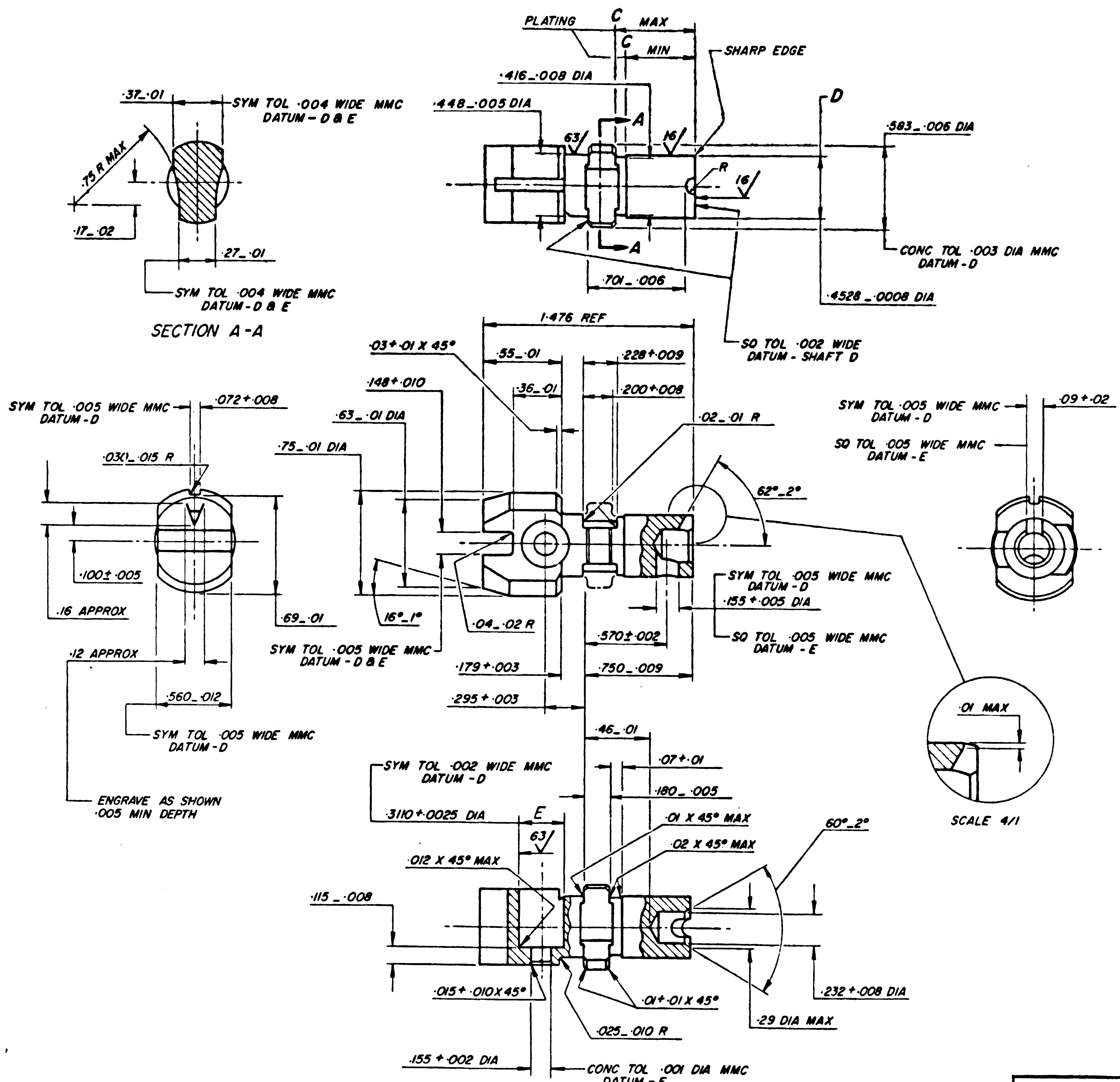


RIGHT OF C SHALL HAVE .00035 TO .00050  
THICKNESS OF CHROMIUM PLATING



CONC TOL .004 DIA MMC  
DATUM - D  
ALL DIAMETERS UNLESS OTHERWISE STATED

125/ ALL OVER EXCEPT AS NOTED

EDGES BROKEN .005+.010 UNLESS  
OTHERWISE STATED

FINAL PROTECTIVE FINISH: TYPE I, CHROMIUM,  
SERVICE, SPEC USA 57-0-2, AS INDICATED.  
DO NOT SAND OR GRIT BLAST.  
TYPE II, CLASS A, SPEC USA 57-0-2,  
ON UNPLATED AREAS.

HEAT TREATMENT:  
WHEN USING STEEL FS 4340: HEAT AT  
1525° TO 1550 °F. QUENCH IN CIRCULATING  
OIL. TEMPER 1 HOUR AT HEAT TO  
HARDNESS SPECIFIED.

MATERIAL: STEEL, FED. SPEC QQ-S-624: FS 4340

NOTICE: THIS DRAWING SHALL NOT BE USED OR  
REPRODUCED IN WHOLLY OR IN PART EXCEPT  
WHEN AUTHORIZED IN CONNECTION WITH  
UNITED STATES GOVERNMENT PROCUREMENT.

SYN	DESCRIPTION	REVISIONS	DATE	APPROVAL
A	SUPERSEDES C7267533	23 FEB 55		
	W/C 23 FEB 55			

PHYSICAL PROPERTIES		TOLERANCES ON DECIMALS		ORIGINAL DATE OF DRAWING	
TP		ANGLES	FRACTIONS	DRAFTSMAN	CRC
TS		MATERIAL	SEE NOTE	TRACER	REK
EL		HEAT TREATMENT	SEE NOTE	ENGINEER	REAN
RA	B7267532	FINAL PROTECTIVE FINISH	SEE NOTE	SUBMITTED	
SH				APPROVED BY ORDER OF THE	
RH	C43-48			CHIEF OF ORDNANCE	

BODY, GAS PLUG		SPRINGFIELD ARMOY ORDNANCE CORPS DEPT OF THE ARMY	
DWG SIZE D	7267533	SCALE 2/1	UNIT WT
REF: DAD 150-4107		CAL 5382	